

TECHNICAL MANUAL

**ORGANIZATIONAL, DIRECT SUPPORT AND GENERAL SUPPORT
MAINTENANCE REPAIR PARTS AND SPECIAL TOOLS LIST**

**BAKERY PLANT, TRAILER MOUNTED
M-1945, M-1945-50, M-1945-53, AND M-534-68
NSN 7360-01-010-0787**

CONSISTING OF THE FOLLOWING EQUIPMENT:

**SIFTER MACHINE, FLOUR, ELECTRIC
NSN 7320-00-221-2386, ALLIS CHALMERS, ARMY MODEL SPE-20
NSN 7320-0C-043-5340, ARMSTRONG PRODUCTS M-42386**

**DOUGH MIXING AND MAKE-UP OUTFIT,
TRAILER MOUNTED
NSN 7320-0255-7769, CENTURY MODEL, ARMY MODEL SPV-18
NSN 7320-00-215-5256, CENTURY MODEL TR-306,
ARMY MODEL SPV-30
NSN 7320-0880-8745, BAKER PERKINS M-TM-BP-68, M534
NSN 7320-00-334-5336, CAM INDUSTRIES MODEL M534-1A**

**CABINET, DOUGH PROOFING, 36 PAN
CAPACITY, ELECTRIC
NSN 7320-00-298-1380, ELECTRIC DRYING SYSTEMS M-1950,
ARMY MODEL SPE-23
NSN 7320-215-5189, GREEN AND SONS M-1954,
ARMY MODEL SPE-30
NSN 7320-00-328-4760, CAM INDUSTRIES C-PB 30623
NSN 7320-00-815-2682, WASHINGTON INDUSTRIAL M-8848 OR
NSN 7320-00-935-6632, CAM INDUSTRIES M-C-PB-30623**

**BAKERY OVEN, TRAILER MOUNTED
NSN 7310-00-255-8068, AMERICAN MACHINERY, ARMY MODEL SPV-26
NSN 7310-00-215-5260, CENTURY MODEL MO-311, ARMY MODEL SPV-31
NSN 7310-00-903-5402, CAM INDUSTRIES M-533-235**

Approved for public release; distribution is unlimited.

*** This manual supersedes TM 10-7360-201-20P, 10 Aug. 1971, and TM 10-7360-201-35P, 10 Aug. 1971.**

HEADQUARTERS, DEPARTMENT OF THE ARMY

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TECHNICAL MANUAL

No. 10-7360-201-24P

HEADQUARTERS
DEPARTMENT OF THE ARMY
WASHINGTON, D .C., 27 February 1990Organizational, Direct Support and General Support Maintenance
Repair Parts and Special Tools List

for

BAKERY PLANT, TRAILER MOUNTED
M-1945, M-1945-50, M-1945-53, and M-534-68
NSN 7360-01-010-0787

Current as of February 6, 1990

REPORTING OF ERRORS AND RECOMMENDING IMPROVEMENTS

You can help improve this manual. If you find any mistake or if you know of a way to improve the procedures, please let us know. Mail your letter, DA Form 2028 (Recommended Changes to Publications and Blank Forms) or DA Form 2028-2 located in the back of this manual direct to: Commander, U.S. Army Troop Support Command, ATTN: AMSTR-MCTS, 4300 Goodfellow Blvd., St. Louis, MO 63120-1798. A reply will be furnished directly to you.

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ORGANIZATIONAL DIRECT SUPPORT AND GENERAL SUPPORT MAINTENANCE REPAIR PARTS AND SPECIAL TOOLS LIST

SECTION I. INTRODUCTION

1. SCOPE. This RPSTL lists and authorizes spares and repair parts; special tools; special test, measurement, and diagnostic equipment (TMDE); and other special support equipment required for performance of organizational, direct support and general support maintenance of the Bakery Plant, Trailer Mounted. It authorizes the requisitioning, issue, and disposition of spares, repair parts and special tools as indicated by the source, maintenance and recoverability (SMR) codes.

