

TECHNICAL MANUAL
ORGANIZATIONAL AND DIRECT SUPPORT
MAINTENANCE REPAIR PARTS AND SPECIAL
TOOLS LISTS

BUCKET, CLAMSHELL

3/4 CU. YD. (ERIE STEEL CO. MODEL X02) NSN 3815-00-378-8682

3/4 CU. YD. (BLAW-KNOX MODEL 672) NSN 3815-00-378-8681

3/4 CU. YD. (HAISS MODEL ABIHE) NSN 3815-00-378-8684

2 CU. YD. (HAISS MODEL ABIKE) NSN 3815-00-378-8700

3/4 CU. YD. (ANVIL MODEL GP34S/GP34SZ) NSN 3815-01-108-3082

3/4 CU. YD. (OWEN BUCKET MODEL 27-5) NSN 3815-00-239-4884

3/4 CU. YD. (OWEN BUCKET MODEL M230) NSN 3815-00-378-8687

3/4 CU. YD. (ERIE-STRAYER MODEL GP34G) NSN 3815-00-109-3357

AND

BUCKET, DRAGLINE

3/4 CU. YD. (YAUN MODEL A) NSN 3815-00-641-5865

3/4 CU. YD. (ERIE-STRAYER MODEL DLM34G) NSN 3815-00-109-3356

HEADQUARTERS, DEPARTMENT OF THE ARMY
11 FEBRUARY 1985

**TECHNICAL MANUAL
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DEPARTMENT OF THE ARMY
Washington, DC, 11 February 1985**

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Current as of 11 June 1984

REPORTING ERRORS AND RECOMMENDING IMPROVEMENTS

You can help improve this manual. If you find any mistakes or if you know of a way to improve the procedures, please let us know. Mail your letter, DA Form 2028 (Recommended Changes to Publications and Blank Forms), or DA Form 2028-2 located in back of this manual direct to: U.S. Army Tank-Automotive Command, ATTN: AMSTA-MB, Warren, MI 48090. A reply will be furnished to you.

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* This publication supersedes TM5-3815-200-13P dated 22 April 1974 and all changes.

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ORGANIZATIONAL AND DIRECT SUPPORT MAINTENANCE REPAIR PARTS AND SPECIAL TOOLS LISTS

SECTION I. INTRODUCTION

1. Scope.

This manual lists and authorizes spares and repair parts; special tools; special Test, Measurement, and Diagnostic Equipment (TMDE); and other special support equipment required for performance of organizational and direct support maintenance of the Bucket, Clamshell; Bucket, Dragline. It authorizes the requisitioning, issue, and disposition of spares, repair parts and special tools as indicated by the Source, Maintenance and Recoverability (SMR) codes. and disposition instructions, as shown in the following

2. General.

This Repair Parts and Special Tools List is divided into the following sections:

- a. Section II. Repair Parts List. A list of spares and repair parts authorized by this RPSTL for use in the performance of maintenance. The list also includes parts which must be removed for replacement of the authorized parts. Parts lists are composed of functional groups in ascending alphanumeric sequence, with the parts in each group listed in ascending figure and item number sequence. Bulk materials are listed in NSN sequence.
- b. Section III. Special Tools List. A list of special tools, special TMDE, and other special support equipment authorized by this RPSTL for the performance of maintenance.
- c. Section IV. National Stock Number and Part Number Index. A list, in National Item Identification Number (NIIN) sequence, of all National Stock Numbers (NSN) appearing in the listings, followed by a list in alphanumeric sequence of all part numbers appearing in the listings. National stock numbers and part numbers are cross-referenced to each illustration figure and item number appearance.

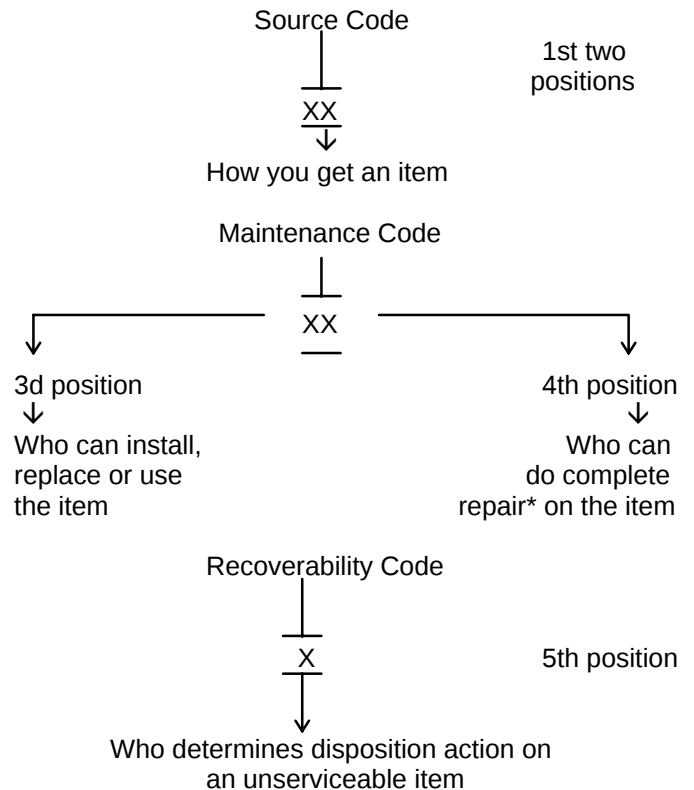
3. Explanation of Columns.

