

TECHNICAL MANUAL

AVIATION UNIT AND INTERMEDIATE MAINTENANCE
REPAIR PARTS AND SPECIAL TOOLS LIST
(INCLUDING DEPOT MAINTENANCE REPAIR PARTS
AND SPECIAL TOOLS)
F O R
HELICOPTER, UTILITY - TACTICAL TRANSPORT
UH-1B, UH-1C, UH-1H, UH-1M, EH-1H (BELL), UH-1V

NSN 1520-00-713-9912 (UH-1B)
1520-00-997-8862 (UH-1C)
1520-00-087-7637 (UH-1H)
1520-00-809-2631 (UH-1M)
1520-00-368-8442 (EH-1H)
1520-01-043-4949 (UH-1V)

This copy is a reprint which includes current
pages from Changes 1 through 12, 13, 14, 15

This manual, together with TM 55-1520-210-23P-1 and TM 55-1520-210-23P-3, 27 February 1981, supersedes TM 55-1520-210-23P-1, TM 55-1520-210-23P-2, and TM 55-1520-210-23P-3, 1 March 1977, including all changes.

HEADQUARTERS, DEPARTMENT OF THE ARMY
27 FEBRUARY 1981

TECHNICAL MANUAL

NO. 55-1520-210-23P-2

HEADQUARTERS
DEPARTMENT OF THE ARMY
WASHINGTON, D.C., 27 February 1981

**AVIATION UNIT AND INTERMEDIATE MAINTENANCE
REPAIR PARTS AND SPECIAL TOOLS LIST
(INCLUDING DEPOT MAINTENANCE REPAIR PARTS
AND SPECIAL TOOLS)
FOR
HELICOPTER, UTILITY – TACTICAL TRANSPORT
UH-1B, UH-1C, UH-1H, UH-1M, EH-1H (BELL), UH-1V**

**NSN 1520-00-713-9912 (UH-1B)
1520-00-997-8862 (UH-1C)
1520-00-087-7637 (UH-1H)
1520-00-809-2631 (UH-1M)
1520-00-368-8442 (EH-1H)
1520-00-043-4949 (UH-1V)**

Current as of 1 January 1988

NOTE:

This manual is printed in three volumes as follows:

TM 55-1520-210-23P-1, consisting of Table of Contents, Section I, and Section II (Functional Groups 02 thru 06).

TM 55-1520-210-23P-2, consisting of Section II (Functional Groups 07 thru 14).

TM 55-1520-210-23P-3, consisting of Section II (Functional Groups 16 thru 60), Section III, and Section IV.

The Table of Contents, Sections I, and IV are applicable to the -1, -2, and -3.

REPORTING ERRORS AND RECOMMENDING IMPROVEMENTS

You can help improve this manual. If you find any mistakes, or if you know of a way to improve the procedures, please let us know. Mail your letter or DA Form 2028 (Recommended Changes to Publications and Blank Forms), or DA Form 2028-2 located in the back of this manual directly to: Commander, US Army Aviation and Missile Command, ATTN: AMSAM-MMC-MA-NP, Redstone Arsenal, AI 35898-5230. You may also submit your recommended changes by E-mail directly to <2028@redstone.army> or by fax 256-842-6546/DSN 788-6546. A reply will be furnished directly to you. Instructions for sending an electronic 2028 may be found at the back of this manual immediately preceding the hard copy 2028.

DISTRIBUTION STATEMENT A: Approved for public release; distribution is unlimited

TABLE OF CONTENTS

	LISTING PAGE	ILLUS FIGURE
Section I.		
INTRODUCTION		
Exploded view of UH-1B helicopter	9	1
Exploded view of UH-1C, UH-1M helicopter	10	2
Exploded view of UH-1H helicopter	11	3
Section II.		
REPAIR PARTS LIST		
FUNCTIONAL GROUP 02 AIRFRAME		
Section assembly, forward	12	4

