

TECHNICAL MANUAL
MAINTENANCE INSTRUCTIONS
DIRECT SUPPORT AND GENERAL SUPPORT MAINTENANCE
M1083 SERIES, 5-TON, 6 X 6,
MEDIUM TACTICAL VEHICLES (MTV)

VOLUME NO. 1 OF 4

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Direct Support and General Support Maintenance Manual
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HOW TO USE THIS MANUAL

OVERVIEW

This Technical Manual (TM) is provided to help you maintain the MTV at the Direct Support (DS) and General Support (GS) Maintenance levels. This volume, Volume 1, contains Troubleshooting information which will assist you in Maintaining your MTV. Volumes 2 and 3 contain DS Maintenance procedures. Volume 4 contains the remainder of the DS Maintenance procedures and the GS Maintenance procedures. Volume 1 contains the following major sections in order of appearance:

- **WARNING SUMMARY.** Provides a summary of the most important warnings that apply throughout the manual. Read all **WARNINGS** and **CAUTIONS** before performing any troubleshooting or maintenance procedure.
- **TABLE OF CONTENTS.** Lists, for both volumes, the chapters, sections, appendixes, and indexes with page numbers in order of appearance.
- **CHAPTER 1, INTRODUCTION.** Describes the MTV and provides equipment data.
- **CHAPTER 2, VEHICLE MAINTENANCE.** This chapter contains information for finding tools; special tools; test, measurement, and diagnostic equipment (TMDE); and repair parts. It also contains the troubleshooting tables.
- **APPENDIX A, REFERENCES.** Lists publications used with the MTV and reference publications which contain information regarding the equipment

- **APPENDIX B, TOOLS AND SPECIAL TOOLS LIST.** Lists equipment used in the performance of maintenance.
- **APPENDIX C, EXPENDABLE/DURABLE SUPPLIES AND MATERIALS LIST.** Lists expendable and durable items used in the performance of maintenance.
- **APPENDIX D, ILLUSTRATED LIST OF MANUFACTURED ITEMS.** Illustrates and describes items that must be fabricated from bulk materials for repair of the MTV.
- **APPENDIX E, TORQUE LIMITS.** Lists the standard torque values for specific attaching hardware.
- **APPENDIX F, MANDATORY REPLACEMENT PARTS.**
- **APPENDIX G, ADDITIONAL AUTHORIZATION LIST (AAL).** Lists additional items you are authorized for support of the MTV.
- **APPENDIX H, TRANSMISSION/TRANSMISSION CONTROLS ADAPTABILITY CHART.** Lists actions required to mate different transmission configurations with WTEC II or WTEC III controls.
- **SUBJECT INDEX.** Lists important subjects contained in Volume 1, Volume 2, Volume 3, and Volume 4 in alphabetical order and gives the paragraph number where they are located.

Volume 2 contains the following major sections in order of appearance:

- **WARNING SUMMARY.** Provides a summary of the most important warnings that apply throughout the manual. Read all **WARNINGS** and **CAUTIONS** before performing any maintenance procedure.
- **TABLE OF CONTENTS.** Lists the chapters, sections, appendixes, and indexes with page numbers in order of appearance.
- **MAINTENANCE PROCEDURES.** DS Maintenance procedures to assist you in supporting the MTV. Chapters 3 through 14 are Direct Support Maintenance procedures. Become familiar with the entire maintenance procedure before beginning any maintenance task.

DIRECT SUPPORT MAINTENANCE

- **CHAPTER 3, ENGINE MAINTENANCE**
- **CHAPTER 4, FUEL SYSTEM MAINTENANCE**
- **CHAPTER 5, COOLING SYSTEM MAINTENANCE**
- **CHAPTER 6, ELECTRICAL SYSTEM MAINTENANCE**
- **CHAPTER 7, TRANSMISSION MAINTENANCE**
- **CHAPTER 8, POWER TRANSFER AND FINAL DRIVE ASSEMBLY MAINTENANCE**
- **CHAPTER 9, FRONT AXLE MAINTENANCE**
- **CHAPTER 10, INTERMEDIATE AND REAR AXLE MAINTENANCE**
- **CHAPTER 11, BRAKE SYSTEM MAINTENANCE**

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DIRECT SUPPORT MAINTENANCE (CONT)

- **CHAPTER 12, STEERING SYSTEM MAINTENANCE**
- **CHAPTER 13, FRAME MAINTENANCE**
- **CHAPTER 14, SUSPENSION MAINTENANCE**
- **APPENDIX A, REFERENCES.** Lists publications used with the MTV and reference publications which contain information regarding the equipment.
- **APPENDIX B, TOOLS AND SPECIAL TOOLS LIST.** Lists equipment used in the performance of maintenance.
- **APPENDIX C, EXPENDABLE/DURABLE SUPPLIES AND MATERIALS LIST.** Lists expendable and durable items used in the performance of maintenance.
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- **APPENDIX F, MANDATORY REPLACEMENT PARTS.**
- **APPENDIX G, ADDITIONAL AUTHORIZATION LIST (AAL).** Lists additional items you are authorized for support of the MTV.
- **APPENDIX H, TRANSMISSION/TRANSMISSION CONTROLS ADAPTABILITY CHART.** Lists actions required to mate different transmission configurations with WTEC II or WTEC III controls.
- **SUBJECT INDEX.** Lists important subjects contained in Volume 2 in alphabetical order and gives the paragraph number where they are located.

Volume 3 contains the following major sections in order of appearance:

- **WARNING SUMMARY.** Provides a summary of the most important warnings that apply throughout the manual. Read all **WARNINGS** and **CAUTIONS** before performing any maintenance procedure.
- **TABLE OF CONTENTS.** Lists the chapters, sections, appendixes, and indexes with page numbers in order of appearance.
- **MAINTENANCE PROCEDURES.** DS Maintenance procedures to assist you in supporting the MTV. Chapters 15 through 17 are Direct Support Maintenance procedures. Become familiar with the entire maintenance procedure before beginning any maintenance task.