2. GENERAL. In addition to this section, Introduction, this Repair Parts and Special Tools List is divided into the following sections:

a. Section II. Repair Parts List. A list of spares and repair parts authorized by this RPSTL for use in the performance of maintenance. The list also includes parts which must be removed for replacement of the authorized parts. Parts lists are composed of functional groups in ascending alphanumeric sequence, with the parts in each group listed in ascending figure and item number sequence. Bulk materials are listed in item name sequence. Repair parts kits are listed separately in their own functional group within Section II. Repair parts for repairable special tools are also listed in this section. Items listed are shown on the associated illustration(s)/figure(s).

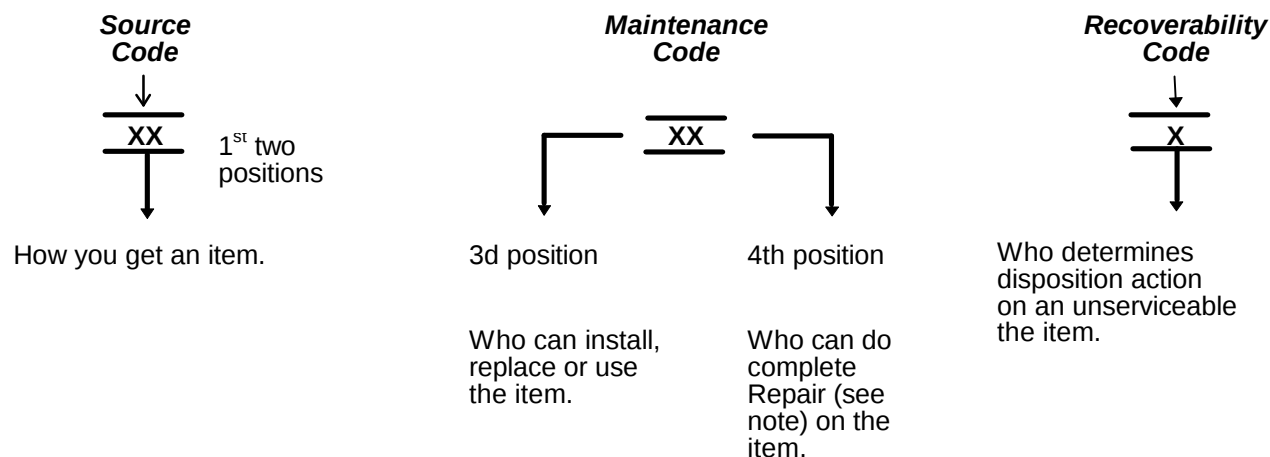
b. Section III. Special Tools List. A list of special tools, special TMDE, and other special support equipment authorized by this RPSTL (as indicated by Basis of Issue (BOI) information in DESCRIPTION AND USABLE ON CODE column) for the performance of maintenance.

c. Section IV. Cross-references Indexes. A list, in National item Identification Number (NIIN) sequence, of all National stock numbered items appearing in the listing, followed by a list in alphanumeric sequence of all part numbers appearing in the listings. National stock numbers and part numbers are cross referenced to each illustration figure and item number appearance. The figure and item number index lists figure and item number in alphanumeric sequence and cross references NSN, FSCM and part number.

3. EXPLANATION OF COLUMNS (SECTIONS II AND III).

a. ITEM NO. (Column (1)). Indicates the number used to identify items called out in the illustration.

b. SMR Code (Column (2)). The Source, Maintenance, and Recoverability (SMR) code is a 5-position code containing supply/requisitioning information, maintenance category authorization criteria, and disposition instruction, as shown in the following breakout:



NOTE

*Complete Repair: Maintenance capacity, capability, and authority to perform all corrective maintenance tasks of the "Repair" function in a use/user environment in order to restore serviceability to a failed item.

(1) Source Code. The source code tells you how to get an item needed for maintenance, repair, or overhaul of an end item/equipment. Explanations of source codes follows:

Code	Explanation
PA PB PC** PD PE PF PG }	Stocked items; use the applicable NSN to request(requisition items with these source codes. They are authorized to the category indicated by the code entered in the 3rd position of the SMR code. **NOTE: Items coded PC are subject to deterioration.
KD KF KB }	Items with these codes are not to be requested/requisitioned individually. They re part of a kit which is authorized to the maintenance category indicated in the 3rd position of the SMR code. The complete kit must be requisitioned and applied.

