

TECHNICAL MANUAL

**AVIATION UNIT AND
AVIATION INTERMEDIATE
MAINTENANCE MANUAL**

**ENGINE, GAS TURBINE
MODEL T55-L-714
NSN 2840-01-353-7635**

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**HEADQUARTERS, DEPARTMENT OF THE ARMY
1 DECEMBER 1994**

Technical Manual
NO. 1-2840-252-23

HEADQUARTERS
DEPARTMENT OF THE ARMY
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Aviation Unit and Aviation Intermediate Maintenance Manual

ENGINE, GAS TURBINE, MODEL T55-L-714
(NSN 2840-01-353-7635)

REPORTING ERRORS AND RECOMMENDING IMPROVEMENTS

You can help improve this manual. If you find any mistakes, or if you know of a way to improve these procedures, please let us know. Mail your letter or DA Form 2028 (Recommended Changes to Publications and Blank Forms), or DA Form 2028-2 located in the back of this manual directly to: Commander, US Army Aviation and Missile Command, ATTN: AMSAM-MMC-MA-NP, Redstone Arsenal, AL 35898-5000. You may also send your comments electronically to our e-mail address: 2028@redstone.army.mil or by fax (256)842-6546/DSN 788-6546. A reply will be furnished to you. Instructions for sending an electronic 2028 may be found at the back of this manual immediately preceding the hard copy 2028.

ENVIRONMENTAL/HAZARDOUS MATERIAL INFORMATION

Basic document dated 01 December 1994, has been reviewed for the presence of Class I ozone depleting chemicals. All references to Class I ozone depleting chemicals have been removed from this document by substitution with chemicals that do not cause atmospheric ozone depletion.

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NOTE

This manual is printed in three volumes as follows:

TM 1-2840-252-23-1, consisting of Table of Contents, Chapter 1, Chapter 2, pages 2-1 through 2-322

TM 1-2840-252-23-2, consisting of Table of Contents, Chapter 2, pages 2-323 through 2-425/(2-426 blank), Chapter 3, Chapter 4, Chapter 5, Chapter 6, pages 6-1 through 6-182.

TM 1-2840-252-23-3, consisting of Table of Contents, Chapter 6, pages 6-183 through 6-265/(6-266 blank), Chapter 7, chapter 8, and Chapter 9, Appendix A through Appendix G, and an Alphabetical Index. The Appendices and Index are applicable to Volumes 1 through 3.

TABLE OF CONTENTS

	PAGE
HOW TO USE THIS MANUAL	vii
CHAPTER 1. INTRODUCTION	1-1
Chapter Overview	1-1
Section I General Information	1-1
Section II Equipment Description and Data	1-3
Section III Principles of Operation	1-13
Section IV Repair Parts; Special Tools; Test, Measurement, and Diagnostic Equipment (TMDE); and Support Equipment	1-47
Section V Service Upon Receipt	1-49
Section VI Hoisting	1-111
Section VII Troubleshooting	1-121
Section VIII Servicing	1-297
Section IX Preventive Maintenance Checks and Services	1-317
Section X Maintenance Procedures	1-487
Section XI Preparation for Storage and Shipment	1-509
Section XII Standard Torque Limits	1-567
Section XIII Standard Practices and Procedures	1-571

TABLE OF CONTENTS (Continued)