- a. Illustration (Column (1)). This column is divided as follows:

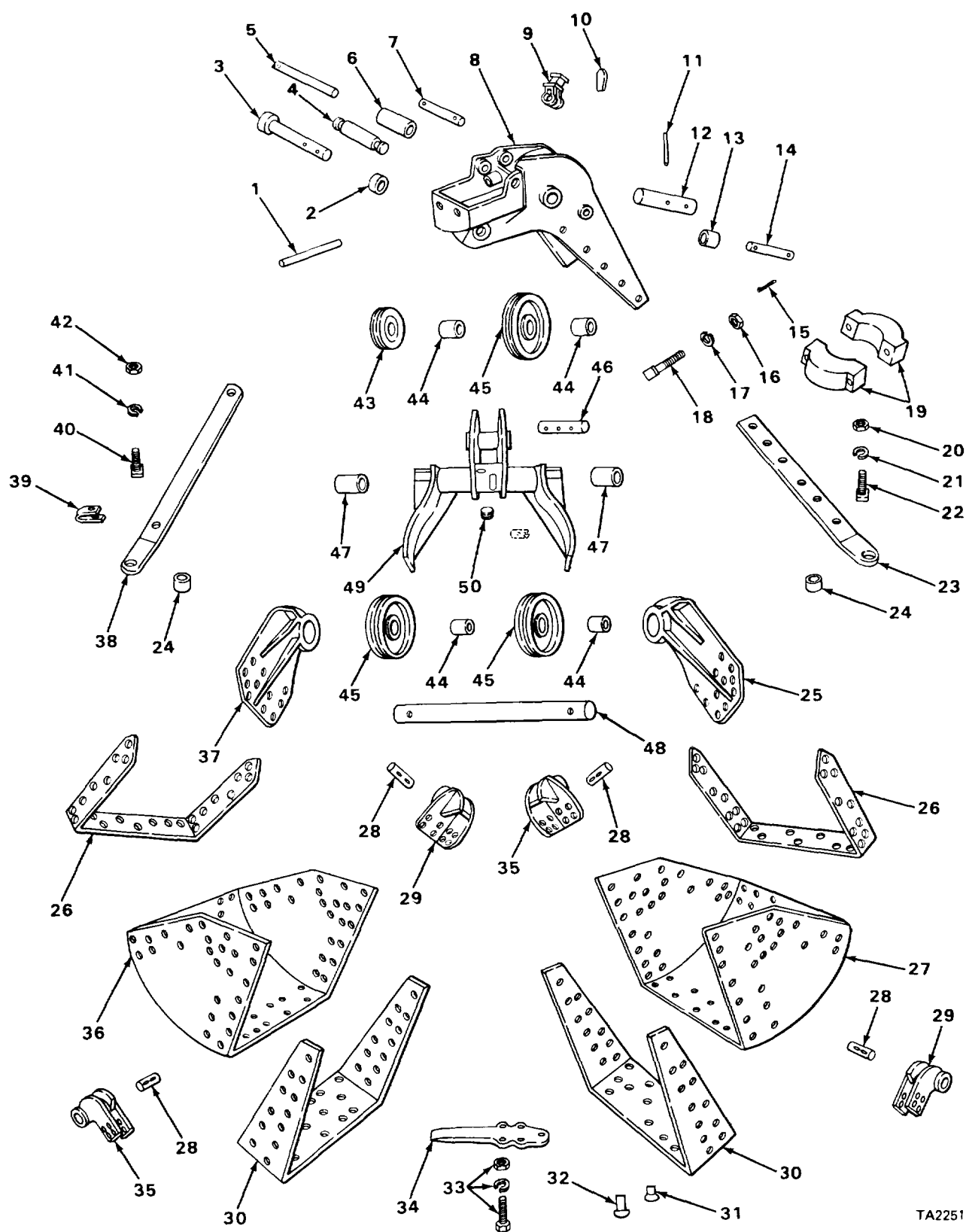
(1) ((a) FIG NO.) Figure Number. Indicates the figure number illustrating an exploded view of a functional group.