	Explanation
MO- (Made at Unit/AVUM Level) MF- (Made at DS/AVUM Level) MH- (Made at GS Level) ML- (Made at Specialized Repair Activity (SRA)) MD- (Made at Depot) }	Items with these codes are not to be requested/requisitioned individually. They must be made from bulk material which is identified by the part number in the DESCRIPTION and USABLE ON CODE (UOC) column and listed in the Bulk Material group of the repair parts list in this RPSTL. H the item is authorized to you by the 3rd position code of the SMR code, but the source code indicates it is made at a higher level, order the item from the higher level of maintenance.

Code	Explanation
AO- (Assembled by Unit/AVUM Level)	Items with these codes are not to be requested/requisitioned individually. They must be made from bulk material which is identified by the part number in the DESCRIPTION and USABLE ON CODE (UOC) column and listed in the Bulk Material group of the repair parts list in this RPSTL. If the item is authorized to you by the 3rd position code of the SMR code, but the source code indicates it is made at a higher level, order the item from the higher level of maintenance.
AF- (Assembled by DS/AVIM Level)	
AH- (Assembled by GS Category)	
AL- (Assembled by SRA)	
AD- (Assembled by Depot)	

Code

Explanation

XA-- Do not requisition "XA"-coded item. Order its next higher assembly. (Also Refer to the NOTE below.)

XB-- If an "XB" item is not available from salvage, order it using the FSCM and part number given.

XC-- Installation drawing, diagram, instruction sheet, field service drawing, that is identified manufacturer's part number.

XD-- Item is not stocked. Order an "XD"-coded item through normal supply channels using the FSCM and part number given, if no NSN is available.

NOTE

Cannibalization or controlled exchange, when authorized, may be used as a source of supply for items with the above source codes, except for those source coded "XA" or those aircraft support items restricted by requirements of AR 750-1.

(2) **Maintenance Code.** Maintenance codes tell you the level(s) of maintenance authorized to USE and REPAIR support items. The maintenance codes are entered in the third and fourth positions of the SMR code as follows:

(a) The maintenance code entered in the third position tells you the lowest maintenance level authorized to remove, replace, and use an item. The maintenance code entered in the third position will indicate authorization to one of the following levels of maintenance.

Code

Application/Explanation

C --Crew or operator maintenance done within organizational or aviation unit maintenance.

O --Organizational or aviation unit category can remove, replace, and use the item.

F --Support or aviation intermediate level can remove, replace, and use the item.

H --General support level can remove, replace, and use the item.

L --Specialized repair activity can remove, replace, and use the item.

D --Depot level can remove, replace, and use the item.

- (b) The maintenance code entered in the fourth position tells whether or not the item is to be repaired and identifies the lowest maintenance level with the capability to do complete repair (i.e. , perform all authorized repair functions.)
NOTE: Some limited repair may be done on the item at a lower level of maintenance, if authorized by the Maintenance Allocation Chart (MAC) and SMR codes. This position will contain one of the following maintenance codes.

Code	Application/Explanation
------	-------------------------

0 --Organizational or (aviation unit) is the lowest level that can do complete repair of the item.

F --Direct support or aviation intermediate is the lowest level that can do complete repair of the item.

H --General Support is the lowest level that can do complete repair of the item.

L --Specialized repair activity is the lowest level that can do complete repair of the item.

D --Depot is the lowest level that can do complete repair of the item.

Z --Nonreparable. No repair is authorized.

B --No repair is authorized. (No parts or special tools are authorized for the maintenance of a "B" coded item.)
However, the item may be reconditioned by adjusting, lubricating, etc., at the user level.

- (3) Recoverability Code.** Recoverability codes are assigned to items to indicate the disposition action on unserviceable items. The recoverability code is entered in the fifth position of the SMR Code as follows:

Recoverability Codes	Application/Explanation
-------------------------	-------------------------

Z --Nonreparable item. When unserviceable, condemn and dispose of the item at the level of maintenance shown in 3d position of SMR Code.

O --Reparable item. When uneconomically reparable, condemn and dispose of the item at organizational or aviation unit level.