	PAGE
CHAPTER 2	COMPRESSOR SECTION-MAINTENANCE INSTRUCTIONS 2-1
	Chapter Overview 2-1
Section I	Interstage Air-Bleed Actuator 2-5
Section II	Compressor bleed Band 2-37
Section III	Anti-Icing Air Gallery Cover 2-47
Section IV	Compressor Housing 2-63
Section V	Stator Vane Assemblies..... 2-181
Section VI	Compressor Rotor Blades 2-235
Section VII	Air Diffuser Assembly 2-321
Section VIII	Output Shaft Seal and Housing Assembly..... 2-325
Section IX	Inlet Housing Cover Assembly 2-345
Section X	Air Inlet Housing Assembly 2-355
Section XI	T1 Temperature Sensor 2-359
Section XII	Air lines 2-367
CHAPTER 3	COMBUSTION SECTION-MAINTENANCE INSTRUCTIONS 3-1
	Chapter Overview..... 3-3
Section I	Fuel Drain Valve 3-3
Section II	Combustion Section and Power Turbine 3-9
Section III	Combustion Section 3-117
Section IV	Combustion Chamber Vane Assembly 3-135
Section V	Combustion Chamber Liner 3-145
Section VI	Combustion Chamber Housing 3-171
CHAPTER 4	TURBINESECTION-MAINTENANCE INSTRUCTIONS 4-1
	Chapter Overview..... 4-5
Section I	Thermocouple Jumper Lead 4-5
Section II	Left- and Right-Hand Bus Bar Assemblies 4-25
Section III	Fireshield Assembly..... 4-55
Section IV	Fireshield Section 4-65
Section V	Thermocouple Harness Assemblies 4-81
Section VI	Third Turbine Nozzle and Support 4-107
Section VII	Fourth Stage Power Turbine Rotor 4-131
Section VIII	No. 4 and 5 Bearing Package 4-165
Section IX	Fourth Stage Power Turbine Nozzle 4-247
Section X	Third Stage Power Turbine Rotor 4-279
Section XI	Second Turbine Disc Assembly 4-289
Section XII	Second Turbine Nozzle, Spacer, Case, and Bumper 4-313
Section XIII	First Turbine Disc Assembly 4-361
Section XIV	First Turbine Rotor Case 4-389
Section XV	Field Replacement First and Second Turbine Disc Assembly 4-407
Section XVI	Tailpipe Assembly 4-415

TABLE OF CONTENTS (Continued)

	PAGE
CHAPTER 5	ACCESSORY GEAR SECTION-MAINTENANCE INSTRUCTIONS..... 5-1
	Chapter Overview..... 5-1
Section I	Accessory Gearbox Assembly 5-3
Section II	PT Speed Pickup 5-41
Section III	PT Speed Pickup Drive Assembly 5-49
Section IV	Starter Drive Assembly 5-57
Section V	Overspeed Drive and Outlet Cover Assembly 5-75
CHAPTER 6	FUEL SYSTEM-MAINTENANCE INSTRUCTIONS 6-1
	Chapter Overview..... 6-1
Section I	Hydromechanical Assembly (HMA)..... 6-5
Section II	Hydromechanical Assembly (HMA) - Preparation for Storage or Shipment 6-27
Section III	Fuel Boost Pump Assembly 6-35
Section IV	Fuel Boost Pump Assembly - Preparation for Storage or Shipment 6-47
Section V	Left- and Right-Hand Fuel Manifold Assemblies 6-49
Section VI	Primer Tube Assembly 6-89
Section VII	Start Fuel Nozzles 6-97
Section VIII	Main Fuel Filter and Bracket..... 6-103
Section IX	In-Line Fuel Filter Assembly 6-121
Section X	Pressurizing Valve 6-135
Section XI	Flow Divider and Bracket..... 6-143
Section XII	Fuel Check Valve 6-153
Section XIII	Overspeed Solenoid Valve 6-159
Section XIV	Starting Fuel Solenoid Valve 6-167
Section XV	Fuel Lines 6-177
CHAPTER 7	ELECTRICAL AND IGNITION SYSTEMS-MAINTENANCE INSTRUCTIONS..... 7-1
	Chapter Overview..... 7-1
Section I	Ignition Coil and Cable Assembly 7-3
Section II	Spark Igniters 7-59
Section III	Ignition Exciter 7-71
Section IV	Primary Electrical Harness Assembly..... 7-81
Section V	Reversionary Electrical Harness Assembly 7-109
Section VI	Accessory Electrical Harness Assembly..... 7-137

TABLE OF CONTENTS (Continued)