	LISTING PAGE	ILLUS FIGURE
Section assembly, forward	16	5
Quick fix1B helicopter, AN/ARQ-33A	22	5A
Section assembly, helicopter forward	24	6
Section assembly, helicopter forward	36	7
Section assembly, helicopter aft	46	8
Boom assembly, tail	50	9
Tail boom assembly	56	10
Tail boom and assembly	68	11
Fin installation	72	12
Fin installation	76	13
Tail boom assembly, 48 ft. system	80	15
Tail boom, installation	84	16
Tail boom quick fix 1A	96	16A
Antenna group, OE-202/ARQ-33	100	16B
Antenna support assembly	102	16C
Antenna cradle installation	106	16D
Antenna installation AFT APR-39	108	16E
Door installation, access, tail, rotor shaft	110	17
Door installation, access, tail, rotor shaft	114	18
Fuselage assembly, helicopter forward	116	19
Fuselage assembly, helicopter forward	126	20
Door installation, nose	138	21
Nose installation, cabin	140	22
Nose assembly, cabin	144	23
Cutter installation	148	23A
Windshield installation, chain	154	24
Door assembly, crew	156	25
Latch installation, crew door	160	26
Latch assembly, crew door	164	27
Door assembly, crew	166	28
Panel installation	168	29
Roof installation, cabin	172	30
Roof installation, cabin	178	31
Seat installation	186	32
Seat installation	190	33
Seat installation	196	34
Seat assembly aircraft	200	35
Seat assembly	204	36
Armor seat installation	208	37
Seat installation, passenger	214	38
Seat installation, passenger	216	39
Seat installation, passenger	220	40
Seat installation, passenger	224	42
Crew seat installation	226	42A
Seat assembly	228	42B
Head rest assembly	232	42C
Armrest assembly	234	42D
Controls installation, seat	236	42E
Bottom assembly, seat	240	42F
Blanket installation, soundproofing	244	43
Blanket installation, soundproofing	248	44
Door assembly, cargo	252	45
Door assembly, cargo	256	46
Latch installation, cargo door	260	47

	LISTING PAGE	ILLUS FIGURE
Latch installation, cargo door	264	48
Fuselage assembly, structure aft	266	49
Fuselage assembly, structure aft	270	50
Fuselage assembly, structure aft	274	51
Fuselage assembly, structure aft	280	52
Fuselage assembly, structure aft	284	53
Beam assembly	292	54
Fuselage assembly, structure aft	298	55
Fuselage assembly, structure aft	306	56
Fuselage assembly, structure aft	310	57
Fuselage assembly, structure aft	314	58
Fuselage assembly, structure	318	59
Fuselage assembly, structure	320	60
Fuselage assembly, structure aft	326	61
Bulkhead installation	330	62
Door assembly equipment	334	63
Fuselage assembly, lower left hand	336	64
Fuselage assembly, lower center	340	65
Fuselage assembly, lower right hand	348	66
Fuselage assembly, structure AFT section	352	67
Antenna installation	368	67A
Fuselage assembly, structure AFT section	372	68
Fuselage assembly, structure	384	69
Floor installation	392	70
Beam assembly	396	71
Door installation	402	72
Cowl installation, forward	406	73
Cowl installation, forward	410	74
Cowl installation, forward	412	75
Cowl installation	416	76
Cowl installation	420	77
Cowl assembly	424	78
Cowl installation, forward left-hand	428	79
Cowl installation, forward right-hand	434	80
Baffle assembly, engine air induction	438	81
Baffle assembly, engine air induction	440	82
Baffle assembly, engine induction	442	83
Cowl assembly, engine	446	84
Cowl installation	450	85
Fireshield installation, tail rotor driveshaft	454	86
Mount installation, engine	456	87
Loose equipment installation, installed	460	88
Loose equipment installation	464	89
Loose equipment installation, installed and packaged	472	90
Pylon mount installation	478	91
FUNCTIONAL GROUP 03 ALIGHTING GEAR		
Landing gear assembly skid	484	92
Skid installation, aft fuselage	488	93
Float gear installation	488.2	94
Landing gear isolation kit	488.6	94A