F - -Reparable item. When uneconomically reparable, condemn and dispose of the item at the direct support or aviation intermediate level.

H --Reparable item. When uneconomically reparable, condemn and dispose of the item at the general support level.

D - -Reparable item. When beyond lower level repair capability, return to depot. Condemnation and disposal of item not authorized below depot level.

Recoverability
Codes

Application/Explanation

L - Repairable item. Condemnation and disposal not authorized below specialized repair activity (SRA).

A - Item requires special handling or condemnation procedures because of specific reasons (e.g., precious metal content, high dollar value, critical material, or hazardous material). Refer to appropriate manuals/directives for specific instructions.

c. FSCM (Column (3)). The Federal Supply Code for Manufacturer (FSCM) is a 5-digit numeric code which is used to identify the manufacturer, distributor, or Government agency, etc., that supplies the item

d. PART NUMBER (Column (4)). Indicates the primary number used by the manufacturer, (individual, company, firm, corporation, or Government activity), which controls the design and characteristics of the item by means of its engineering drawings, specifications standards, and inspection requirements to identify an item or range of items.

NOTE

When you use an NSN to requisition an item, the item you receive may have a different part number from the part ordered.

e. DESCRIPTION AND USABLE ON CODE (UOC) (Column (5)). This column includes the following information:

(1) The Federal item name and, when required, a minimum description to identify the item.

(2) The physical security classification of the item is indicated by the parenthetical entry, e.g., Phy Sec CI - Confidential, Phy Sec CI (S) - Secret, Phy Sec CI (T) - Top Secret.

(3) Items that are included in kits and sets are listed below the name of the kit or set.

(4) Spare/repair parts that make up an assembled item are listed immediately following the assembled item line entry.

(5) Part numbers for bulk materials are referenced in this column in the line item entry for the item to be manufactured/fabricated.

(6) When the item is not used with all serial numbers of the same model, the effective serial numbers are shown on the last line(s) of the description (before UOC).

(7) The usable on code, when applicable (see paragraph 5, Special Information).

(8) In the Special Tools List section, the basis of issue (BOI) appears as the last line(s) in the entry for each special tool, special TMDE, and other special support equipment. When density of equipments supported exceeds density spread indicated in the basis of issue, the total authorization is increased proportionately.

(9) The statement "END OF FIGURE" appears just below the last item description in Column 5 for a given figure in both Section II and Section III.

(10) The indenture, shown as dots appearing before the repair part, indicates that the item is a repair part of the next higher assembly.

f. QTY (Column (6)). The QTY (quantity per figure column) indicates the quantity of the item used in the breakout shown on the illustration figure, which is prepared for a functional group, subfunctional group, or an assembly. A "V" appearing in this column in lieu of a quantity indicates that the quantity is variable and may vary from application to application.

4. EXPLANATION OF COLUMNS (SECTION IV).

a. NATIONAL STOCK NUMBER (NSN) INDEX.

(1) STOCK NUMBER column. This column lists the NSN by National item identification number (NIIN) sequence. The NIIN consists of the last nine digits of the NSN (i.e. NSN (5305-01-574-1467).

NSN
5305-01-574-1467

When using this column to locate an item, ignore the first 4 digits of the NSN. However, the complete NSN should be used when ordering items by stock number.

(2) FIG. column. This column lists the number of the figure where the item is identified/located. The figures are in numerical order in Section II and Section III.

(3) ITEM column. The item number identifies the item associated with the figure listed in the adjacent FIG. column. This item is also identified by the NSN listed on the same line.

b. PART NUMBER INDEX. Part numbers in this index are listed by part number in ascending alphanumeric sequence (i e., vertical arrangement of letter and number combination which places the first letter or digit of each group in order A through Z, followed by the numbers 0 through 9 and each following letter or digit in like order).

(1) FSCM column. The Federal Supply Code for Manufacturer (FSCM) is a 5-digit numeric code used to identify the manufacturer, distributor, or Government agency, etc., that supplies the item.

(2) PART NUMBER column. Indicates the primary number used by the manufacturer (individual, firm, corporation, or Government activity), which controls the design and characteristics of the item by means of its engineering drawings, specifications standards, and inspection requirements to identify an item or range of items.