	PAGE
CHAPTER 8	LUBRICATION SYSTEM-MAINTENANCE INSTRUCTIONS 8-1
	Chapter Overview..... 8-1
Section I	Main Oil Pump, Speed Pickup Drive Assembly, Scavenge Oil Screen, and Related Parts 8-7
Section II	Gas Producer Speed Pickup 8-27
Section III	Oil Cooler Assembly 8-35
Section IV	Flow Programming Valve 8-53
Section V	Oil Temperature Transmitter 8-63
Section VI	Oil Filler Assembly and Oil Filler Strain..... 8-69
Section VII	Oil Filter Cover Assembly and Oil Filter Element..... 8-83
Section VIII	Dual Chip Detector 8-91
Section IX	Oil Lines 8-107
Section X	Starter Gearbox Filter 8-237
Section XI	No. 2 Bearing Pressure Oil Connector 8-243
Section XII	No. 2 Bearing Pressure Oil Strainer 8-249
Section XII	No. 4 and 5 Bearing Filter 8-255
Section XIV	Oil Drain Cock 8-267
Section XV	Chip Detector 8-273
Section XVI	Oil Level Detector 8-283
Section XVII	Oil Level Float Assembly 8-309
CHAPTER 9	TORQUEMETER SYSTEM-MAINTENANCE INSTRUCTIONS 9-1
	Chapter Overview..... 9-1
Section I	Torquemeter Sensor 9-3
APPENDIX A	REFERENCES A-1
APPENDIX B	MAINTENANCE ALLOCATION CHART B-1
APPENDIX C	EXPENDABLE SUPPLIES AND MATERIALS LIST C-1
APPENDIX D	WIRING DIAGRAMS D-1
APPENDIX E	ILLUSTRATED LIST OF MANUFACTURED ITEMS E-1
APPENDIX F	ABBREVIATIONS F-1
APPENDIX G	DECU FAULT ISOLATION G-1
	GLOSSARY..... GLOSSARY-1
	SUBJECT INDEX INDEX-1

HOW TO USE THIS MANUAL

OVERVIEW

This information gives a general description of the entire manual and how to use it along with the repair parts and special tools list (TM 1-2840-252-23P). If you cannot find information, you cannot do the job. Learning how to use this manual can help. Check how the manual is put together and how its system works.

1. DESCRIPTION OF MANUAL

This manual has nine chapters and seven appendixes. Each chapter is divided into sections. Each section in Chapter 1 is divided into paragraphs or tasks. Each section in Chapters 2 thru 9 is divided into tasks. The tasks tell you what you need and how to do any job. The paragraphs have specific information you will need to know. The appendixes have general information you will need to know. They list references, expendable supplies and materials etc.

A. Chapters. Chapters divide the manual into usable engine maintenance groups. They align with standard groupings shown in the MAC chart. Refer to Appendix B.

B. Sections. Sections divide the chapters into smaller groups. They have information about the components of parts for which the chapter is titled. They align with components shown in the MAC chart. Refer to Appendix B.

C. Paragraphs/Tasks. Paragraphs make up some of the sections in Chapter 1. They contain specific information about the engine. Tasks make up some of the sections in Chapter 1 and the sections in Chapters 2 thru 9. It is the tasks that have the information you need to do any job. The upper heading after the task number is the task name. It tells the job to be done in the task. The task heading at the top of each page specifies the task to be performed and the lowest maintenance level authorized to perform that task. Tasks to be accomplished by the Aviation Intermediate Maintenance level only will be reflected by the term (AVIM) at the end of the task heading. If the term (AVIM) is not at the end of the task heading, then either the Aviation Unit or Aviation Intermediate Maintenance (AVUM) or (AVIM) level can accomplish that task. All paragraphs and tasks are numbered. This helps you find what you need when you need it, USE THE INDEX TO FIND THE PARAGRAPH OR TASK YOU NEED. DO NOT USE PAGE NUMBERS. Paragraphs and tasks are numbered as follows:

(1) Two-element numbers are used as shown in the examples:

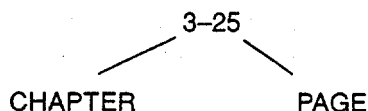


(2) The first number is the number of the chapter. The second number is the paragraph or task in that chapter. The two elements are separated by a dash.