DIRECT SUPPORT MAINTENANCE

- **CHAPTER 15, BODY AND CAB MAINTENANCE**
- **CHAPTER 16, MATERIAL HANDLING CRANES (MHC), 30K WINCHES, UNDERLIFT, AND 15K SELF-RECOVERY WINCH (SRW) MAINTENANCE**

- **CHAPTER 17, HYDRAULIC SYSTEM MAINTENANCE**
- **APPENDIX A, REFERENCES.** Lists publications used with the MTV and reference publications which contain information regarding the equipment
- **APPENDIX B, TOOLS AND SPECIAL TOOLS LIST.** Lists equipment used in the performance of maintenance.
- **APPENDIX C, EXPENDABLE/DURABLE SUPPLIES AND MATERIALS LIST.** Lists expendable and durable items used in the performance of maintenance.
- **APPENDIX D, ILLUSTRATED LIST OF MANUFACTURED ITEMS.** Illustrates and describes items that must be fabricated from bulk materials for repair of the MTV.
- **APPENDIX E, TORQUE LIMITS.** Lists the standard torque values for specific attaching hardware.
- **APPENDIX F, MANDATORY REPLACEMENT PARTS.**
- **APPENDIX G, ADDITIONAL AUTHORIZATION LIST (AAL).** Lists additional items you are authorized for support of the MTV.
- **APPENDIX H, TRANSMISSION/TRANSMISSION CONTROLS ADAPTABILITY CHART.** Lists actions required to mate different transmission configurations with WTEC II or WTEC III controls.
- **SUBJECT INDEX.** Lists important subjects contained in Volume 3 in alphabetical order and gives the paragraph number where they are located.

Volume 4 contains the following major sections in order of appearance:

- **WARNING SUMMARY.** Provides a summary of the most important warnings that apply throughout the manual. Read all **WARNINGS** and **CAUTIONS** before performing any maintenance procedure.
- **TABLE OF CONTENTS.** Lists the chapters, sections, appendixes, and indexes with page numbers in order of appearance.
- **MAINTENANCE PROCEDURES.** DS and GS Maintenance procedures to assist you in supporting the MTV. Chapters 18 and 19 are Direct Support Maintenance procedures. General Support Maintenance procedures are contained in chapters 20 through 27. Become familiar with the entire maintenance procedure before beginning any maintenance task.

- **CHAPTER 18, SPECIAL PURPOSE KIT MAINTENANCE**

- **CHAPTER 19, ARMAMENT/SIGHTING AND FIRE CONTROL MATERIEL MAINTENANCE**

GENERAL SUPPORT MAINTENANCE

- **CHAPTER 20, ENGINE MAINTENANCE**
- **CHAPTER 21, TRANSMISSION MAINTENANCE**
- **CHAPTER 22, POWER TRANSFER AND FINAL DRIVE ASSEMBLY MAINTENANCE**
- **CHAPTER 23, FRONT AXLE MAINTENANCE**

OVERVIEW (CONT)

- **CHAPTER 24, INTERMEDIATE AND REAR AXLE MAINTENANCE**
- **CHAPTER 25, FRAME, TOWING ATTACHMENT, AND DRAWBARS MAINTENANCE**
- **CHAPTER 26, MATERIAL HANDLING CRANES (MHC) AND UNDERLIFT MAINTENANCE**
- **CHAPTER 27, HYDRAULIC MAINTENANCE**
- **APPENDIX A, REFERENCES.** Lists publications used with the MTV and reference publications which contain information regarding the equipment
- **APPENDIX B, TOOLS AND SPECIAL TOOLS LIST.** Lists equipment used in the performance of maintenance.
- **APPENDIX C, EXPENDABLE/DURABLE SUPPLIES AND MATERIALS LIST.** Lists expendable and durable items used in the performance of maintenance.
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- **APPENDIX E, TORQUE LIMITS.** Lists the standard torque values for specific attaching hardware.
- **APPENDIX F, MANDATORY REPLACEMENT PARTS.**
- **APPENDIX G, ADDITIONAL AUTHORIZATION LIST (AAL).** Lists additional items you are authorized for support of the MTV.
- **APPENDIX H, TRANSMISSION/TRANSMISSION CONTROLS ADAPTABILITY CHART.** Lists actions required to mate different transmission configurations with WTEC II or WTEC III controls.
- **SUBJECT INDEX.** Lists important subjects contained in Volume 4 in alphabetical order and gives the paragraph number where they are located.

FINDING INFORMATION

There are several ways to find the information you need in this manual. They are as follows:

- **FRONT COVER INDEX.** The front cover index contains a list of the most important topics contained in each volume. It features a black box at the right edge of the cover which corresponds with a black box on the page containing the topic. The topics listed on the front cover are highlighted in the table of contents with a box.
- **TABLE OF CONTENTS.** Lists chapters, sections, appendixes, and indexes with page numbers in order of appearance.
- **CHAPTER INDEXES.** List paragraphs contained in the individual chapters with paragraph and page numbers in order of appearance.
- **SYMPTOM INDEX.** Lists malfunctions contained in the troubleshooting table with page numbers in order of appearance.

- **SUBJECT INDEX.** Lists all maintenance procedures contained in Volume 1 and Volume 2 in alphabetical order and gives the paragraph number where they are located.

TROUBLESHOOTING

Troubleshooting is contained in Chapter 2 of Volume 1. When a malfunction occurs, look at the symptom index for the vehicle troubleshooting table in Chapter 2. Find the malfunction in the index. Turn to the page number listed for the malfunction in the troubleshooting table. Perform the steps required to correct the malfunction. If you can't find the malfunction, or the malfunction is not corrected, notify your supervisor.

FOLLOW THESE GUIDELINES WHEN USING THIS MANUAL:

- Become familiar with the entire maintenance procedure before beginning a maintenance task.
- Read all **WARNINGS** and **CAUTIONS** before performing any procedures.

CHAPTER 1 INTRODUCTION

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Section I. GENERAL INFORMATION

1-1. SCOPE

This chapter provides general information, equipment description, and principles of operation for the M1083 series Medium Tactical Vehicle (MTV). The MTV will herein be referred to as the vehicle.

a. Type of Manual: Direct Support and General Support Maintenance Instructions, TM 9-2320-366-34-1.