	LISTING PAGE	ILLUS FIGURE
FUNCTIONAL GROUP 04 POWER PLANT INSTALLATION		
Power plant installation	488.8	95
Power plant installation	496	96
Engine assembly	502	97
Engine assembly	512	98
Engine external oil filter unit assembly	520.2	98A
Engine external oil filter	520.4	98B
Oil separator (Lubriclone)	520.6	98C
Engine air inlet filter installation	522	99
Engine air inlet filter installation	526	100
Firewall assembly, power plant	530	101
Firewall assembly, power plant	534	102
Firewall assembly, power plant	538	103
Firewall assembly, aft	540	104
Firewall assembly, upper aft	542	105
Particle separator	548	107
Actuator, linear	552	108
Actuator, linear	556	109
Actuator, linear	560	110
Control installation, power lever	564	111
Control installation, power lever	568	112
Control installation, power lever	572	113
Control installation, power lever	576	114
Droop compensator installation	580	115
Droop compensator installation	584	116
Droop compensator installation	586	117
Oil system installation, tank	588	118
Oil system installation, tank	592	119
Oil system installation	596	120
Oil system installation, upper tube	600	121
Oil system installation, lower tube	602	122
Oil system installation	606	123
Oil system installation, cooler section	610	124
Oil system installation, cooler	614	125
Turbine fan, engine	616	126
Turbine fan, engine	618	127
FUNCTIONAL GROUP 05 ROTORS		
Pylon installation, lower section	620	128
Pylon installation, lower section	624	130
Pylon assembly, upper section	628	131
Pylon assembly, upper section	632	132
Stabilizer bar assembly	634	133
Stabilizer bar assembly	638	134
Hub and blade assembly	642	135
Hub and blade assembly	648	136
Hub assembly, main rotor, outboard section	652	137
Hub assembly, main rotor, outboard section	656	138
Hub assembly, main rotor	660	139
Hub assembly, main rotor, inboard section	666	140
Scissors and sleeve assembly	670	141
Scissors and sleeve assembly	674	142
Swashplate and support assembly	678	143
Swashplate and support assembly	682	144

	LISTING PAGE	ILLUS FIGURE
Tail rotor installation	684	145
Damper assembly, stabilizer bar	688	146
Hub and blade assembly, tail rotor	690	147
Hub assembly, tail rotor	692	148
Control quill assembly, tail rotor	694	149
 FUNCTIONAL GROUP 06 DRIVE TRAIN		
Transmission and mast assembly	696	150
Transmission assembly, external components	700	151
Transmission assembly	706	152
Transmission assembly, external components	708	153
Transmission assembly	714	154
Transmission assembly, external components	718	155
Upper transmission and case assembly	722	156
Planetary assembly	726	157
Lower planetary assembly	728	158
Transmission assembly, lower section	730	159
Quill assembly, transmission	732	160
Quill assembly, offset accessory and tail rotor drive	734	161
Case assembly, main	736	162
Case assembly, transmission main support	740	163
Drive and sump assembly	744	164
Quill assembly, tail rotor	750	165
Quill assembly	752	166
Quill assembly, generator	754	167
Quill assembly, generator offset	756	168
Quill assembly, accessory drive	762	169
Quill assembly, dual hydraulic pump and tachometer drive	766	170
Quill assembly, tail rotor	770	171
Pump assembly, oil	772	172
Drive shaft installation, engine to transmission	774	173
Drive shaft installation	776	173A
Transmission oil cooler installation	778	174
Transmission oil cooler installation	782	175
Filter assembly, transmission oil	786	176
Filter assembly, transmission oil (w/ODDS)	786.2	176A
Manifold assembly, transmission	788	177
Shaft installation, tail rotor drive	790	178
Shaft installation, tail rotor drive	792	179
Hanger assembly, driveshaft	794	180
Gear box assembly, 42 degree	796	181
Quill assembly, gear box, 42 degree	800	182
Quill assembly, gear box, 90 degree	802	183
Gear box assembly, 90 degree	804	184
 FUNCTIONAL GROUP 07 HYDRAULIC AND PNEUMATIC SYSTEM		
Cylinder assembly, cyclic flight control hydraulic	810	185
Servo cylinder, hydraulic	814	186
Servo cylinder assembly, hydraulic	818	187

