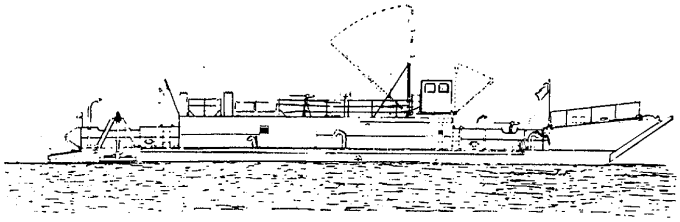
TECHNICAL MANUAL

OPERATOR'S, ORGANIZATIONAL, DIRECT SUPPORT, AND GENERAL SUPPORT MAINTENANCE MANUAL

LANDING CRAFT UTILITY
LCU 1667-1670
(1905-00-168-5764)

CHAPTER 3
OPERATOR MAINTENANCE INSTRUCTIONS

TROUBLESHOOTING



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REPORTING ERRORS AND RECOMMENDING IMPROVEMENTS

You can help improve this manual. If you find any mistakes or if you know of a way to improve the procedures, please let us know. Mail your letter, DA Form 2028 (Recommended Changes to Publications and Blank Forms), or DA Form 2028-2 located in the back of this manual direct to: Commander, US Army Troop Support and Aviation Materiel Readiness Command, ATTN: DRSTS-MPSD, 4300 Goodfellow Blvd., St. Louis, MO 63120. A reply will be furnished directly to you.

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*This manual supersedes TM 55-1905-219-14-3, July 1980.

CHAPTER 3
OPERATOR MAINTENANCE INSTRUCTIONS

OVERVIEW.
The operator maintenance instructions in this chapter apply to the following:

DESCRIPTION	PARAGRAPH
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Chapter 4 contains the maintenance instructions for all auxiliary equipment.

SECTION I. REPAIR PARTS, SPECIAL TOOLS, TMDE, AND SUPPORT EQUIPMENT

3-1. GENERAL REPAIR PARTS, SPECIAL TOOLS, TMDE, AND SUPPORT EQUIPMENT.

Repair parts, special tools, test, maintenance, diagnostic equipment, (TMDE), and support equipment are listed and illustrated in TM-55-1905-219-20P. All fabricated tools are listed in Appendix H.

SECTION II. SERVICE UPON RECEIPT

3-2. PRELIMINARY SERVICING OF EQUIPMENT.

a. General. When a landing craft is received, inspect all items for damage that may have occurred during shipping or setting-up operations. Particular attention should be directed toward loose or missing nuts, bolts, screws, drain plugs, drain cocks, oil plugs, assemblies, subassemblies, or components that may be easily lost or broken in transit. All other onboard equipment listed in basic issue items list, or packing lists, on new or used equipment should be similarly inspected and all discrepancies carefully noted.

b. Batteries. Batteries may be shipped separately, or installed for convenience with the electrolyte shipped separately.

(1) If batteries are not installed, uncrate and install.

(2) If batteries are installed, remove filler caps and carefully fill each cell with electrolyte until level is 3/8 inch (9.53 mm) above plates. Replace filler caps.

WARNING

Handle electrolyte with care. It is capable of inflicting severe burns. Solution contacting body must be washed off with fresh water immediately. Do not smoke or use open flame while servicing batteries. Batteries generate a hydrogen gas which is highly explosive.

(3) For testing of batteries, refer to PMCS Table 2-4.

c. Inspection. The following areas will be carefully inspected for proper component attachment, or damaged components.

(1) Marine Drive. In the forward and aft engine rooms:

(a) Check all tube and hose connections for tightness.
(b) Inspect for proper connection of marine shaft to propeller shaft.
(c) Inspect for evidence of oil leakage in marine gear.
(d) Inspect for loose components, broken castings and bolt tightness.
(e) Check that shaft seal tank is full of clean water.
(f) Inspect for cracked, dented, or broken parts.

(2) Propulsion Engine. Inspect propulsion engine for loose or broken components. Pay particular attention to heat exchanger and engine. Check air cleaner and emergency stop lever. Check engine and transmission controls for proper connection and adjustment.

(a) Check engine and transmission oil level and level of coolant in heat exchanger.

(b) Inspect floor and bilge area around engine for oil drippings that may indicate a leaky seal, or loose oil or fuel drain plug.
(c) Inspect exhaust system connections and ensure that end tube and end cap is free to operate.
(d) Check all hoses for cracks or leaks.
(e) Check tension for all drive belts.
(f) Check accumulator oil reservoir for the proper amount of oil .