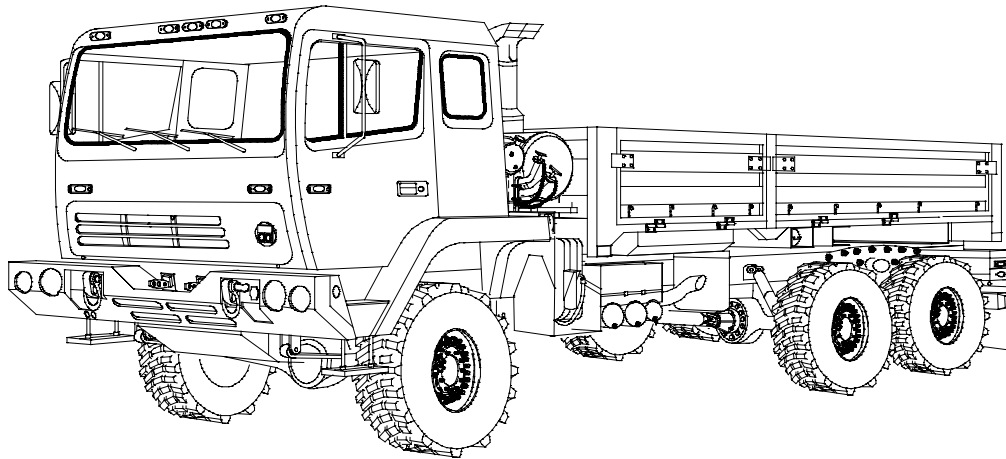
b. Model Numbers and Equipment Names. The vehicle model numbers and names are listed below:

- M1083 Truck, Cargo: 5-Ton, 6x6, Dropside (Figure 1-1).
- M1084 Truck, Cargo: 5-Ton, 6x6, Dropside, W/MHC (Figure 1-2).
- M1085 Truck, Cargo: 5-Ton, 6x6, Dropside, LWB (Figure 1-3).
- M1086 Truck, Cargo: 5-Ton, 6x6, Dropside, LWB, W/MHC (Figure 1-4).
- M1088 Truck, Tractor: 5-Ton, 6x6 (Figure 1-5).
- M1089 Truck, Wrecker: 5-Ton, 6x6 (Figure 1-6).
- M1090 Truck, Dump: 5-Ton, 6x6 (Figure 1-7).
- M1092 Truck, Chassis: 5-Ton, 6x6 (Figure 1-8).
- M1093 Truck, Cargo: 5-Ton, 6x6, Dropside, Air Drop (Figure 1-9).
- M1094 Truck, Dump: 5-Ton, 6x6, Air Drop (Figure 1-10).
- M1096 Truck, Chassis: 5-Ton, 6x6, LWB (Figure 1-11).

1-1. SCOPE (CONT)

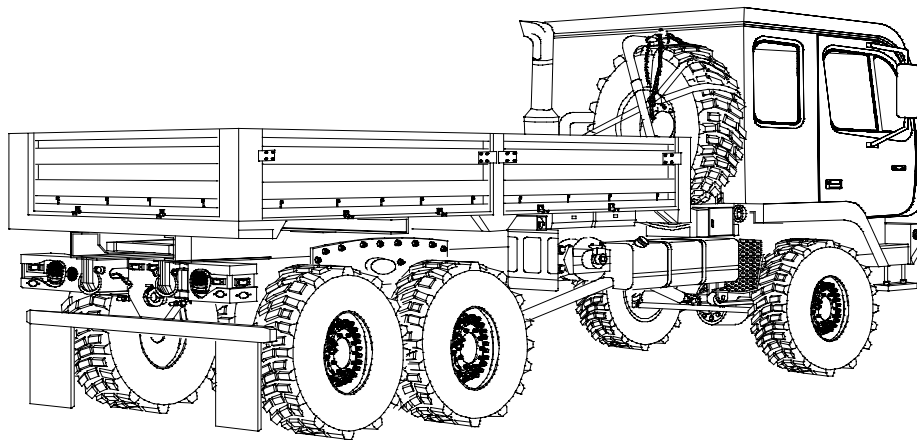
c. Purpose of Equipment. The MTV series is a family of 6x6 wheeled vehicles. The purpose of these vehicles is as follows:

- (1) M1083 - Cargo hauling vehicle; can be outfitted for troop transport when equipped with a troopseat kit.
- (2) M1084 - Cargo hauling vehicle; equipped with a Material Handling Crane (MHC).
- (3) M1085 - Long Wheelbase (LWB) cargo hauling vehicle; can be outfitted for troop transport when equipped with a troopseat kit.
- (4) M1086 - Long Wheelbase (LWB) cargo hauling vehicle; equipped with a Material Handling Crane (MHC).
- (5) M1088 - Tractor with fifth wheel; used to pull various types of fifth wheel trailers.
- (6) M1089 - Wrecker with two winches, an underlift assembly, and a Material Handling Crane (MHC); used for recovering disabled vehicles.
- (7) M1090 - Dump truck; can be outfitted for troop transport when equipped with a troopseat kit.
- (8) M1092 - Standard wheelbase vehicle chassis; this chassis will accept a standard cargo bed or may be modified for special missions.
- (9) M1093 - Cargo hauling vehicle; can be airdropped and outfitted for troop transport when equipped with a troopseat kit.
- (10) M1094 - Dump truck; can be airdropped and outfitted for troop transport when equipped with a troopseat kit.
- (11) M1096 - Long Wheelbase (LWB) vehicle chassis; this chassis will accept a long cargo bed or may be modified for special missions.



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LEFT FRONT VIEW



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RIGHT REAR VIEW

Figure 1-1. M1083 Truck, Cargo: 5-Ton, 6x6, Dropside

1-2. MAINTENANCE FORMS, RECORDS, AND REPORTS

Department of the Army forms and procedures used for equipment maintenance will be those prescribed by (as applicable) DA Pam 738-750. The Army Maintenance Management Systems (TAMMS); DA Pam 738-751, Functional Users Manual for the Army Maintenance Management Systems; or AR 700-138. Army Logistics Readiness and Sustainability.

1-3. DESTRUCTION OF ARMY MATERIEL TO PREVENT ENEMY USE

Command decision, according to the tactical situation, will determine when the destruction plan of the M1083 vehicles will be accomplished. A destruction plan will be prepared by the using organization unless one has been prepared by a higher authority. For general destruction procedures for this equipment, refer to TM 750-224-6, Procedures for Destruction of Tank-Automotive Equipment to Prevent Enemy Use (U.S. Army Tank-automotive and Armaments Command).