(2) ((b) ITEM NO.). Indicates the number used to identify items called out in the illustration.

b. SMR CODE (Column (2)). The Source, Maintenance, and Recoverability (SMR) code is a 5-position code containing supply/requisitioning information, maintenance category authorization criteria, breakout:



*Complete Repair: Maintenance capacity, capability, and authority to perform all the corrective maintenance tasks of the "Repair" function in a use/user environment in order to restore serviceability to a failed item.

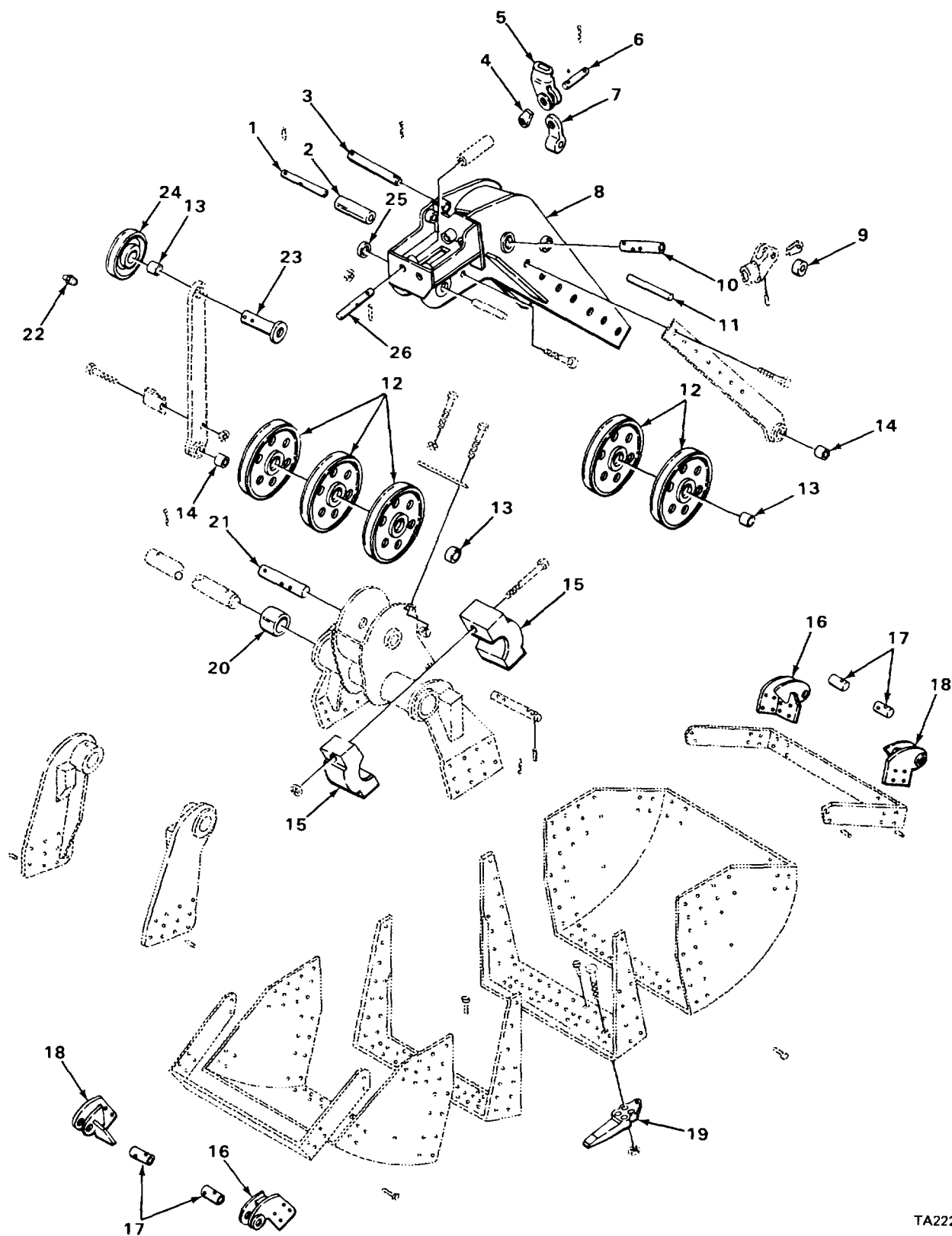


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FIGURE 1. CLAMSHELL BUCKET, MODEL X02.