(3) STOCK NUMBER column. This column lists the NSN for the associated part number and manufacturer identified in the PART NUMBER and FSCM columns to the left.

(4) FIG. column. This column lists the number of the figure where the item is identified/located in Sections II and III.

(5) ITEM column. The item number is that number assigned to the item as it appears in the figure referenced in adjacent figure number column.

c. FIGURE AND ITEM NUMBER INDEX.

(1) FIG. column. This column lists the number of the figure where the item is identified/located in Section II and III.

(2) ITEM column. The item number is that number assigned to the item as it appears in the figure referenced in the adjacent figure number column.

(3) STOCK NUMBER column. This column lists the NSN for the item.

(4) FSCM column. The Federal Supply Code for Manufacturer (FSCM) is a 5-digit numeric code used to identify the manufacturer, distributor, or Government agency, etc., that supplies the item.

(5) PART NUMBER column. Indicates the primary number used by the manufacturer (individual, firm, corporation, or Government activity), which controls the design and characteristics of the item by means of its engineering drawings, specifications standards, and inspection requirements to identify an item or range of items.

5. SPECIAL INFORMATION.

a. USABLE ON CODE. Usable on codes are shown in the description column. Uncoded items are applicable to all models. Identification of the usable codes in this publication are:

Code	Used On
	<u>Sifter Machine</u>
DPJ DPK	Model Allis Chalmers, Army Model SPE-20 Model M-42386
	<u>Dough Mixing & Make-UP Outfit</u>
BWU	Model Century, Army Model SPV-18 Model TR-306, Army Model SPV-30 Model M-534, Model TM-BP-68 Model M534-1A
	<u>Dough Proofing Cabinet</u>
BWT	Model M-1950, Army Model SPE-23 Model M-1954, Army Model SPE-30 Model M-8848 Model M-C-PB-30623
	<u>Bakery Oven</u>
DNR DNQ DNP	Model American, Army Model SPV-26 Model MO-311, Army Model SPV-31 Model M-533-235

b. FABRICATED INSTRUCTIONS. Bulk materials required to manufacture items are listed in the Bulk Material Functional Group of this RPSTL. Part numbers for bulk materials are also referenced in the description column of the line item entry for the item to be manufactured/fabricated.

c. ASSEMBLY INSTRUCTIONS. Items that make up the assembly are listed immediately following the assembly item entry.

d. KITS. Not applicable.

e. INDEX NUMBERS. Items which have the word BULK in the figure column will have an index number shown in the item number column. This index number is a cross-reference between the National Stock Number/Part Number Index and the bulk material list in Section II.

f. ASSOCIATED PUBLICATIONS. The publications listed below pertain to the Bakery Plant and its components:

Publication	Short Title
TM 10-7360-201-10	Operator
TM 10-7360-201-20	Organizational Maintenance
TM 10-7360-201-35	Field and Depot Maintenance Manual
TM 10-7360-201-24P	Organizational Direct Support and General Support Maintenance Repair Parts and Special Tools List

6. HOW TO LOCATE REPAIR PARTS.

a. When National Stock Number or Part Number Is NOT known.

- (1) **First.** Using the table of contents, determine the assembly group or subassembly group to which the item belongs. This is necessary since figures are prepared for assembly groups and subassembly groups, and listings are divided into the same groups.
- (2) **Second.** Find the figure covering the assembly group or subassembly group to which the item belongs.
- (3) **Third.** Identify the item on the figure and note the item number.
- (4) **Fourth.** Refer to the Repair Parts List for the figure to find the part number for the item number noted on the figure.
- (5) **Fifth.** Refer to the Part Number Index to find the NSN, if assigned.

b. When National Stock Number or Part Number Is Known:

(1) **First.** Using the Index of National Stock Numbers and Part Numbers, find the pertinent National Stock Number or Part Number. The NSN index is in National Item Identification Number (NIIN) sequence (see c-4a.(1)). The part numbers in the Part Number index are listed in ascending alphanumeric sequence (see paragraph c-4.b). Both indexes cross-reference you to the illustration figure and item number of the item you are looking for.