1-4. OFFICIAL NOMENCLATURE, NAMES AND DESIGNATIONS

Table 1-1 lists the nomenclature cross-reference used in this manual.

Table 1-1. Nomenclature Cross-Reference

<u>Common Name</u>	<u>Official Nomenclature</u>
Cold Start System	Ether Quick-Start System
Engine Coolant	Antifreeze, Ethylene, Glycol, Inhibited
Gladhand	Quick-Disconnect Coupling
Vehicle	Medium Tactical Vehicle (MTV)

1-5. REPORTING EQUIPMENT IMPROVEMENT RECOMMENDATIONS (EIR)

If your Medium Tactical Vehicle (MTV) needs improvement, let us know. Send us an EIR. You, the user, are the only one who can tell us what you don't like about your equipment. Let us know why you don't like the design. Put it on an SF 368 (Quality Deficiency Report). Mail it to us at: Commander, U.S. Army Tank-automotive and Armaments Command, ATTN: AMSTA-TR-E/FMTV/312, Warren, MI 48397-5000. We'll send you a reply.

1-6. WARRANTY INFORMATION

Refer to M1083 Series Warranty Program Technical Bulletin, TB 9-2300-366-15, for complete warranty information covering the vehicle. Warranty starts on the date found in block 23, DA Form 2408-9, in the logbook. Report all defects in material or workmanship to your supervisor, who will take appropriate action.

Section II. EQUIPMENT DESCRIPTION AND DATA

1-7. EQUIPMENT CHARACTERISTICS, CAPABILITIES, AND FEATURES

Refer to TM 9-2320-366-10-1 for equipment characteristics, capabilities, and features.

1-8. LOCATION AND DESCRIPTION OF MAJOR COMPONENTS

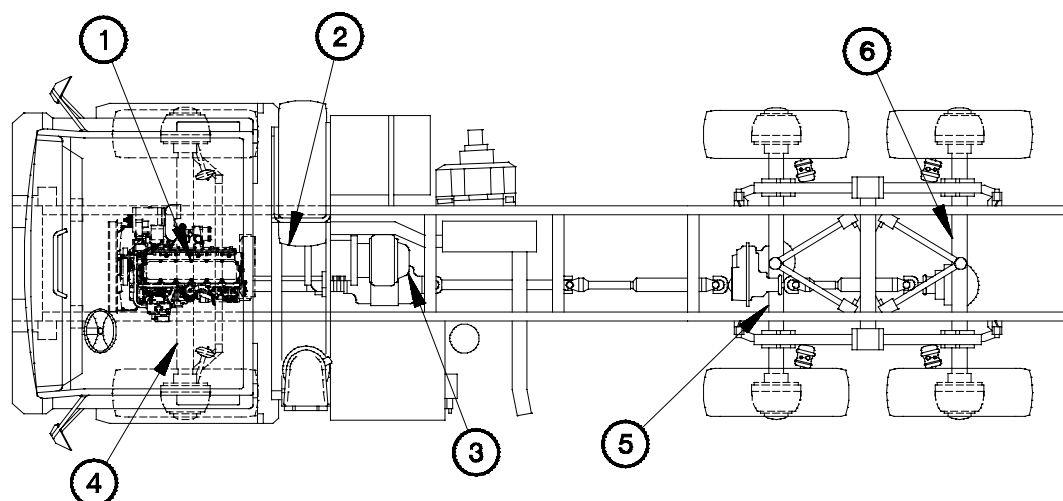
Refer to TM 9-2320-366-10-1 for location and description of major components.

1-9. DIFFERENCES BETWEEN MODELS

Refer to TM 9-2320-366-10-1 for differences between models.

Section III. PRINCIPLES OF OPERATION

1-10. POWERTRAIN

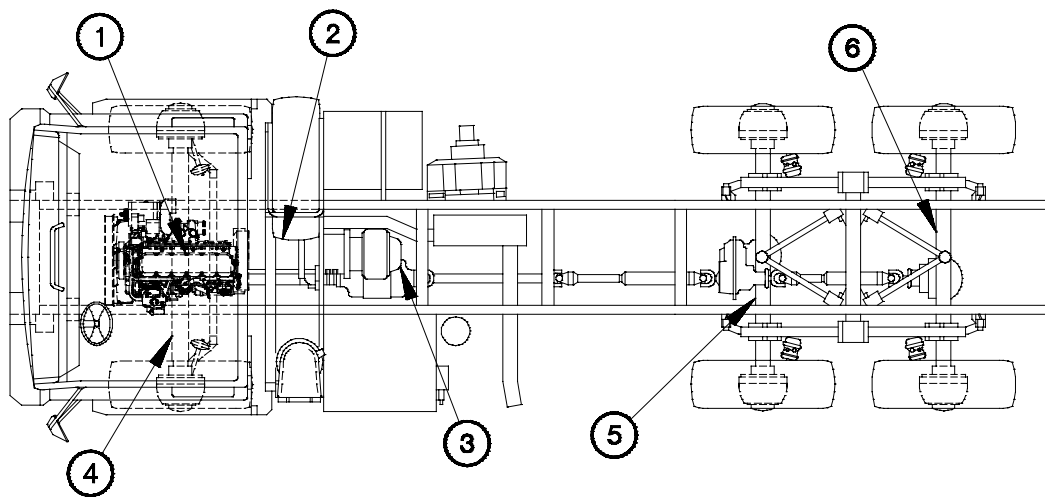


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Figure 1-12. Powertrain

Power for the vehicle is provided by a diesel engine (1, Figure 1-12) which is coupled directly to an automatic transmission (2). Power from the automatic transmission is transferred to the transfer case (3) and on to the front steering and rear drive axles (4, 5, and 6) through a series of drive shafts and universal joints. The vehicle drive train is enhanced by the use of an electronically controlled seven-speed transmission. The primary components of the Allison MD3070PT transmission consist of either a WTEC II Transmission Electronic Control Unit (ECU) Pushbutton Shift Selector (WTEC II TEPSS) or a WTEC III Transmission Pushbutton Shift Selector (WTEC III TPSS) coupled with a WTEC III transmission ECU; a control module located directly beneath the transmission main housing; a Throttle Position Sensor (TPS) which detects the percentage of throttle being used; engine, turbine, and output speed sensors which, in combination with each other, send information to the ECU to provide the smoothest possible shifting and allow the ECU to monitor overall transmission performance.