REPAIR PARTS LIST

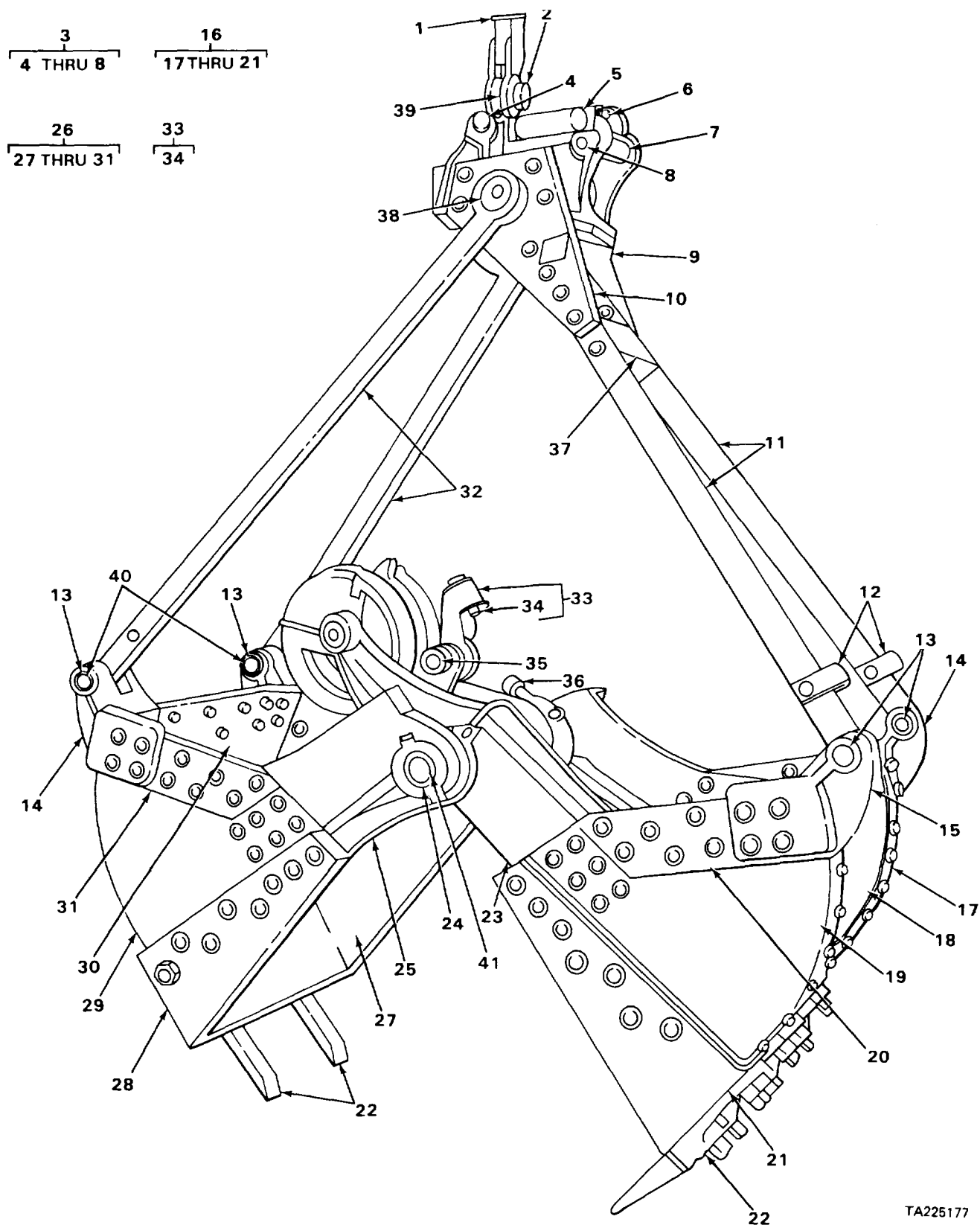
(1) ILLUSTRATION		(2)	(3)	(4)	(5)	(6)	(7)	(8)
(a) FIG NO.	(b) ITEM NO.	SMR CODE	NATIONAL STOCK NUMBER	FSCM	PART NUMBER	DESCRIPTION USABLE ON CODE	U/M	QTY INC IN UNIT
						GROUP 74-CRANES, SHOVELS, AND EARTH MOVING EQUIPMENT COMPONENTS GROUP 7411-CRANE DRAGLINE OR CLAMSHELL ATTACHMENTS		
1	1	XDOZZ		20874	28	PIN, STRAIGHT, HEADLE ROLLER HEAD, LOWER.. T58	EA	2
1	2	XBOZZ		20874	X02-18	COLLAR, SHAFT GUIDE SHEAVE PIN T58	EA	1
1	3	XBOZZ		20874	X02-22	PIN, STRAIGHT, HEADED GUIDE SHEAVE T58	EA	1
1	4	XBOZZ		20874	X02-45	GUARD WIRE ROPE T58	EA	1
1	5	XBOZZ		20874	X02-27	PIN, STRAIGHT, HEADLE ROLLER HEAD, UPPER .. T58	EA	1
1	6	XDOZZ		20874	X02-15	ROLLER, ROPE GUARD UPPER AND LOWER T58	EA	3
1	7	XBOZZ		20874	X02-26	PIN, STRAIGHT, HEADLE HOLD LINE T58	EA	1
1	8	XBFZZ		20874	X02-8	HEAD CLAMSHELL BUCKET T58	EA	1
1	9	PFOZZ	4030-00-354-3093	81076	B12569-2	SOCKET CABLE HOLDING T58	EA	2
1	10	XDOZZ		20874	X02-58	WEDGE CABLE HOLDING SOCKET T58	EA	2
1	11	XBOZZ		20874	X02-47	PIN, STRAIGHT, HEADLE HEAD SHEAVE, PIN LOCK T58	EA	
10								
1	12	XBOZZ		20874	X02-19	SHAFT HEAD SHEAVE..... T58	EA	1
1	13	XBOZZ		20874	X02-52	SPACER SOCKET DEAD END T58	EA	1
1	14	PFOZZ	5315-00-352-6156	20874	X02-25	PIN, STRAIGHT, HEADLE DEAD END T58	EA	1
1	15	PFOZZ	5315-00-189-9595	96906	MS24665-749	PIN, COTTER DEAD END PIN T58	EA	8
1	16	PFFZZ	5310-00-763-8921	96906	MS51967-23	NUT, PLAIN, HEXAGON T58	EA	4
1	17	PFFZZ	5310-00-584-7888	96906	MS35338-51	WASHER, LOCK T58	EA	4
1	18	PFFZZ	5306-00-959-7820	96906	MS35355-207	BOLT, MACHIE SQUARE HEAD T58	EA	4
1	19	XBOZZ		20874	X02-50	COUNTERWEIGHT..... T58	EA	2
1	20	PAFZZ	5310-00-880-8186	96906	MS51967-26	NUT, PLAIN, HEXAGON T58	EA	10
1	21	PAFZZ	5310-00-754-2005	96906	MS35338-52	WASHER, LOCK T58	EA	10
1	22	PFFZZ		96906	MS35355-234	BOLT, MACHINE SQUARE HEAD T58	EA	10
1	23	XBOZZ		20874	X02-14	BAR CLAMSHELL, SINGLE END..... T58	EA	2
1	24	PFOZZ	3120-00-352-6161	20874	X02-32	BEARING, SLEEVE CLOSING BAR..... T58	EA	4
1	25	XBOZZ		20874	X02-2	HINGE CLAMSHELL BUCKET RH..... T58	EA	1
1	26	XBOZZ		20874	X02-36	STRAP, BUCKET BACK..... T58	EA	2
1	27	XBOZZ		20874	X02-7	BUCKET, SCOOP A..... T58	EA	1