(2) **Second.** After finding the figure and item number, verify that the item is the one you are looking for, then locate the item number in the repair parts list for the figure.

7. ABBREVIATIONS.

Abbreviations used in this manual are listed in MIL-STD-12.

Abbreviations	Explanation	Abbreviations	Explanation
ADJ	Adjusting	PL	Plate
DISCHG	Discharge	RT	Right

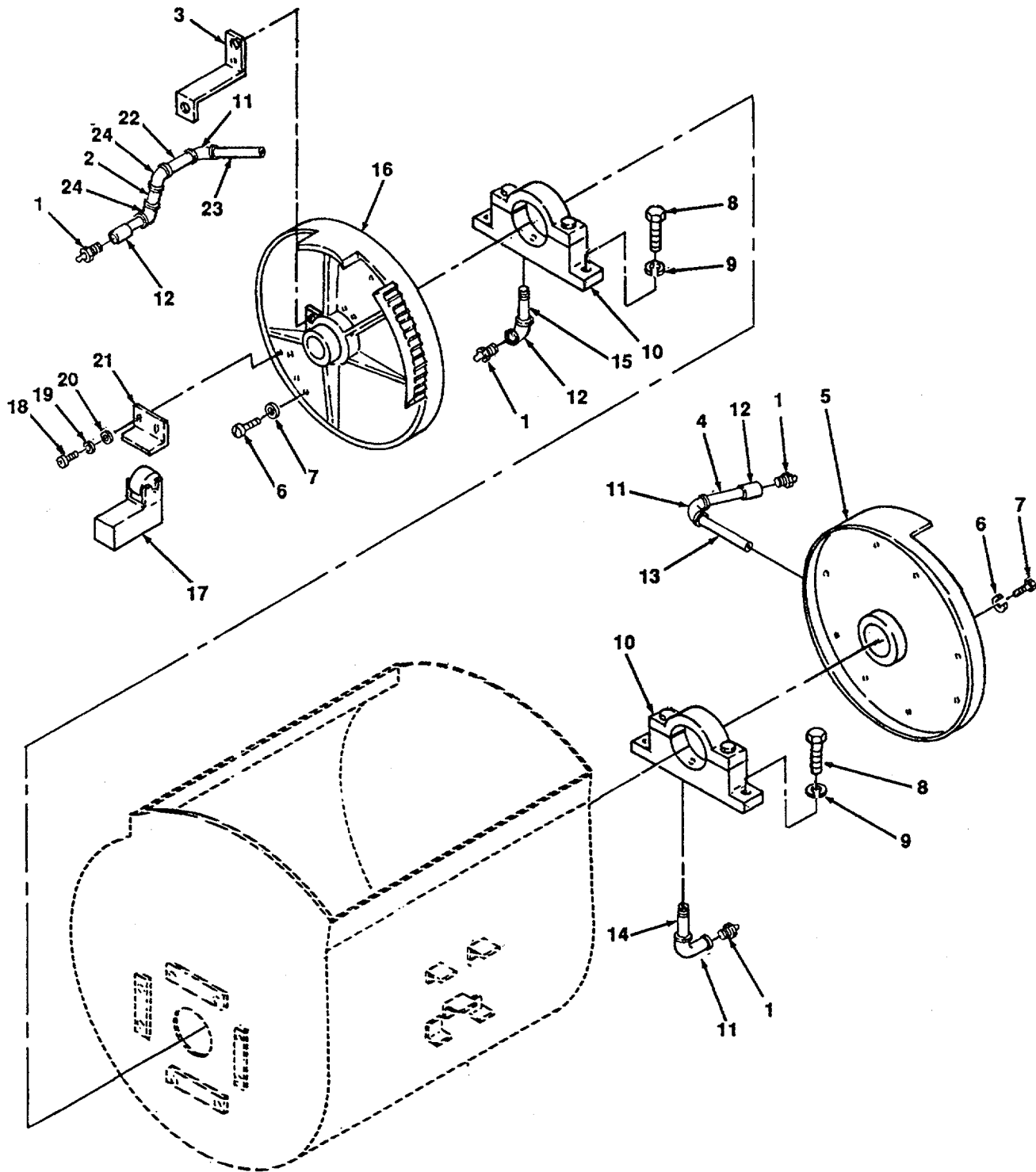
ABBREVIATIONS (contd)