1-10. POWERTRAIN (CONT)



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Figure 1-12. Powertrain (Cont)

a. Engine. The vehicle is equipped with a Caterpillar diesel engine, model 3116 ATAAC (Air-to-Air After Cooler) (1, Figure 1-12), rated at 290 HP.

b. Transmission. The vehicle is equipped with an Allison automatic transmission, model MD3070PT (2, Figure 1-12). It is a fully automatic electronically controlled seven-speed close-ratio transmission.

(1) The WTEC II TEPSS contains microprocessor based electronics, and is located in the instrument panel to the driver's left. The WTEC III TPSS is located in the instrument panel to the driver's left, while the WTEC III transmission ECU is located behind the kick panel. The ECU receives information, in the form of electrical signals from the various sensors, processes that information, then sends the appropriate signals to the solenoids which control transmission function. The ECU incorporates a diagnostic program which enables it to identify numerous actual and/or potential transmission problems. The WTEC II TEPSS and WTEC III TPSS are capable of displaying diagnostic codes in the Light Emitting Diode (LED) display on the pushbutton shift selector. These diagnostic codes are stored in the ECU for later retrieval. The pushbutton shift selector is used for selecting transmission range. The transmission defaults to Neutral (N) whenever electrical power is removed from the vehicle. The Drive (D) gear selection is used for normal driving conditions. The transmission will engage 2nd gear when D is selected and the vehicle is stopped. As the accelerator is depressed and speed increases, the transmission will automatically upshift through 3rd, 4th, 5th, 6th, and 7th gears. Low gear (1st gear), is available only by manual selection. Selecting a specific gear; for example, 3rd; will prevent the transmission upshifting past the selected gear. This is useful if road or load conditions require lower gear range operation. When road conditions improve or load is reduced, the shift selector can be returned to the normal (D) driving position. When electrical power is applied to the WTEC II TEPSS and a fault is detected in the transmission controls, the WTEC II TEPSS will emit an eight second series of beeps. When electrical power is applied to the WTEC III TPSS and a fault is detected in the transmission controls, "--" will appear in the WTEC III TPSS LED display. In either case, the transmission will not engage a range (forward or reverse) when D or Reverse (R) range is selected on the pushbutton shift selector. TM 9-2320-366-10-1 provides full operating instructions for the transmission.

(2) The transmission may include a Power Take-Off (PTO). The PTO powers a hydraulic pump which supplies hydraulic pressure for hydraulically operated components.

c. Transfer Case. The transfer case (3, Figure 1-12) provides the transmission (2) with the seventh gear (low gear, or 1st gear) and delivers power from the transmission to the front and rear driveshafts. In normal driving conditions, the transfer case splits the output torque of the transmission, providing 70 percent of the torque to the rear output drive yoke and 30 percent to the front output drive yoke. In low gear the output torque of the transmission is split evenly, with 50 percent going to the front output yoke and 50 percent going to the rear.

d. Suspension. The suspension system is designed to maintain tire/ground contact in all types of terrain. the vehicle is equipped with 395/85R20 tires. The tires have a tread pattern designed to maximize traction on all types of terrain.

e. Axles. Front, Intermediate and Rear axles (4, 5, and 6, Figure 1-12) feature wheel end planetary drives designed to allow the vehicle to carry heavy loads. When the vehicle is operated in MODE, all axles become driving axles. When the vehicle is operated in MODE, 7th gear is unavailable.

1-11. ENGINE AIR INTAKE SYSTEM

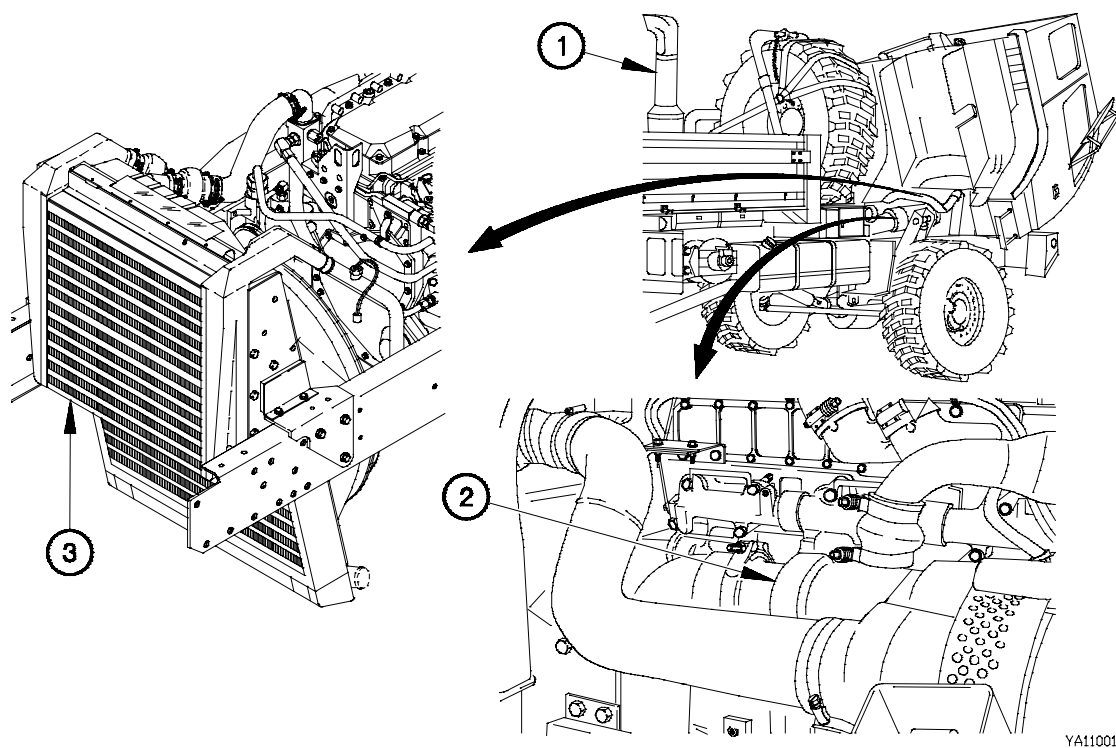


Figure 1-13. Engine Air Intake System

The engine air intake system consists of a dry-type air cleaner (1, Figure 1-13), turbocharger (2), and a charge air cooler (3). The turbocharger increases engine horsepower by delivering a higher volume of air to the engine. Engine exhaust gases flow through the turbocharger, causing a turbine wheel to spin. As the turbine wheel spins, a compressor wheel on the opposite end of the turbine wheel shaft spins and draws fresh air through the air cleaner. The compressor wheel compresses the air and delivers it to the charge air cooler. The air flows through the charge air cooler which cools the air before it is delivered to the engine cylinders. The charge air cooler allows a denser charge of air to be delivered to the engine, which also aids in increasing engine horsepower.