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FIGURE 2. CLAMSHELL BUCKET, MODEL GP34G.

(1) ILLUSTRATION		(2)	(3)	(4)	(5)	(6)	(7)	(8)
(a) FIG NO.	(b) ITEM NO.	SMR CODE	NATIONAL STOCK NUMBER	FSCM	PART NUMBER	DESCRIPTION USABLE ON CODE	U/M	QTY INC IN UNIT
						7411 (CONT)		
2	1	XDOZZ		20874	15224	PIN UPPER ROLLER	BK1	EA 1
2	2	XDOZZ		20874	11402	ROLLER UPPER AND LOWER.....	BK1	EA 2
2	3	XDOZZ		20874	15219	PIN HOLD LINE.....	BK1	EA 1
2	4	PAOZZ	4030-01-159-1566	20874	11942	WEDGE, WIRE ROPE SOC HOLDING SOCKET	BK1	EA 2
2	5	PAOZZ	5340-01-160-4675	20874	11517	CLEVIS, ROD END HOLDING CABLE.....	BK1	EA 2
2	6	PAOZZ	5315-01-159-9437	20874	15221	PIN, STRAIGHT, HEADLE	BK1	EA 1
2	7	PAOZZ	3815-01-158-1759	20874	23954	PLATE, TOGGLE	BK1	EA 1
2	8	XDOZZ		20874	15441	HEAD.....	BK1	EA 1
2	9	XDOZZ		20874	15265	SPACER DEAD END.....	BK1	EA 1
2	10	PAOZZ	5315-01-160-4643	20874	19508	PIN, STRAIGHT, HEADLE HEAD SHEAVE	BK1	EA 1
2	11	XDOZZ		20874	15223	PIN DEAD END	BK1	EA 1
2	12	XDOZZ		20874	15179	SHEAVE CLOSING	BK1	EA 5
2	13	XDOZZ		20874	15284	BUSHING HEAD AND LEVER ARM SHEAVE	BK1	EA 3
2	14	XDOZZ		20874	15227	BUSHING CORNER BAR.....	BK1	EA 4
2	15	XDOZZ		20874	11955	COUNTER WEIGHT	BK1	EA 4
2	16	XDOZZ		20874	15467	BRACKET, CORNER LEFT HAND	BK1	EA 2
2	17	XDOZZ		20874	15229	PIN CORNER BRACKET.....	BK1	EA 4
2	18	XDOZZ		20874	19190	BRACKET CORNER RIGHT HAND.....	BK1	EA 2
2	19	XDOZZ		20874	11697	TEETH, DIGGING	BK1	EA 6
2	20	XDOZZ		20874	15158	BUSHING LEVER ARM	BK1	EA 1
2	21	XDOZZ		20874	20752	PIN LOWER ARM.....	BK1	EA 1
2	22	PAOZZ	4730-00-050-4208	96906	M15003-1	FITTING, LUBRICATION	BK1	EA 6
2	23	XDOZZ		20874	15226	PIN GUIDE SHEAVE	BK1	EA 1
2	24	PAOZZ	3020-01-159-1010	20874	19969	PULLEY, GROOVE	BK1	EA 1
2	25	XDOZZ		20874	15321	COLLAR, SHEAVE.....	BK1	EA 1
2	26	XDOZZ		20874	15225	PIN LOWER ROLLER	BK1	EA 2



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FIGURE 3. CLAMSHELL BUCKET, MODEL 672.