	LISTING PAGE	ILLUS FIGURE
Hydraulic installation, dual system, module section	822	193
Modular hydraulic unit assembly	826	194
Hydraulic installation, dual system, reservoir section	830	195
Hydraulic flight controls reservoir assembly	834	196
Hydraulic installation, dual system, lines section	836	198
Hydraulic installation, dual system, lines section	840	199
Hydraulic installation, dual system, lines section	846	200
Hydraulic installation, forward inboard section	852	201
Hydraulic installation, pump section	856	202
Hydraulic installation, center section	860	203
Valve assembly, irreversible flight control	864	204
Hydraulic installation, aft section	868	205
Hydraulic installation, aft section	872	206
Tank, hydraulic fluid	876	207
Servo cylinder, hydraulic	878	208
Servo cylinder, hydraulic	880	208A
Hydraulic installation, armament	882	210
Hydraulic installation, armament	886	211
 FUNCTIONAL GROUP 08 INSTRUMENT SYSTEMS		
Panel and pedestal installation, instrument	890	212
Glare shield assembly	894	213
Panel assembly, instrument (left hand section)	896	216
Panel assembly, instrument (center section)	902	217
Panel assembly, instrument	906	218
Piping installation, pitot	912	222
Piping installation, instrument	914	223
Piping installation, instrument static system	918	224
 FUNCTIONAL GROUP 09 ELECTRICAL SYSTEMS		
Electrical installation, forward section	920	225
Electrical installation, forward section	946	226
Crew light installation	976	226A
Electrical installation, rescue hoist and door gunners foot mike switch .	978	227
Electrical installation, rescue hoist and discrete signal discriminator ...	982	228
Electrical installation, smoke generator	986	229
Decca navigation sub-system installation	988	230
Panel assembly, master caution	992	231
Panel assembly-word caution control	998	233
Panel assembly, master caution	1004	234
Panel assembly-word caution control	1010	236
Panel, fault-function indicator	1014	237
Panel, fault-function indicator	1020	238
Box, RPM warning control	1024	240
Circuit, card assembly	1026	240A
Equipment installation, nose compartment electrical	1030	241
Equipment installation, nose compartment, electrical	1036	242

	LISTING PAGE	ILLUS FIGURE
Equipment installation, nose compartment, electrical	1040	243
Light, landing	1044	244
Console installation, electrical overhead	1050	245
Console installation, electrical overhead	1058	246
Console installation, overhead	1074	246A
Flare/chaff installation	1076	246C
AC power installation	1082	246D
Panel assembly, electrical overhead console, left-hand forward section	1096	247
Panel installation, circuit breakers, external stores	1104	248
Control assembly, heating	1106	249
Control assembly, heating	1108	250
Panel assembly, heating control	1110	251
Panel assembly, heating control	1112	252
Panel assembly, right-hand, forward section	1114	253
Panel assembly, aft dome light control	1120	254
Control panel assembly, AC and DC power	1122	255
Panel assembly, hydraulic boost control	1126	256
Control panel assembly, external fuel	1130	257
Panel assembly, engine	1132	258
Panel assembly, engine control	1136	259
Panel assembly, engine control	1138	260
Panel assembly, force trim, hydraulic control and chip detector	1142	261
Control panel assembly, hoist, force trim and hydraulic control	1146	262
Panel assembly, control, engine	1150	263
Inverter installation, main and spare	1154	264
Inverter installation, main and spare	1158	265
Battery installation	1160	266
Shelf assembly, battery, aft compartment	1162	268
Battery installation, aft compartment	1166	269
Electrical equipment installation, radio compartment	1170	270
Equipment installation, electrical compartment	1176	271
Equipment installation, upper radio	1178	272
Equipment installation, electrical	1182	273
Equipment installation, aft electrical compartment	1186	274
Electrical installation, pylon	1192	275
Electrical installation, pylon	1194	276
Generator, direct current	1196	277
Generator, direct current	1200	278
Electrical installation, power plant	1204	281
Electrical installation, upper tailpipe fairing	1208	282
Electrical installation, aft section	1210	284
Electrical installation, aft section	1212	285
Starter installation	1216	286
Starter installation	1220	288
Electrical installation glidescope/marker beacon radio receiver, R-1963/ARN	1222	290A
Lighting installation, 5 volts	1228	290C
Installation, altimeter set electronic, AN/APN-209(V)	1232	290D