HOW TO USE THIS MANUAL (Continued)

D. Page Numbers. Pages are numbered by order of chapters, from front to back of manual. They are used as follows:

- (1) Two-element numbers are used as shown in the example:



- (2) The first number is the number of the chapter. The second number is the page in that chapter.

E. Initial Setup Tables. An initial setup table is the first part of every task in the manual. It lists information you will need to know before you can do the job. How to prepare the work area, what tools will be needed, and other critical information are listed when they apply. The following headings are used when they apply.

(1) Applicable Configuration. If the task does not apply to all engine configurations, different configurations covered by the same procedure will be brought to your attention.

(2) Tools. Tools, tool kits, or shop sets needed to do the task are listed here. If tools from your repairman's tool kit are needed, the kit is listed. Individual tools from your shop set are listed, as needed, by name, type, and size. Tools you need that are not in the kit or set, are listed by name, type, and size. Special tools and test and support equipment are listed by a T-number. Find these items in Table 1-1.

(3) Materials. This heading lists all expendable items and support materials (things you normally use up doing a job). These are things like solvent, rags, grease, safety wire, etc. They are listed by an E-number; example: Grease (E27). Find these items in Appendix C.

(4) Parts. This heading lists all mandatory replacement parts (parts you must replace if you expose or remove them during the task). These are things like gaskets, packings, cotter pins, lockwashers, etc. They are listed by RPSTL nomenclature.

(5) Personnel Required. This heading lists the people needed to do the job. The Maintenance Allocation Chart (MAC) (Ref. Appendix B) assigns maintenance functions to the authorized maintenance level without regard to the MOS skill level. When more than one of any MOS is needed, the number needed is shown in parentheses. The text will tell you when the additional MOS is needed.

(6) References. This heading lists related tasks and TM's you will need to do the job. The task steps tell you when these tasks and TM's are needed.

(7) Equipment Condition. This heading lists all the things to be done before you start the job. To help, the number of the task that tells you how to do them is given when applicable.

HOW TO USE THIS MANUAL (Continued)

NOTE

All tasks covered in this manual are off helicopter tasks with the exception of the troubleshooting procedures that are primarily performed on helicopter in Chapter 1, Section VII. If a task is an off engine task, it will be brought to your attention under "Equipment Condition," Example: "Off Engine Task."

(8) **General Safety Instructions.** Safety precautions that must be observed when you are doing the job are described under this heading. Warnings also include basic first aid instructions.

F. **Locator- Illustrations.** When needed (for removal, installation and other procedures) a locator illustration is included on or facing initial setup pages. They show you the area of the engine to be worked on. Parts involved in the task are called out.

G. **Illustration Arrows.** You will find five types of arrows used. They are as shown below:



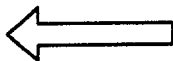
Locator arrow used to show parts that cannot be easily seen or to indicate area of engine being worked on.



Index arrow used to identify parts on artwork.



Direction arrow used to indicate position; i.e., fwd, aft.



Movement arrow used to indicate direction of movement.