SECTION II

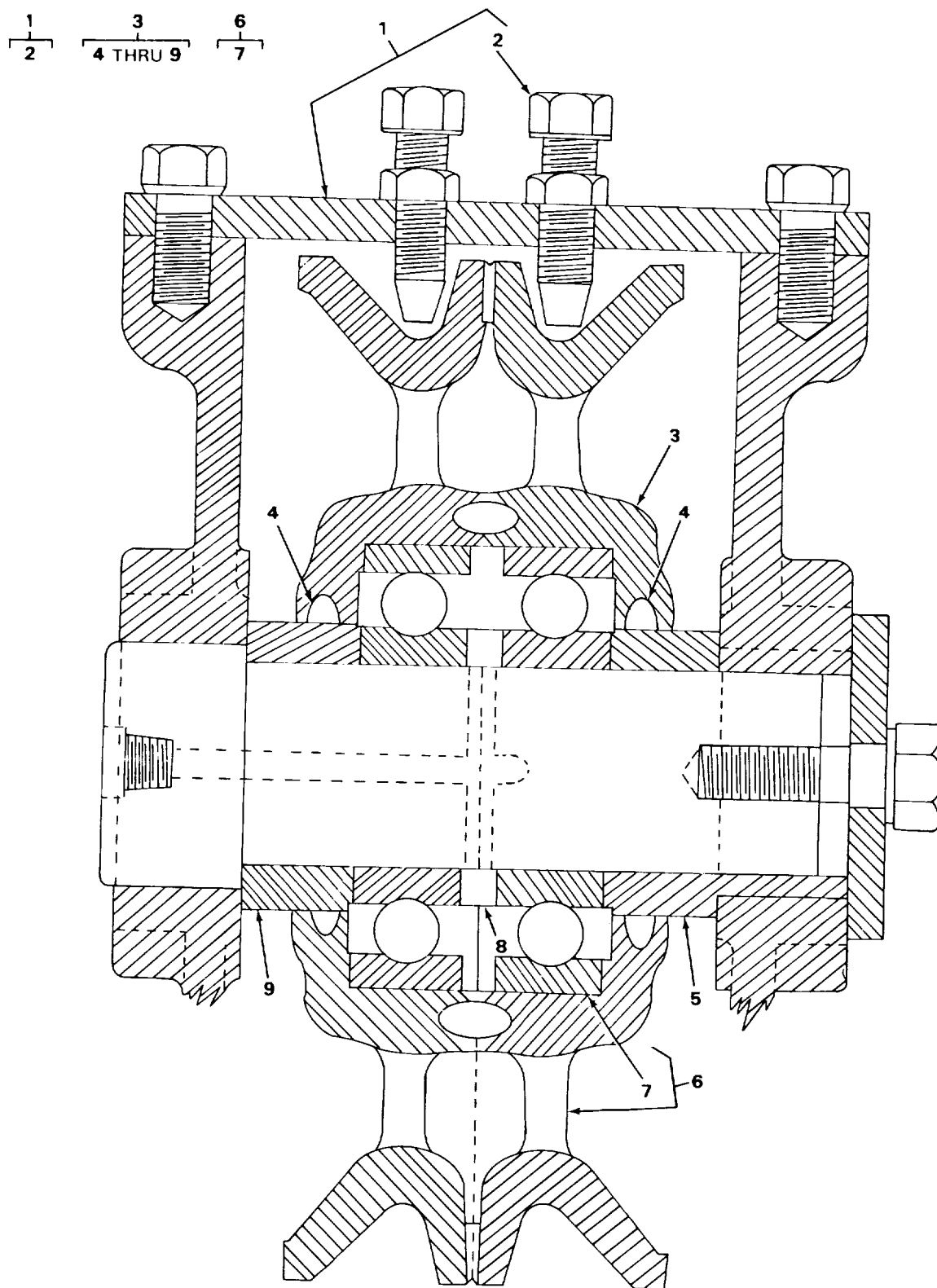
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(1) ILLUSTRATION		(2)	(3)	(4)	(5)	(6) DESCRIPTION	(7)	(8)
(a) FIG NO.	(b) ITEM NO.	SMR CODE	NATIONAL STOCK NUMBER	FSCM	PART NUMBER	USABLE ON CODE	U/M	QTY INC IN UNIT
						7411(CONT)		
3	1	XBOZZ		88902	15071	SOCKET, WIRE ROPE HOLD LINE T61	EA	1
3	2	XBOZZ		88902	15066	PIN, STRAIGHT, HEADLEHOLD LINE SOCKET, W KEEPER PIN..... T61	EA	1
3	3	XBOOO		70945	672-3	HEAD BLOCK ASSEMBLY CLAMSHELL BUCKET, W/RIVETS T61	EA	1
3	4	XBOZZ		88902	15063	.PIN, STRAIGHT, HEADLE HOLD OOWN, W/KEEPER PIN T61	EA	1
3	5	XBOZZ		88902	15068	.ROLLER, CABLE GUIDE, UPPER T61	EA	2
3	6	XBOZZ		88902	15064	.SHAFT, GUIDE ROLLER UPPER, W./GREASE FITTINGS AND KEEPER PINS T61	EA	1
3	7	XBOZZ		88902	15069	.ROLLER, CABLE GUIDE, LOWER T61	EA	1
3	8	XOOZZ		88902	15065	.SHAFT, GUIDE ROLLER LOWER, W/GREASE FITTINGS AND KEEPER PINS T61	EA	1
3	9	XBFZZ		70945	672-91	PLATE, HEAD A SCOOP, RH W/RIVETS AND NAME PLATE T61	EA	1
3	10	XBFZZ		70945	672-90	PLATE, HEAD A SCOOP, LH, W/RIVETS AND NAMEPLATE T61	EA	1
3	11	XBFZZ		70945	672-36	BAR, CORNER W, /RIVETS..... T61	EA	2
