

LUBRICATION ORDER

30 AUGUST 1990

L010-7360-201-20-1

(Supersedes L010-7360-201-20-1 4 Feb. 66)

BAKERY PLANT, TRAILER-MOUNTED, M-1945: DOUGH MIXING AND MAKEUP OUTFIT (MIXER)

REFERENCE: L010-7360-201-20-2,-3,-4,-5,-6. C9100-IL

Approved for public release; distribution is unlimited.

Intervals are based on normal operation. Reduce to compensate for abnormal operation and severe conditions. During inactive periods, sufficient lubrication must be performed for adequate preservation.

Relubricate after washing or fording.

Clean fittings before lubricating.

Clean parts with SD (Solvent, dry cleaning).

Dry before lubricating.

Broken arrow shafts indicate lubrication points on both sides of the equipment.

LUBRICANT · INTERVAL

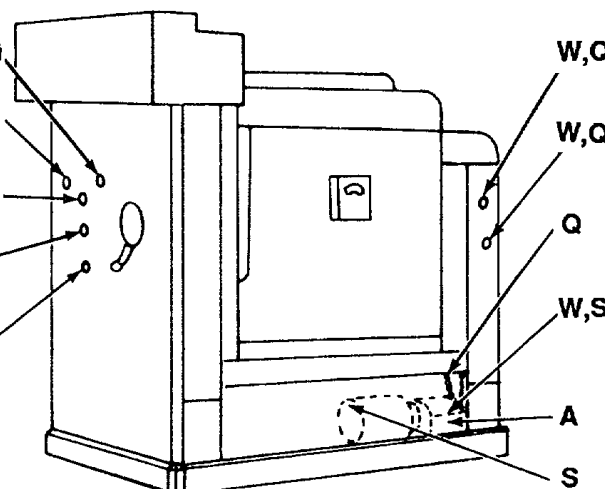
Wormshaft Bearing (See Note 4) **GAA** **W,Q**

Left Shaft Agitator Bearing (See Note 4) **GAA** **W,Q**

Handwheel Shaft Bearing (See Note 4) **GAA** **W,Q**

Left Support Trunnion Fitting (See Note 4) **GAA** **W,Q**

Dump Shaft Sleeve Bushing (See Note 4) **GAA**



INTERVAL · LUBRICANT

GAA Right Shaft Agitator Bearing (See Note 4)

GAA Right Support Trunnion Fitting (**See Note 4**)

OE Drive Chain (See Note 1)

OE Gear Reduction Unit Oil Level Gage (See Note 3)

OE Gear Reduction Unit Drain (See Note 3)

GAA Motor Bearing Recesses (See Note 2)

-KEY-

LUBRICANTS	EXPECTED TEMPERATURES	INTERVALS
	ALL TEMPERATURES	
OE - LUBRICATING OIL. Internal Combustion Engine	OE 30 OR 9250	W - Weekly (See notes 3 and 4) M - Monthly Q - Quarterly S - Semi-annually A - Annually
Drive Chain	OE 10 OR 9110	
GAA - GREASE. Automotive and Artillery	GAA	