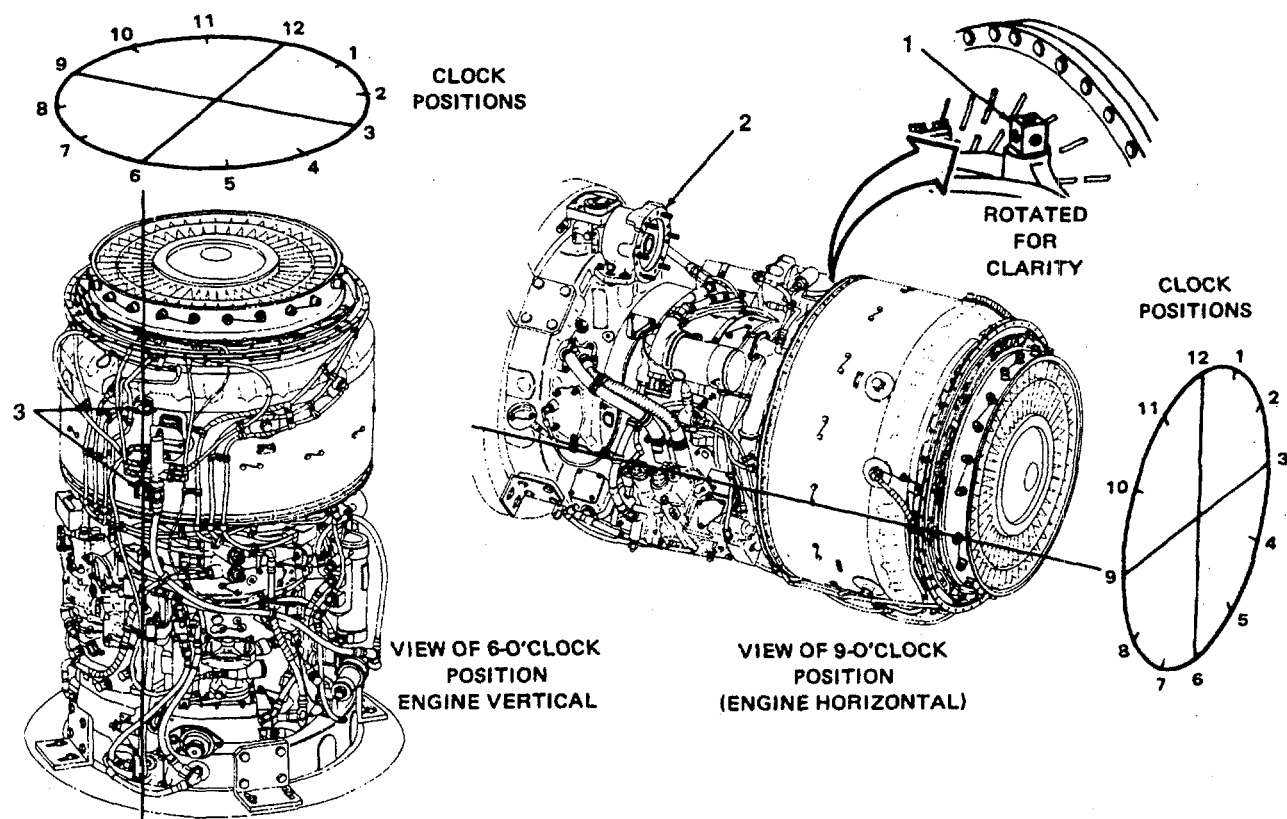
Movement arrow used to indicate direction of rotation.

H. **Procedures.** Step by step procedures tell you how to do the job. They are arranged in logical sequence to help you get the job done efficiently.

HOW TO USE THIS MANUAL (Continued)

I. Use of Clock Positions. Many procedures contain references to or views of clock positions. Comparing engine to face of clock is an easy way to locate specific engine areas. To help find clock positions on the engine, remember the following:

- (1) Clock position is always determined from rear of engine.
- (2) Once a clock position is determined from rear of engine, visualize that clock position along entire length of engine.
- (3) Hoist adapter (1) and starter drive assembly (2) are mounted at the 12-o'clock position.
- (4) Two fuel drain valves (3) are mounted at the 6-o'clock position.
- (5) Some procedures show engine mounted vertical in maintenance stand. This does not change the method for finding clock positions on the engine.



B-HTU/1

HOW TO USE THIS MANUAL (Continued)

J. Appendix A- References. This appendix lists all referenced publications needed to perform the maintenance procedures in this manual.

K. Appendix B - Maintenance Allocation Chart (MAC). This appendix consists of four sections as follows:

Section I - Introduction. This section is a summary of what is in the MAC.

Section II - This section is the MAC. The MAC assigns maintenance functions in accordance with the Three Levels of Maintenance concept for Army Aviation. The MAC has six columns, containing the following information:

Columns 1 and 2 - Functional Groups. These columns identify maintenance significant components, assemblies, subassemblies, and modules.