3	12	XBOZZ		88902	15081	CLIP CORNER BAR, TAGLINE W/BOLT T61	EA	2
3	13	XDFZZ		88902	15062	SHAFT, CORNER BAR W/KEEPER PN AND GREASE FITTINGS T61	EA	4
3	14	XBFZZ		70945	672-11	BRACKET, CORNER A SCOOP, RH, B SCOOP, LH, W/RIVETS AND KEEPER PIN T61	EA	2
3	15	XBFZZ		70945	672-10	BRACKET, CORNER A SCOOP, LH, B SCOOP, RH, W/RIVETS AND KEEPER PIN T61	EA	2
3	16	XBFFF		70945	672-40	SCOOP ASSEMBLY CLAMSHELL BUCKET, A T61	EA	1
3	17	XBFZZ		70945	672-43	.PLATE, SIDE RH, W/RIVETS..... T61	EA	1
3	18	XBFZZ		70945	672-42	PLATE, BACK A SCOOP, W/RIVETS T61	EA	1
3	19	XBFZZ		70945	672-44	.PLATE, SIDE LH, W/RIVETS T61	EA	1
3	20	XBFZZ		70945	672-46	.BAND, BACK A SCOOP, W/RIVETS..... T61	EA	1
3	21	XBFZZ		70945	672-41	.LIP, CLAMSHELL BUCKE A SCOOP, W/RIVETS..... T61	EA	1
3	22	XDOZZ		88902	15098	POINT, TOOTH W/BOLTS, NUTS AND LOCK WASHERS T61	EA	5
3	23	XBFZZ		70945	672-1	ARM, LEVER SCOOP HINGE T61	EA	1
3	24	XBFZZ		88902	15061	PIN, HINE W/GREASE FITTINGS AND KEEPER PINS T61	EA	1
3	25	XBFZZ		70945	672-9	HINGE, CLAMSHELL BUC B SCOOP, LH, W/RIVETS AND KEEPER PIN T61	EA	1
3	26	XBFFF		70945	672-70	SCOOP ASSEMBLY CLAMSHELL BUCKET, B, W/RIVETS T61	EA	1