1-12. FUEL SYSTEM

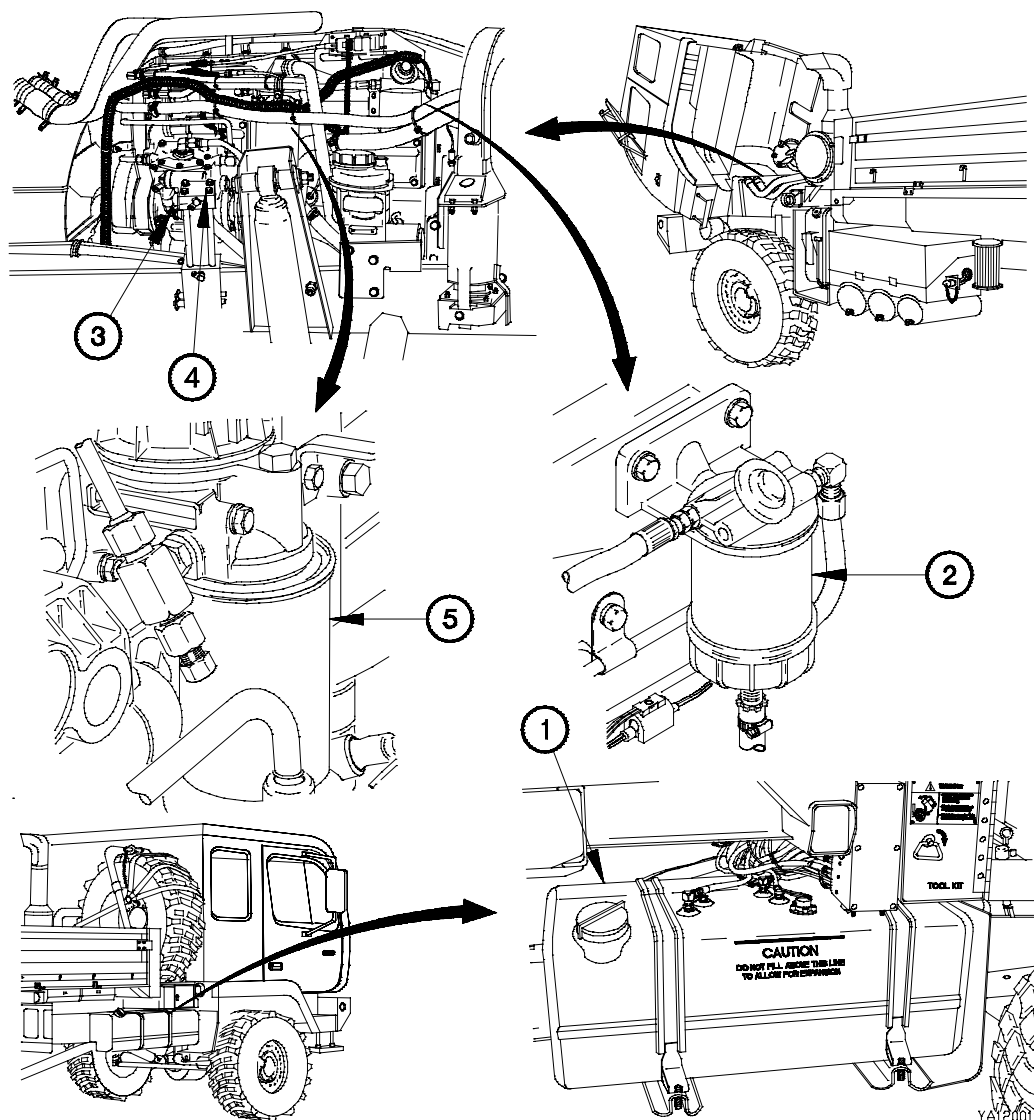
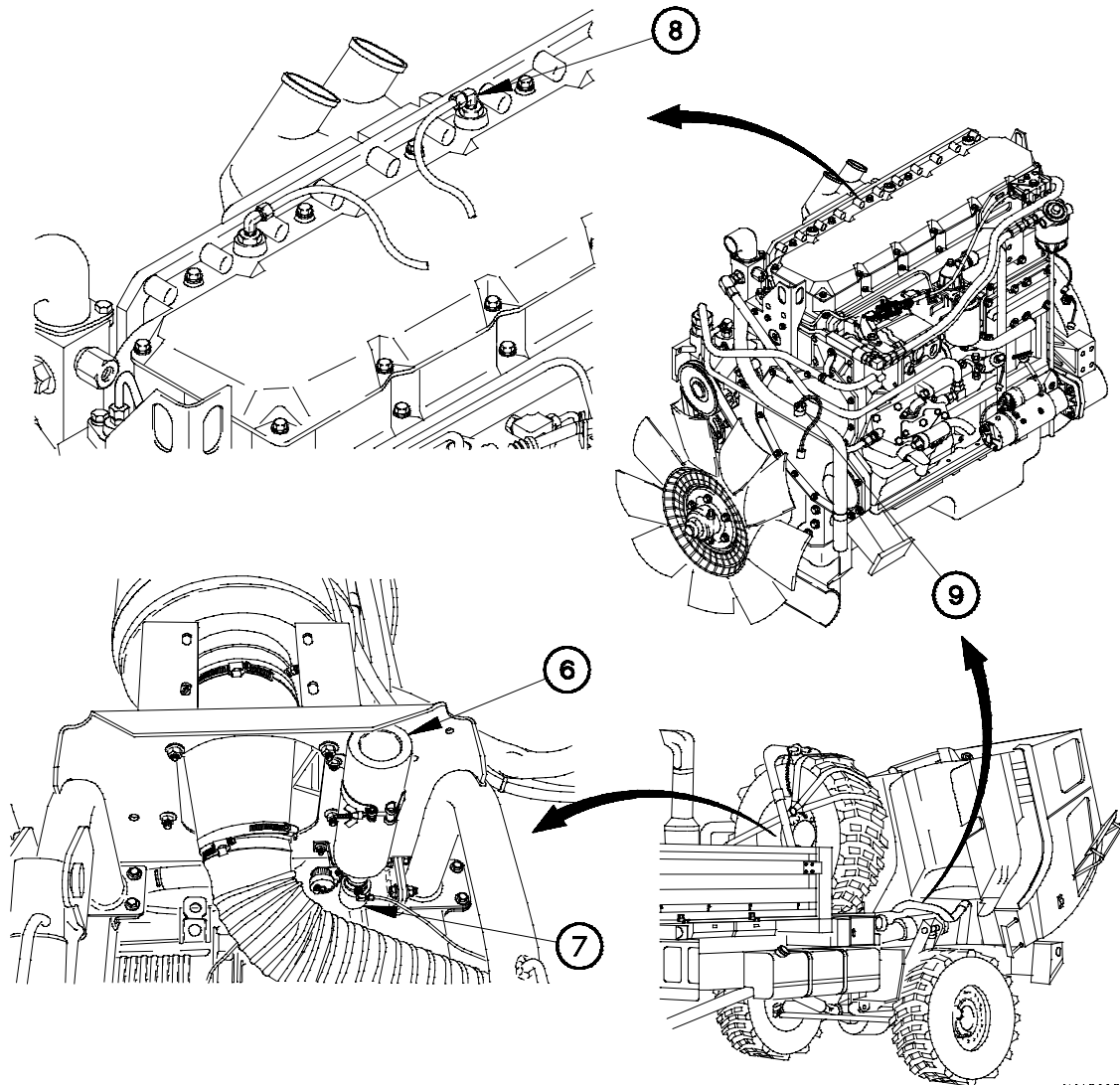