ECNTRC
LFT
QTY
PHY

Eccentric
Left
Quantity
Physical

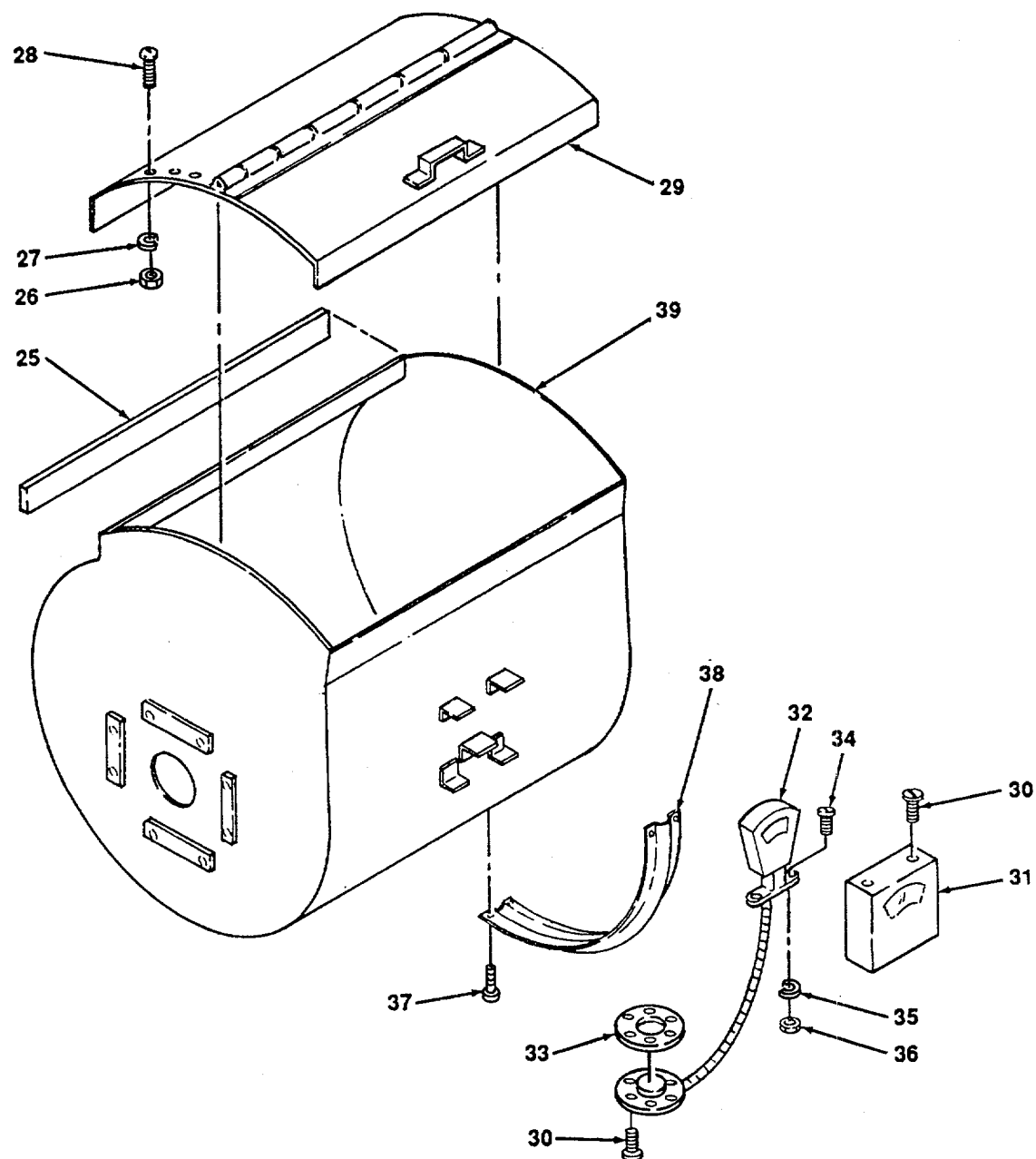
SEC
SHFT
W/

Security
Shift
With



4876-001.1

Figure 1. Bowl Assembly (Sheet 1 of 2)



