LUBRICATION ORDER

30 AUGUST 1990

LO10-7360-201-20-3

(Supersedes L010-7360-201-20-3, 4 Feb. 66)

BAKERY PLANT, TRAILER-MOUNTED, M-1945: DOUGH MIXING AND MAKEUP OUTFIT

(MOLDER)

REFERENCE: L010-7360-201-20-1,-2,-4,-5,-6. C9100-IL

Approved for public release; distribution is unlimited.

Intervals are based on normal operation. Reduce to compensate for abnormal operation and severe conditions.
During inactive periods, sufficient lubrication must be performed for adequate preservation.

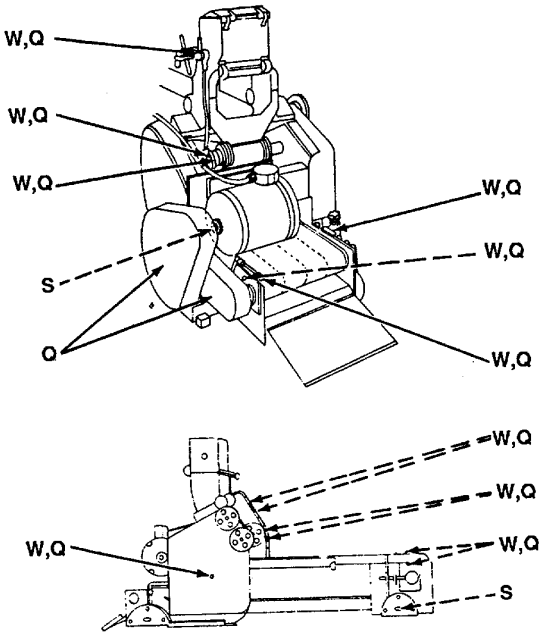
Relubricate after washing or fording.

Clean fittings before lubricating.

Clean parts with SD (Solvent, drycleaning).

Dry before lubricating.
Broken arrow shafts indicate lubrication points on both sides of the equipment.

LUBRICANT	INTERVAL
Duster Regulating Lever (See Note 4)	OE
Upper Rear Sheeting Roll Eccentric (See Note 5)	GAA
Eccentric Shaft Idler Sprocket with Bushing (See Note 5)	GAA
Motor Bearing GAA Recesses (See Note 2)	GAA
Drive Chains (See Note 1)	OE
Front Sheeting Roll Idler Sprocket with Bushing (See Note 5)	



INTERVAL	LUBRICANT
GAA	Main Drive Shaft Bearing (See Note 5)
GAA	Conveyor Pulley Shaft Bearing (See Note 5)
GAA	Main Drive Shaft Bearing (See Note 5)
GAA	Upper Sheeting Roll Shaft Bearings (See Note 5)
GAA	Lower Sheeting Roll Shaft Bearings (See Note 5)
GAA	Conveyor Pulley Shaft Bearings (See Note 5)
GAA	Worm Gear Bearings (See Note 3)