LUBRICATION ORDER

LO5-3431-205-12

6 OCTOBER 1967 (supersedes LO5-3431-205-15, 14 Aug 1963 LO5-3431-214-15, 5 Jan 1964. LO5-3431-215-15, 12 Mar 1965)

WELDING MACHINE, ARC: GENERATOR; ENGINE DRIVEN; 300 AMP. (LIBBY MODEL LE-300) (LIBBY MODEL LEW-300) (LIBBY MODEL LEB-300) W/CONTINENTAL ENGINE MODEL FS244

Reference C9100-IL

Intervals ore based on normal hours of operation Adjust to compensate for abnormal operation and severe conditions During Inactive periods sufficient lubrlcation must be performed for adequate preservation

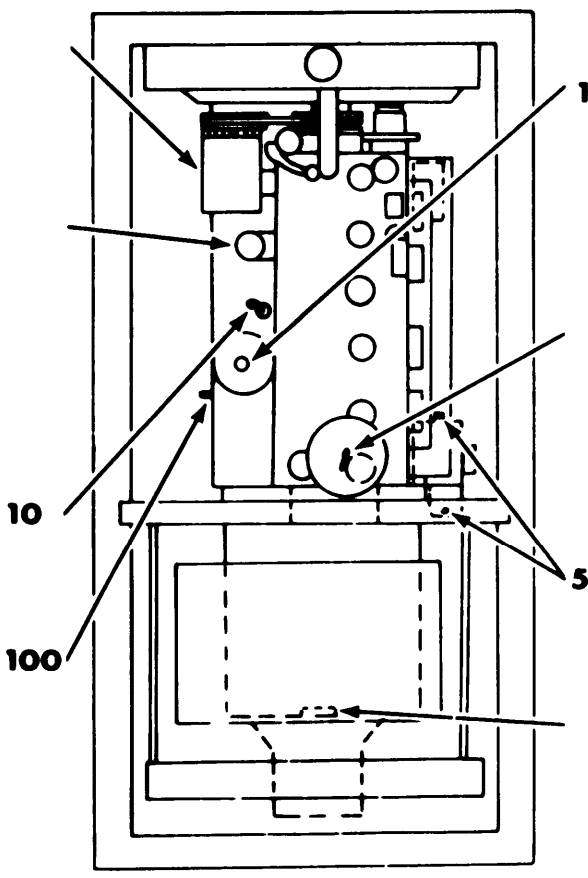
Relubricate after washing

Clean fittings before lubricating.

Clean parts with SOLVENT, dry-cleaning, or with OIL, fuel, Diesel. Dry before lubricating.

Grain crankcase when hot. Fill and check level.

FOLD

FOLD

LUBRICANT ● INTERVAL		INTERVAL ● LUBRICANT	
Engine Accessory Generator (Sealed bearings, no lubrication required)		100	Oil Filter (Disassemble, clean housing, renew element and reassemble) (See note 2)
Engine Oil Filler Cap (See key.) CAUTION: When OES oil is used, the level will be checked more often.	OE	10 OE	Air Cleaner (Refill oil reservoir to level mark; every 50 hours, disassemble entire unit, clean, re-oil and reassemble) (See key)
Engine Oil Level Gage (Check Level.)	10	500 OE	Starting Motor (Sparingly) (Remove to lubricate)
Engine Oil Drain Plug (Drain and refill)	100		Main Generator (Sealed bearings, no lubrication required)