

DEPARTMENT
OF THE ARMY TECHNICAL MANUAL

OPERATOR, ORGANIZATIONAL, DIRECT SUPPORT
AND GENERAL SUPPORT MAINTENANCE
MANUAL INCLUDING REPAIR PARTS LIST

FOR

LATHE, ENGINE: 9-INCH SWING
MODEL CL 670Z
(SOUTH BEND LATHE) (3416-00-235-0551)

HEADQUARTERS,
DEPARTMENT OF THE ARMY
DECEMBER 1980

TECHNICAL MANUAL }
No. 9-3416-235-14&P }

HEADQUARTERS
DEPARTMENT OF THE ARMY
WASHINGTON, DC, 19 December 1980

**OPERATOR'S, ORGANIZATIONAL, DIRECT
SUPPORT AND GENERAL SUPPORT
MAINTENANCE MANUAL INCLUDING REPAIR PARTS LIST
FOR
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MODEL CL 670Z
(NSN 3416-00-235-0551)**

REPORTING ERRORS AND RECOMMENDING IMPROVEMENTS

You can help improve this manual. If you find any mistakes or if you know of a way to improve the procedures, please let us know. Mail your letter, DA Form 2028 (Recommended Changes to Publications and Blank Forms), or DA Form 2028-2, located in the back of this manual direct to: Commander, US Army Armament Materiel Readiness Command, ATTN: DRSAR-MAS, Rock Island, IL 61299. A reply will be furnished directly to you.

NOTE

This manual is published for the purpose of identifying an authorized commercial manual for the use of the personnel to whom this lathe is issued.

Manufactured by: South Bend Lathe
400 West Sample Street
South Bend, Indiana 46621

Procured under Contract No. DAAA09-77-C-6144

This technical manual is an authentication of the manufacturers' commercial literature and does not conform with the format and content specified in AR 310-3, Military Publications. This technical manual does, however, contain available information that is essential to the operation and maintenance of the equipment.

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INSTRUCTIONS FOR REQUISITIONING PARTS

NOT IDENTIFIED BY NSN

When requisitioning parts not identified by National Stock Number, it is mandatory that the following information be furnished the supply officer.

- 1 - Manufacturer's Federal Supply Code Number - 55985
- 2 - Manufacturer's Part Number exactly as listed herein.
- 3 - Nomenclature exactly as listed herein, including dimensions, if necessary.
- 4 - Manufacturer's Model Number - Model CL 670Z
- 5 - Manufacturer's Serial Number (End Item)
- 6 - Any other information such as Type, Frame Number, and Electrical Characteristics, if applicable.
- 7 - If DD Form 1348 is used, fill in all blocks except 4, 5, 6, and Remarks field in accordance with AR 725-50.

Complete Form as Follows:

- (a) In blocks 4, 5, 6, list manufacturer's Federal Supply Code Number - 55985 followed by a colon and manufacturer's Part Number for the repair part.
- (b) Complete Remarks field as follows:
Noun: (nomenclature of repair part)
For: NSN: 3416-00-235-0551
Manufacturer: South Bend Lathe, Inc.

Model: CL 6'707
Serial: (of end item)

Any other pertinent information such as Frame Number,
Type, Dimensions, etc.

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