(3) Central Hydraulic System, Lines and Fittings.

(a) Inspect all areas of hydraulic system for evidence of oil leakage including the following: Main mast, anchor winch, "A" frame and stern gate.
(b) Check that hydraulic reservoir is filled to proper level.

(4) Steering. Check that all steering arms, rods, hydraulic cylinders, hydraulic cub pump, and connections are secure and in good condition.

(5) Tanks, Ballast, Fresh Water, Fuel Oil, and Lubricating Oil.

(a) Check manholes for signs of leakage.
(b) Check all piping for damage.
(c) Check all valves for leakage.

(6) Miscellaneous. Visually inspect and check the following items:

(a) Ensure that all bilge pump inlet screens are free of debris.
(b) Inspect all exposed electrical terminals for security of attachment and freedom from corrosion.
(c) Check that all shut off valves are closed.
(d) Check that all strainers in the sea chests are free of debris.
(e) Inspect generator switch panel for loose or broken wires or damaged components. Make sure all switches are in the shore power position.
(f) Check all wye strainers in the fire stations.
(g) Inspect basic issue items for presence of all items listed, and for serviceability.

d. Servicing and Equipment. When a landing craft is received, perform all preventive maintenance, checks and services. Before filling fuel tanks, cooling system, hydraulic reservoir, engine crankcase, transmission oil reservoir, or oil reservoir of any component, ensure that associated drain cocks are closed, and all barrier material has been removed.

(1) Filters. Hydraulic filters are susceptible to easy contamination on new equipment. Check frequently and change elements after first 50 hours of operation.

(2) Hydraulic Reservoir. The central hydraulic oil reservoir must be filled to the level indicated on the sight gage. When all systems have been actuated, the level must be rechecked under the following conditions: Raised mast, lower anchor, and lower stern gate.

CAUTION

Maintain proper oil level at all times to prevent damage to various hydraulic components and to assure proper unit component operation.

(3) Engine. Check engine oil level. Refer to lubrication order for type oil to add when dipstick indicates level is low. Check gasket in oil filler cap for damage or deterioration. Check engine oil filters for oil leaks. Drain a small amount of oil from filters to check condition. Drain, replace filter element, and refill when dirty. Check and ensure that belt tension of all accessory drives are properly adjusted. Inspect and clean air cleaner filter element if necessary. Check hose for breaks, cracks, and proper clamp fastening.

(4) Heat Exchanger. Check heat exchanger hose for cracks, breaks, or leaks and clamps for tightness. Add coolant when necessary.

(5) Fuel System. Moisture accumulates in fuel tanks and filters from condensation. Drain filters. Drain at least one pint of fuel from each tank, or until all water has been drained from system. Fill fuel tanks. Check fuel lines, connections and tank vents for leaks. Place crossover line valves in open position.

(6) Marine Gear. Check and fill transmission with oil in accordance with current lubrication order. Ensure that drive shafts, and controls are mounted securely. Check all hoses and tubing connections for tightness.

3-3. INSTALLATION OF SEPARATELY PACKED COMPONENTS.

Normally, there are no components packed separately. Loose items of equipment subject to loss, damage, or pilferage, may be boxed and secured on the landing craft. Such items should be unpacked and properly stowed during inspection and servicing of equipment on receipt.

SECTION III LUBRICATION

3-4. GENERAL LUBRICATION.

Refer to Lubrication Order LO-55-1905-219 for lubrication instructions.

SECTION IV. TROUBLESHOOTING - SYMPTOM INDEX

3-5. GENERAL TROUBLESHOOTING - SYMPTOM INDEX.

a. This table lists the common malfunctions which you may find during the operation and maintenance of the following components:

- Anchor Handling
- Bow Ramp and Winch
- Centralized Hydraulic System
- Electric Power and Distribution
- Propulsion System
- Stern Gate
- Steering System

b. You should perform the tests/inspections and corrective actions in the order listed.

c. This manual cannot list all malfunctions that may occur, nor all tests or inspections and corrective actions. If a malfunction is not listed or is not corrected by listed corrective actions, notify your supervisor.

d. Refer to Chapter 4 for the maintenance procedures for auxiliary machinery.

SYMPTOM INDEX
NOTE

M in table number indicates Malfunction item number.

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