

BAKERY PLANT, TRAILER-MOUNTED, M-1945: (CHASSIS, TRAILER:
2 1/2-TON, 2-WHEEL, M537 USED WITH
BAKERY OVEN, M533)

REFERENCE: L010-7360-201-20-1,-2.-3.-4,-5. C9100-IL

Approved for public release; distribution is unlimited.

Intervals are based on normal operation. Reduce to compensate for abnormal operation and severe conditions. During inactive periods, sufficient lubrication must be performed for adequate preservation.

Relubricate after washing or fording..

Clean fittings before lubricating.
Clean parts with SD (Solvent, drycleaning).
Dry before lubricating.
Broken arrow shafts indicate lubrication points on both sides of the equipment

LUBRICANT · INTERVAL		INTERVAL · LUBRICANT	
Retractable Support Bracket and Spindle Assembly (See Note 1)	GAA	GAA	Retractable Support Gear and Bearing (See Note 1)
Handbrake Flexible Control Link Cable (See Note 9)	GAA	GAA	Retractable Support Shaft Screw (See Note 1)
Wheel Bearings (Remove, Clean and Pack) (See Note 7)	GAA	HBA	Master Cylinder (Fill to 1/2 Inch From Top) (Capacity: 1 pint) (See Note 8)
Leveling Jack Swivel Lock Pin (See Note 3)	OE	OE	Leveling Jack Inner Tube (See Note 2)
Leveling Jack Swivel (See Note 4)	OE	GAA	Leveling Jack Gear and Bearing (See Note 5)
Leveling Jack Screw (See Note 5)	GAA		