	LISTING PAGE	ILLUS FIGURE
Electrical installation, auxiliary fuel system	1238	291
Avionics electrical installation	1240	292
Avionics electrical installation	1242	293
Avionics electrical installation	1244	294
Avionics electrical systems installation kits	1246	295
Avionics electrical systems installation kits	1246.2	296
Electrical installation, armament kit XM16	1246.30	297
Electrical installation, XM3 armament	1248	299
Electrical installation, XM6E3	1252	300
Armament installation, XM21	1256	301
Armament installation, electrical	1260	302
Armament installation, electrical	1264	303
.....		
FUNCTIONAL GROUP 10 FUEL SYSTEMS		
Fuel system installation, lower section	1338	312
Fuel system installation, upper center section	1342	317
Modification kit, fuel system	1346	317A
Fuel system installation, upper center section	1348	320
Filter, fluid, pressure assembly	1352	321
Fuel system installation, tank section	1354	326
Fuel system installation, upper tank section	1360	328
Receiver-refueling	1360	328
Fuel system installation, left hand tank section	1368	331
Pump, submerged, aircraft	1372	332
Pump, submerged, aircraft	1376	333
Fuel system installation, right hand tank	1378	335
Lines installation, auxiliary fuel tank	1382	336
Lines installation, fuel and air external auxiliary tanks	1386	337
Lines installation, auxiliary fuel tanks	1390	338
Lines installation kit	1394	338A
External fuel tank installation	1396	342
Auxiliary fuel system	1400	343
.....		
FUNCTIONAL GROUP 11 FLIGHT CONTROL SYSTEMS		
Control installation, collective pitch, forward section	1404	345
Control installation, collective pitch, AFT section	1408	346
Control installation, collective pitch, AFT section	1412	347
Jackshaft installation, collective pitch control	1416	348
Stick assembly, flight control grip and housing assembly	1420	349
Control assembly collective	1426	350
Drive assembly, throttle	1428	351
Control installation, dual removable	1430	352
Grip assembly, control	1434	355
Support and lever assembly	1436	356

	PAGE	ILLUS/ FIGURE
Stick assembly	1438	357
Control installation, fore and aft and lateral cyclic	1440	358
Cyclic installation, fore and aft and lateral center section	1444	359
Lever assembly	1448	360
Control installation, lateral cyclic aft section	1450	361
Control installation, fore and aft and lateral cyclic	1454	362
Control installation, fore and aft and lateral cyclic	1458	363
Control installation, tail rotor forward section	1462	364
Magnetic brake assembly	1466	365
Magnetic brake	1470	365A
Control section	1474	366
Control installation, tail rotor forward aft section	1478	367
Cylinder and support assembly, anti-torque	1482	368
Adjuster assembly	1486	369
Cable installation, tail rotor control aft	1490	371
Cable installation, tail rotor control	1494	372
Cable installation, tail rotor control aft	1496	373
Control installation, synchronized elevator forward	1500	375
Control installation, synchronized elevator forward	1504	376
Control installation, synchronized elevator aft	1508	377
Control installation, synchronized elevator aft	1512	378
Elevator installation, synchronized	1514	379
FUNCTIONAL GROUP 12 UTILITY SYSTEMS		
Mirror installation	1518	380
Wiper installation, windshield	1520	381
Motor assembly	1524	382
Converter assembly	1526	383
Detection system installation and valve installation, engine bleed air ..	1528	384
Detection system installation and valve installation, engine bleed air ..	1532	385
Valve assembly	1536	386
Switch assembly	1540	387
FUNCTIONAL GROUP 13 ENVIRONMENTAL CONTROL SYSTEMS		
Distribution installation, hot air left-hand section	1578	388
Distribution system installation, forward section	1582	389
Distribution installation, hot air aft right-hand section	1586	390
Distribution system installation, aft section	1588	391
Distribution system installation, aft section	1592	392
Distribution installation, hot air forward section	1598	393
Heater installation winterization auxiliary equipment	1602	394
Installation kit, heater, winterization	1606	395
Heater kit, auxiliary	1610	396
Valve, mixing	1616	398
Blower unit	1620	398A
Heater installation winterization auxiliary	1622	399
Box installation, heater fuel system	1626	400
Distribution installation, hot air left-hand section	1630	401