Figure 1-14. Fuel System

The primary components of the fuel system are the fuel tank (1, Figure 1-14), fuel priming pump and fuel/water separator (2), fuel shutoff solenoid (3), fuel governor (4), and secondary fuel filter (5). The mechanical fuel pump acts as an engine priming feature. The fuel/water separator removes water and large solid particles from the fuel before it is passed to the fuel governor. The fuel shutoff solenoid, when energized, frees the fuel governor output shaft to move to the FUEL ON position. When electrical power is removed from the fuel shutoff solenoid, the fuel governor output shaft is locked in the FUEL OFF position. The fuel governor contains a mechanical link to the fuel control linkage and fuel transfer pump. The fuel governor responds to input from the accelerator pedal and causes the fuel control rack to rotate, resulting in an increase or decrease in engine speed. The fuel governor adjusts the amount of fuel delivered to the engine as engine speed changes. The secondary fuel filter removes finer particles from the fuel before it reaches the cylinder head. A fuel pressure regulator redirects excess fuel, through a fuel return hose, back to the fuel tank.



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Figure 1-14. Fuel System (Cont)

Additionally, the vehicle is equipped with an ether quick start system designed for starting the engine when ambient temperatures are below 32°F (0°C). The ether quick start system is composed of an ether cylinder (6), ether valve (7), two ether nozzles (8), and an ether sensor switch (9). The ether sensor switch detects the temperature of the engine coolant and disables the ether valve above 32°F (0°C). The ether valve delivers a controlled charge of ether to the ether nozzles.