Column 3 - Maintenance Function. This column lists the maintenance functions to be performed on the items listed in column 2.

Column 4 - Maintenance Categories. The maintenance categories (levels) AVUM, AVIM, and DEPOT are listed with individual columns. These columns identify the maintenance level at which each maintenance function is to be performed.

Column 5 - Tools and Equipment. This column lists the reference code identifying the tool or test equipment required, as listed in Section III.

Column 6 - Remarks. Remarks identified by an alphabetical code, where applicable, are listed in Section IV and identified in column 6.

Section III - Tool and Test Equipment Requirements. This section consists of five columns, containing the following information:

Tool or Test Equipment Reference Code. This column lists the reference code listed in Column 5 - Tools and Equipment in the MAC.

Maintenance Category. This column lists the maintenance category (level) authorized to use the tool or test equipment.

Nomenclature. This column lists the nomenclature of the tools and test equipment.

National/NATO Stock Number. This column lists the stock number applicable to each tool or test equipment.

Tool Number. The tool number is listed to aid in identifying the tool or test equipment.

Section IV - Remarks. This section has two columns, containing the following information:

Reference Code. This column contains alphabetical codes or numbers in parentheses corresponding to the codes appearing in the applicable columns in the MAC.

Remarks/Notes. This column contains the actual notes cross-referenced by the reference codes to the MAC.

HOW TO USE THIS MANUAL (Continued)

L. Appendix C - Expendable Supplies and Materials List. This appendix lists all expendable supplies and materials called out in the manual. The following columns are provided.

(1) Item Number. This is the E-number assigned to the expendable item. It is referred to in the detail procedures. Example: "Use cleaning solution (E12)."

(2) National Stock Number. This is the national stock number assigned to the item. Use it to request or requisition the item.

(3) Description. This column lists the Federal name and, if required, a description to identify the item. The last line for each item shows the part number followed by the Contractor and Government Entity Code (CAGEC) in parentheses, if applicable.

M. Appendix D - Wiring Diagrams. This appendix contains the engine wiring diagram. Use this appendix to help you understand the description of the engine electrical system.

N. Appendix E - Illustrated List of Manufactured Items. This appendix lists and illustrates any parts or tools you may have to make to do a job,

O. Appendix F - Abbreviations. This appendix lists abbreviations you will find in the manual.

P. Appendix G - DECU Fault Isolation. This appendix contains procedures to troubleshoot malfunctions.

Q. Glossary. Definitions of terms you find in the manual are listed here to help you.

R. Index. This appears at the end of the manual. It lists all subjects in the manual by alphabetical order. Items are listed as follows:

(1) Each paragraph/task number is listed with the subject it applies to:

Example:

	<u>Para./ Task</u>	<u>Page</u>
Fuel Boost Pump Assembly		
Remove	6-8	6-35
Clean	6-9	6-37
Inspect	6-10	6-38
Repair	6-11	6-39
Install	6-12	6-42

HOW TO USE THIS MANUAL (Continued)

- (2) Some tasks are listed by the job to be done. The subjects or components are listed under them.

Example:

	<u>Para./ Task</u>	<u>Page</u>
Remove		
Accessory Gearbox Assembly	5-1	5-3
Anti-Icing Air Gallery Cover.....	2-15	2-47

Check over the index and see how it can work for you. It can make finding information easy.

S. Part Numbers. Part numbers are not listed in this manual except where absolutely needed for clarity. You can find the part number you need in the Repair Parts and Special Tools List (RPSTL) (TM 1-2840-252-23P).

2. HOW TO FIND WHAT YOU NEED

A. General Information (Troubleshooting).

(1) Look at the "INDEX," Find "Symptom Index." The "INDEX" gives the paragraph number for the symptom index. Go to the Symptom Index.

(2) Find your symptom in the "Symptom Index." Next to the symptom is the page number of the troubleshooting procedure that will help you solve your problem. Turn to the troubleshooting procedure page.