	PAGE	ILLUS/ FIGURE
Valve, air distribution	1634	403
Distribution installation, hot air	1636	404
Distribution installation, hot air right-hand section	1638	405
Distribution installation, hot air forward section	1644	406
Valve assembly, heating selector	1648	407
Sensor, air distribution	1650	408
Valve assembly, heating air bleed	1652	409
Heater assembly	1654	410
Blower assembly	1656	411
Blower assembly	1658	412
FUNCTIONAL GROUP 14 HOIST AND WINCHES		
Suspension installation, cargo	1660	414
Suspension assembly	1664	416
Hook, external cargo	1668	416A
Release assembly, cargo	1672	417
Case and cover assembly	1676	418
Internal rescue hoist installation	1678	419
Actuator, assembly	1682	420
Motor, direct current	1686	421
Winch, aircraft mounting	1688	422
Winch, aircraft mounting	1694	423
Rescue hoist assembly	1696	423A
Boomhead assembly	1698	423B
Winch assembly	1704	423C
Cable hook assembly	1710	423D
Reaction arm assembly	1712	423E
Limit switch assembly	1718	423F
Power side cover installation	1722	423G
Transistor assembly	1728	423H
Heat sink assembly	1730	423I
Blower assembly	1732	423J
Pendant control assembly	1734	423M
FUNCTIONAL GROUP 16 MISSION EQUIPMENT		
Smoke generator seat, lines and tank tie down installation	1736	424
Curtain installation, blackout	1740	425
Curtain installation, blackout	1742	426
Cable installation, paratroop static line	1744	427
Support assembly, external stores	1746	428
Installation kit auxiliary equipment	1750	429
Cabin cargo, area, miscellaneous items installation	1754	429A
Heat suppression installation	1760	430
Armament installation, XM6E3	1764	432
Armament installation, M6	1768	433
Armament installation, M5 grenade launcher	1772	434
Rack, bomb, aircraft	1780	435
Armament installation	1788	436
Armament installation, M56	1794	437
M23 Mount Assembly	1794.4	437A
Kit installation, DME	1794.6	437B

	PAGE	ILLUS/ FIGURE
Control installation, jettison emergency	1802	441
Control installation, emergency jettison	1806	442
FUNCTIONAL GROUP 50 REPAIR KITS	1809	
FUNCTIONAL GROUP 60 BULK MATERIALS	1823	
Section III FUNCTIONAL GROUP 80 SPECIAL TOOLS, TEST AND SUPPORT EQUIPMENT		
Airframe Tools	1921	A1
Flyaway Items	1956	F1
Ground Support Items	1964	G3
Section IV National Stock Number and Part Number Index		
Numerical stock number and supplementary listings	1979	
Alphamerical part number and supplementary listings	2158	