4876-001.2

Figure 1. Bowl Assembly (Sheet 2 of 2)

SECTION II			TM 10-7360-201-24P		
(1)	(2)	(3)	(4)	(5)	(6)
ITEM	SMR	FSCM	PART	DESCRIPTION AND USABLE ON CODES(UOC)	QTY
NO	CODE		NUMBER		
GROUP 01 DOUGH MIXER ASSEMBLIES					
FIG. 1 BOWL ASSEMBLY					
1	PAOZH	96906	MS15003-1	FITTING,LUBRICATION	1
2	PAOZZ	96906	MS51953-12	NIPPLE,PIPE	1
3	XDOZZ	81337	5-11-682-119	BRACKET,SUPPORT	1
4	XDOZZ	13305	M534A3-9	NIPPLE	1
5	XBFZZ	81337	5-11-570-54	TRUNNION RH	1
6	PAFZZ	96906	MS35307-464	SREW,CAP 5/8X11	8
7	XDFZZ	96906	MS35338-50	WASHER,LOCK	8
8	PAOZZ	96906	MS90728-188	SCREW,CAP,HEXAGON H	4
9	PAOZZ	96906	MS35338-51	LOCKWASHER 3/4	4
10	XBFZZ	81337	5-11-560-2-3	PILLOW BLOCK	2
11	PAOZZ	96906	MS39233-1	COUPLING 1/8	2
12	PAOZZ	96906	MS51845-1	ELBOW,PIPE	1
13	XBOZZ	13305	M534A3-16D	NIPPLE 1/8 RH	1
14	XBOZZ	13305	M534A3-28	NIPPLE,PIPE 1/8 IN	1
15	XBOZZ	13305	M534A3-16E	NIPPLE 1/8 LH	1
16	XBFZZ	81337	5-11-569-50	TRUNNION LH	1
17	PAFZZ	81337	5-11-555-59	SWITCH,LIMIT	1
18	PAOZZ	96906	MS35307-332	BOLT,MACHINE	1
19	PAFZZ	96906	MS35340-45	WASHER,LOCK	2
20	PAFZZ	96906	MS27183-12	WASHER,FLAT	2
21	XBFZZ	81337	5-11-569-50-A	SWITCH,TRIP,ARM	1
22	PAOZZ	96906	MS51953-18	NIPPLE,PIPE	1
23	PAOZZ	96906	MS51953-21	NIPPLE,PIPE	1
24	XBOZZ	13305	M534A3-35D	ELBOW,1/8 IN 45 DEG	2
25	XBOZZ	81337	5-11-565-28-13	GASKET,RUBBER 3/8IN.X32IN.NEOPREME ..	1
26	PAOZZ	96906	MS51971-1	NUT,PLAIN,HEXAGON	6
27	PAOZF	96906	MS35338-139	WASHER,LOCK 1/4	6
28	PAOZZ	96906	MS35307-303	SCREW,CAP,HEXAGON H	6
29	PGOZZ	81337	5-11-573-65-1	COVER,MIXER BOWL	1
30	PAFZZ	96906	MS35307-303	SCREW,CAP,HEXAGON H	4
31	XBFZZ	81337	5-11-566-28-11	ENCLOSURE THERM	1
32	PAFZZ	62879	MAD-116	THERMOMETER,INDICAT DOUGH MIXING ...	1
33	XDOZZ	81337	5-11-566-28-12	0-240 F.....	1
34	PAFZZ	96906	MS35307-308	GASKET	1
35	PAFZZ	96906	MS35338-44	SCREW,CAP,HEXAGON H	2
36	PAFZZ	96906	MS35691-5	.WASHER,LOCK	2
37	PAFZZ	96906	MS51957-41	NUT,PLAIN,HEXAGON	2
38	XBFZZ	81337	5-11-566-28-5	SCREW,MACHINE.....	12
39	XBFZZ	81337	5-11-565-28	COVER THER TUBE	1
				BOWL,MIXER,ASSY	1

END OF FIGURE