(3) Follow the troubleshooting procedure until you find the problem. The troubleshooting procedure gives you the task number of the maintenance procedure needed to fix the engine. Turn to that task.

(4) Follow the maintenance procedure and complete all work. Check again and make sure you are right. When the job is done, recheck that the trouble has been corrected.

B. Part Numbers. To find a part number go to the RPSTL (TM 1-2840-252-23P). Find the "How To Locate Repair Parts" paragraph in the introduction. It will tell you how to find your part number.

C. Tasks. To find any task, use the "INDEX," Find the subject you want. The "INDEX" gives you the task number you want.

HOW TO USE THIS MANUAL (Continued)

3. HOW TO PREPARE FOR A TASK

Read the initial setup page carefully before starting. It tells you what you will need and what you have to know to start the job. DO NOT START A JOB UNTIL:

- You know what is needed.
- You have the things you need.
- You understand what to do.

A. If a tool has a T-number in front of it, go to the Special Tools and Test and Support Equipment List in Table 1-1. Read down the far left-hand column to your T-number. This is the tool you need for your task.

B. If an expendable material has an E-number in front of it, go to the Expendable Supplies and Materials List in Appendix C. Read down the Item Number column to your E-number. This is the expendable you need for your task.

C. If parts are listed, they can be drawn from supply. Before you start the job, check and make sure you can get the needed parts. Part numbers are listed in TM 1-2840-252-23P.

D. Check for personnel required.

E. If preliminary procedures are listed under "Equipment Conditions," BE SURE THE LISTED JOBS ARE DONE; then do this job.

4. HOW TO DO THE JOB

Before starting, read the entire task. Familiarize yourself with the entire procedure before you begin the task. As you read, remember the following:

A. PAY SPECIAL ATTENTION TO THE FOLLOWING:

WARNING

CAUTION

NOTE

B. When values are underlined or followed by the word **INSPECT**, an inspector must OK the completed step.

C. Major steps and key words are printed in **bold type** for experienced repairers.

D. A GLOSSARY is provided. It lists the special words and terms used in this manual and gives their meaning. Use it. It may help you understand the instructions.

E. A list of ABBREVIATIONS is provided in Appendix F. It lists, in alphabetical order, all abbreviations used in the manual.

F. If detailed instructions are not given for a standard procedure, such as how to use a torque wrench or how to blend repair, refer to STANDARD PRACTICES AND PROCEDURES in Chapter 1, Section XIII.

CHAPTER 1

INTRODUCTION AND ENGINE GENERAL

CHAPTER OVERVIEW

This chapter contains standard data and information about forms, records, reports, and general procedures. It also contains descriptions and other data about the engine and its major components. The chapter is divided into the following sections:

<u>SECTION</u>	<u>TITLE</u>	<u>PAGE</u>
I	General Information	1-1
II	Equipment Description and Data	1-3
III	Principles of Operation	1-13
IV.	Repair Parts; Special Tools; Test, Measurement, and Diagnostic Equipment (TMDE); and Support Equipment	1-47
V	Service Upon Receipt	1-49
VI	Hoisting	1-111
VII	Troubleshooting	1-121
VIII	Servicing	1-297
IX	Preventive Maintenance Checks and Services	1-317
X	Maintenance Procedures	1-487
XI	Preparation for Storage and Shipment	1-509
XII	Standard Torque Limits	1-567
XIII	Standard Practices and Procedures	1-571

SECTION I

GENERAL INFORMATION

1-1 SCOPE

Type of Manual:

Aviation Unit and Aviation Intermediate Maintenance Manual

Model Numbers and Equipment Name:

T55-L-714 - Engine, Gas Turbine

Purpose of Equipment:

Powerplant for MH47E Helicopter

1-2 MAINTENANCE FORMS, RECORDS, AND REPORTS

Department of the Army forms and procedures used for equipment maintenance will be those prescribed by DA Pamphlet 738-751, Army Maintenance Management System - Aviation (TAMMS-A).