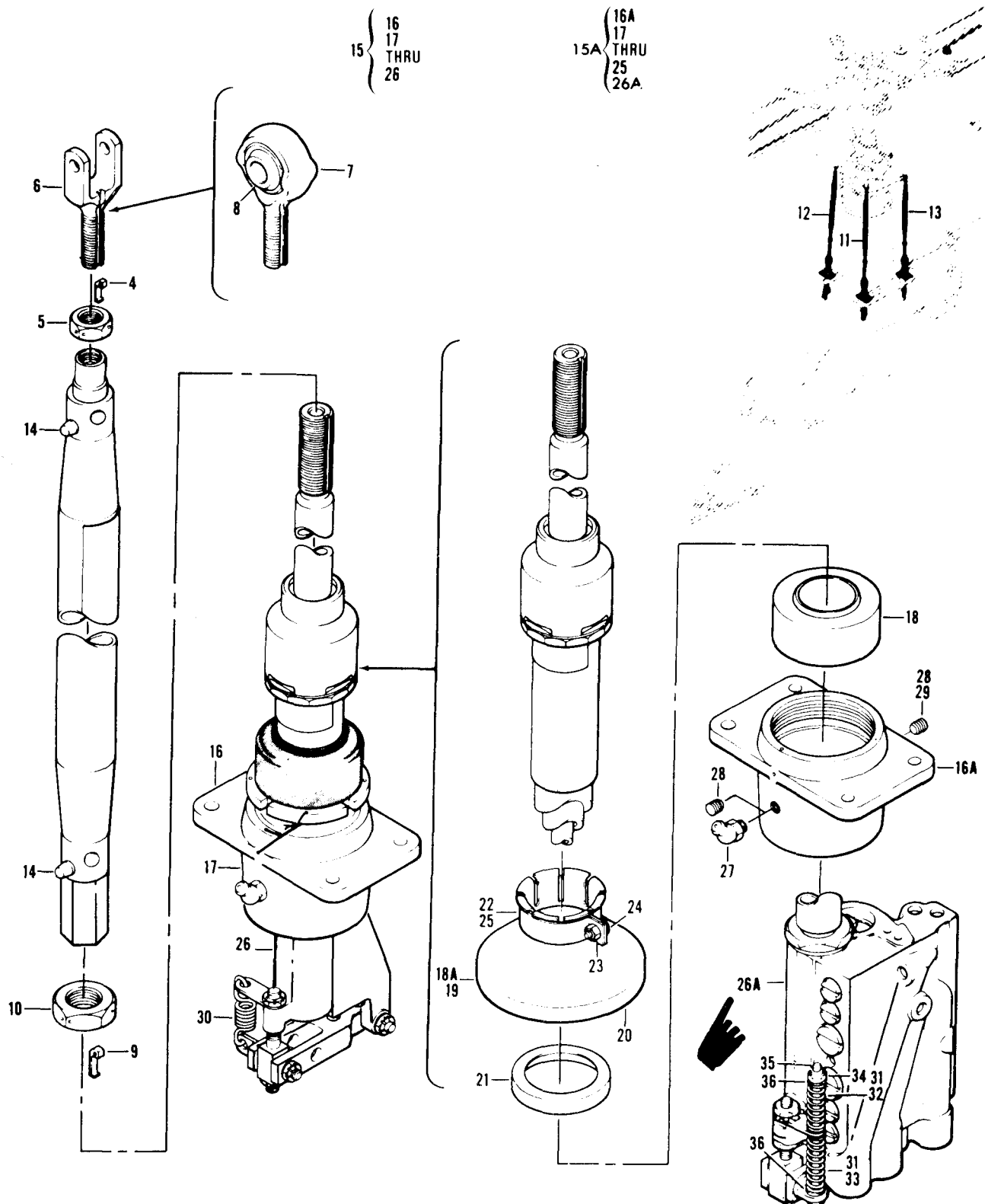


Figure 185 Cylinder Assembly, Cyclic Flight Control Hydraulic

SECTION II

TM 55-1520-210-23P-2

C12

ILLUSTRATION		(2) SMR CODE	(3) NATIONAL STOCK NUMBER	(4) FSCM	(5) PART NUMBER	(6) DESCRIPTION USABLE ON CODE	(7) J/M	(8) QTY INC IN UNIT
(A) FIG. NO.	(B) TEM NO.							
						GROUP 07 HYDRAULIC AND PNEUMATIC SYSTEMS		
185		A0000		97499	204-076-511-17	DELETED CYLINDER ASSEMBLY SEE FIG. 361 FOR NHAUHM	EA	1
185		A0000		97499	204-076-511-19	DELETED CYLINDER ASSEMBLY SEE FIG. 347 FOR NHA.UHM	EA	1
185		A0000		97499	204-076-511-21	DELETED CYLINDER ASSEMBLY SEE FIG. 347 FOR NHAUHM	EA	1
185	4	PAOZZ	5340-00-621-8318	80205	NAS559-4	.LOCK,ROD END.UHM	EA	1
185	5	PBOZZ	5310-00-582-8173	80205	NAS509-9	.NUT,PLAIN,HEXAGON.UHM	EA	1
						.DELETED		
185	6	PAOZZ		97499	204-076-268-101	.CLEVIS, ROD ENDUHM	EA	1
185	7	PAOZZ	3120-01-030-3383	97499	204-076-428-5	.BEARING,PLAIN,ROD E U/O 204-076-511-17,-19,-21 . . .UHM	EA	1
185	8	XAOZZ	3120-00-775-1847	97499	540-011-415-1	.BEARING,PLAIN,SELF-ALIGNINGUHM	EA	1
185	9	PAOZZ	5340-00-716-4661	80205	NAS559-6	.LOCK,ROD ENDUHM	EA	1
						DELETED		
185	10	PAOZZ	5310-00-872-1267	97499	204-076-316-1	.NUT,PLAIN,HEXAGON U/O 204-076-511-17,-19,-2UHM	EA	1
						DELETED		