1-13. COOLING SYSTEM

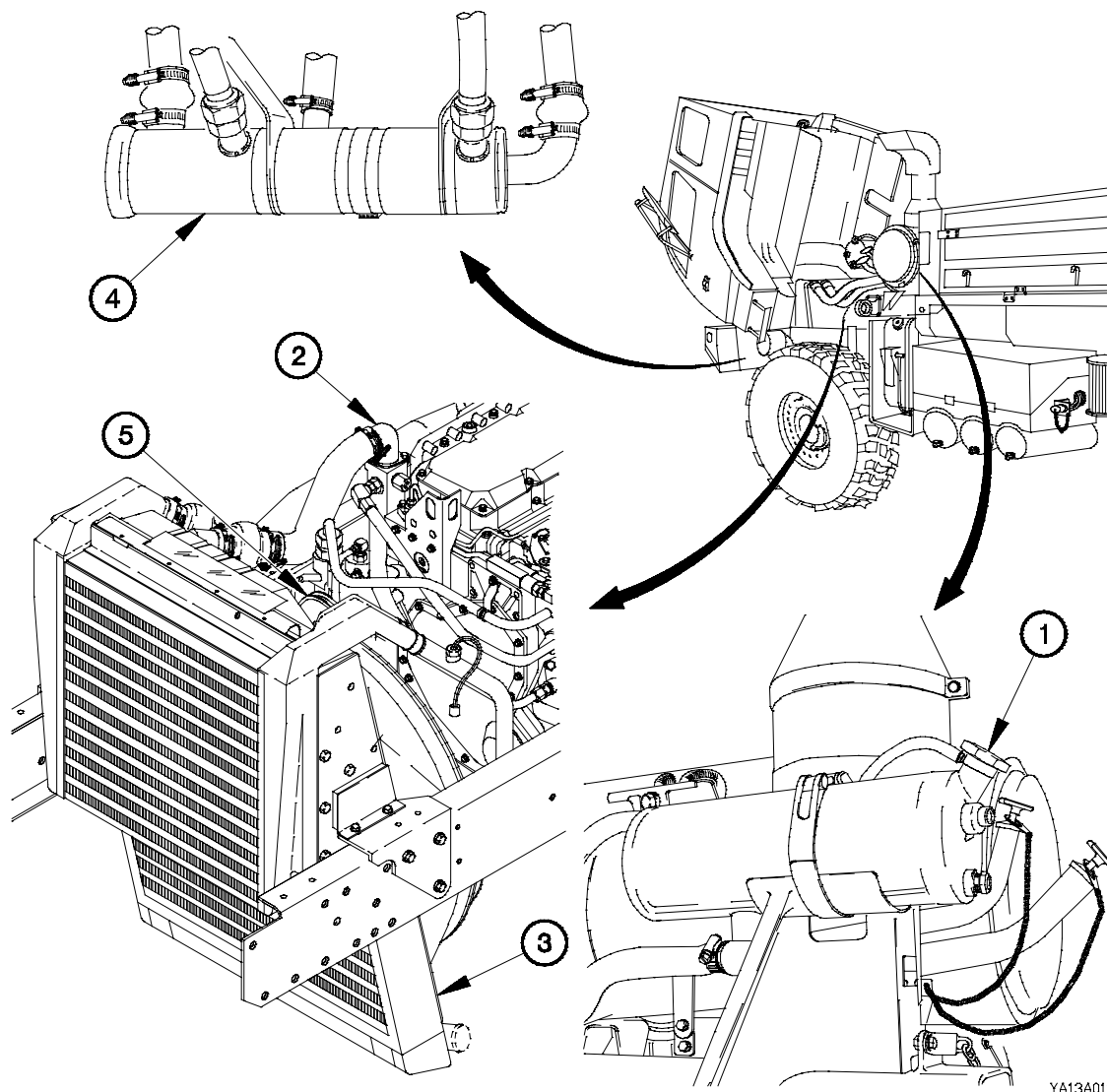
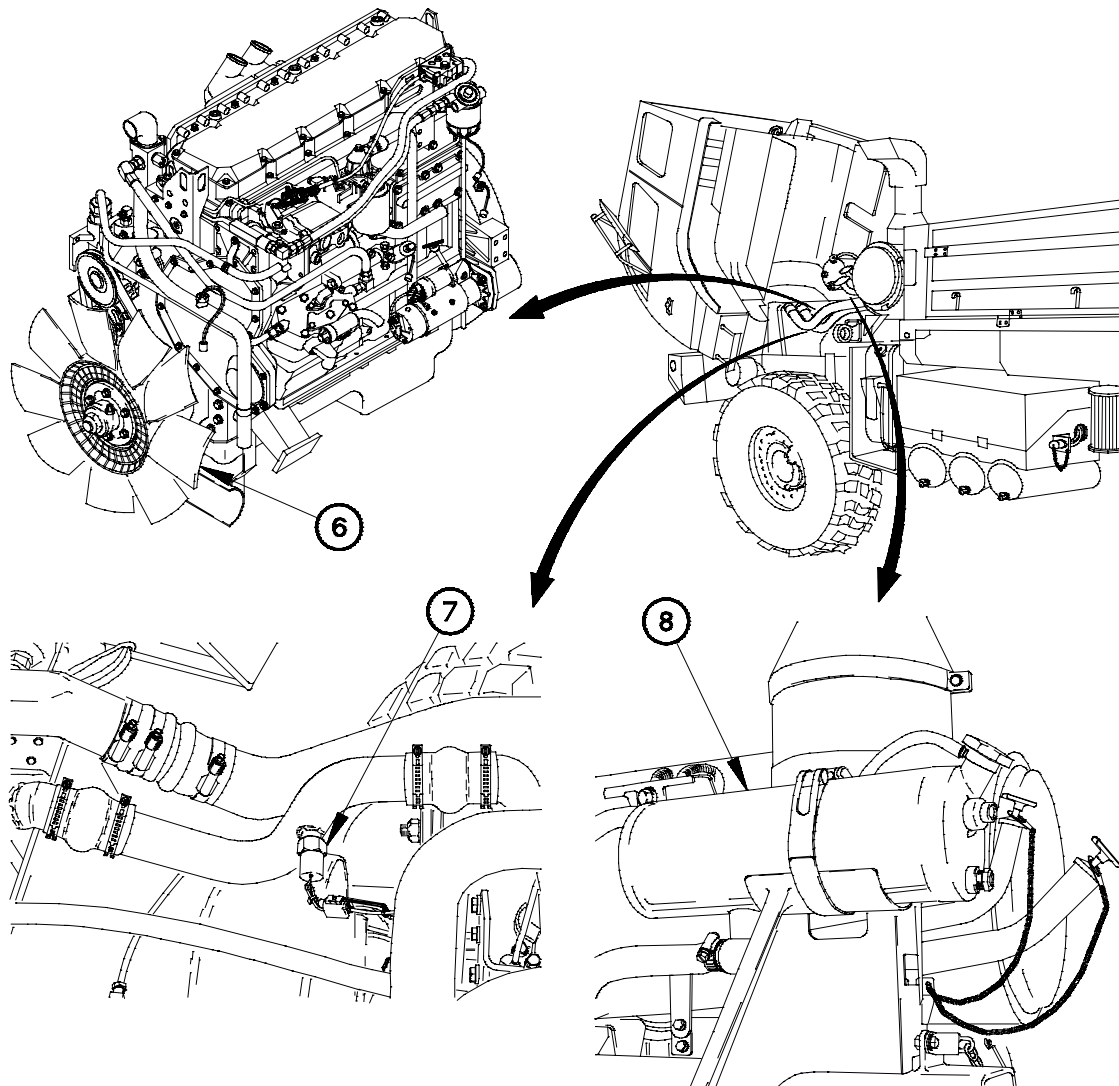


Figure 1-15. Cooling System

a. Cooling System. The pressurized cooling system protects the engine, transmission, and air compressor by providing a means of dissipating heat generated during operation of the vehicle. The radiator pressure cap (1, Figure 1-15), in combination with the ethylene glycol-based antifreeze, effectively raises the boiling point of the coolant to well above 212° F (100° C). The thermostat (2), located in a housing on the right side of the engine, helps the engine to warm up quickly by remaining closed until the coolant temperature reaches approximately 180° F (82° C). When the coolant reaches 199° F (93° C), the thermostat is fully open and coolant is circulated through the water jackets in the engine to maintain the correct operating temperature for the engine. Coolant is drawn from the radiator (3), through the transmission oil cooler (4), and circulated throughout the cooling system by the water pump (5). The water pump, located on the front of the engine toward the right side, is driven by two V-belts from the crankshaft pulley.



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Figure 1-15. Cooling System (Cont)

An engine fan (6) with pneumatic clutch is activated by the water temperature switch (7). When the water temperature switch detects a high temperature condition, air pressure is removed from the fan clutch and the engine fan is engaged. Excess heat is drawn from the radiator by the flow of air created by the engine fan over the radiator cooling fins. A radiator overflow tank (8) is provided to allow for expansion of the coolant. The radiator overflow tank also serves as the point where new coolant is introduced into the cooling system.