185	11	PAOZZ	3040-00-872-1271	97499	204-076-068-1	.CONNECTING LINK, RIG U/O 204-076-511-17.UHM	EA	1
						DELETED		
185	12	PAOZZ	3040-00-872-1273	97499	204-076-068-3	.TUBE ASSY,CONNECTIN U/O 204-076-511-19.UHM	EA	1
						DELETED		
185	13	PAOFF	3040-00-872-1272	97499	204-076-068-5	.CONNECTING LINK,RIG U/O 204-076-511-21.UHM	EA	1
185	14	PAFZZ	5320-00-579-5076	80205	NAS528A8	.COLLAR,GROOVED PIN-.UHM	EA	4
						DELETED		
185	15B	PA0DD	1650-01-016-3572	97499	204-076-511-9	.SERVOCYLINDER U/O 204-076-511-17,-19,-21.U H M	EA	1
						DELETED		
185	16A	PAFZZ	1650-00-164-4260	97499	204-076-317-7	.HOUSING,BEARING U/O 204-076-511-9.UHM	EA	1
185	17	PAFZZ	1650-00-109-4854	97499	204-076-202-7	.NUT ASSY,HYDRAULICUHM	EA	1
185	18	PAFZZ	3120-00-106-8873	50632	KSP6099-1	.BEARING,PLAIN,SELF-ALIGNINGUHM	EA	3
185	18A	PAOZZ	1650-01-028-0451	50632	KSP9046-5	.SHIELD,CYLINDER RPLS--PN KSP9046-1 NSN 1650-00-148-9078UHM	EA	1
185	19	A0000		50632	KSP9046-3	.SHIELD ASSYUHM	EA	1
185	20	XAOZZ		50632	KSP9059	.SHIELD CYLINDERUHM	EA	1
185	21	PAOZZ	5330-01-028-8236	50632	KSP9056	.PACKING,PREFORMEDUHM	EA	1
185	22	A0000		50632	KSP9055-1	.CLAMP ASSYUHM	EA	1
185	23	PAOZZ	5310-00-844-3302	96906	MS21043-3	.NUT,SELF-LOCKING,EXUHM	EA	1
185	24	PAOZZ				.BOLT,MACHINEUHM	EA	1
185	25	PAOZZ				.CLAMP ASSEMBLYUHM	EA	1