SECTION II

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(1) ILLUSTRATION		(2)	(3)	(4)	(5)	(6)	(7)	(8)
(a) FIG NO.	(b) ITEM NO.	SMR CODE	NATIONAL STOCK NUMBER	FSCM	PART NUMBER	DESCRIPTION USABLE ON CODE	U/M	QTY INC IN UNIT
						7411 (CONT)		
3	27	XBFZZ		70945	672-74	.PLATE SIDE RH, W/RIVETS..... T61	EA	1
3	28	XBFZZ		88902	15093	.LIP, SCOOP B, W/RIVETS..... T61	EA	1
3	29	XBFZZ		70945	672-73	.PLATE, SIDE LH, W/RIVETS T61	EA	1
3	30	XBFZZ		70945	672-72	.PLATE, BACK B SCOOP, W/RIVETS T61	EA	1
3	31	XBFZZ		70945	672-77	.BAND, BACK B SCOOP, W/RIVETS T61	EA	1
3	32	XBFZZ		70945	672-37	BAR, CORNER W/KEEPER PIN T61	EA	2
3	33	XBOOO		88902	15072	SOCKET, WIRE ROPE DEAD END, 3 OR PART T61	EA	1
3	34	XDOZZ		88902	15073	.WEDGE, WIRE ROPE SOC T61	EA	1
3	35	XBOZZ		88902	15067	PIN, STRAIGHT, HEADLE 3 OR 5 PART DEAD END, W/KEEPER PIN T61	EA	1
3	36	XBOZZ		70945	672-8	HINGE, CLAMSHELL BUC B SCOOP, RH, W/RIVETS AND KEEPER PIN..... T61	EA	1
3	37	XBFZZ		70945	672-92	BRACE, CORNER BAR W/RIVETS T61	EA	1
3	38	XBFZZ		88902	15060	PIN, HEAD BLOCK W/KEEPER PINS AND GREASE FITTINGS T61	EA	1
3	39	XBOZZ		88902	15070	KNUCKLE, HOLD LINE W/GREASE FITTING T61	EA	1
3	40	XDOZZ		88902	15058	BUSHING, CORNER BAR..... T61	EA	4
3	41	XDOZZ		88902	15059	BUSHING, LEVER ARM..... T61	EA	2
						14/(15 blank)		



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FIGURE 4. LEVER ARM PULLEY AND GUARD, MODEL 672.

SECTION II

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(1) ILLUSTRATION		(2)	(3)	(4)	(5)	(6)	(7)	(8)
(a) FIG NO.	(b) ITEM NO.	SMR CODE	NATIONAL STOCK NUMBER	FSCM	PART NUMBER	DESCRIPTION USABLE ON CODE	U/M	QTY INC IN UNIT
						7411 (CONT)		
4	1	XB000	3815-00-505-5090	88902	15085	GUARD, PULLEY T61	EA	1
4	2	XB0ZZ		70945	672-51	.PLOW PULLEY T61	EA	2
4	3	PF0FF		70945	672-50	PULLEY ASSEMBLY, GRO..... T61	EA	1
4	4	X00ZZ		88902	15087	.PACKING MATERIAL T61	EA	1
4	5	XD0ZZ		70945	672-551	.RING, SAND SEAL, LEVE LONG..... T61	EA	2
4	6	XBFFF		70945	672-53	.PULLEY,GROOVE LEVER ARM T61	EA	2
4	7	XBFZZ		24076	57	..BEARING, BALL, ANNULA LEVER ARM PULLEY T61	EA	2
4	8	XB0ZZ		88902	15091	.SPACER, BEARING T61	EA	2
4	9	XB0ZZ		70945	672-55	.RING, SAND SEAL, LEVE SHORT T61	EA	2
17								

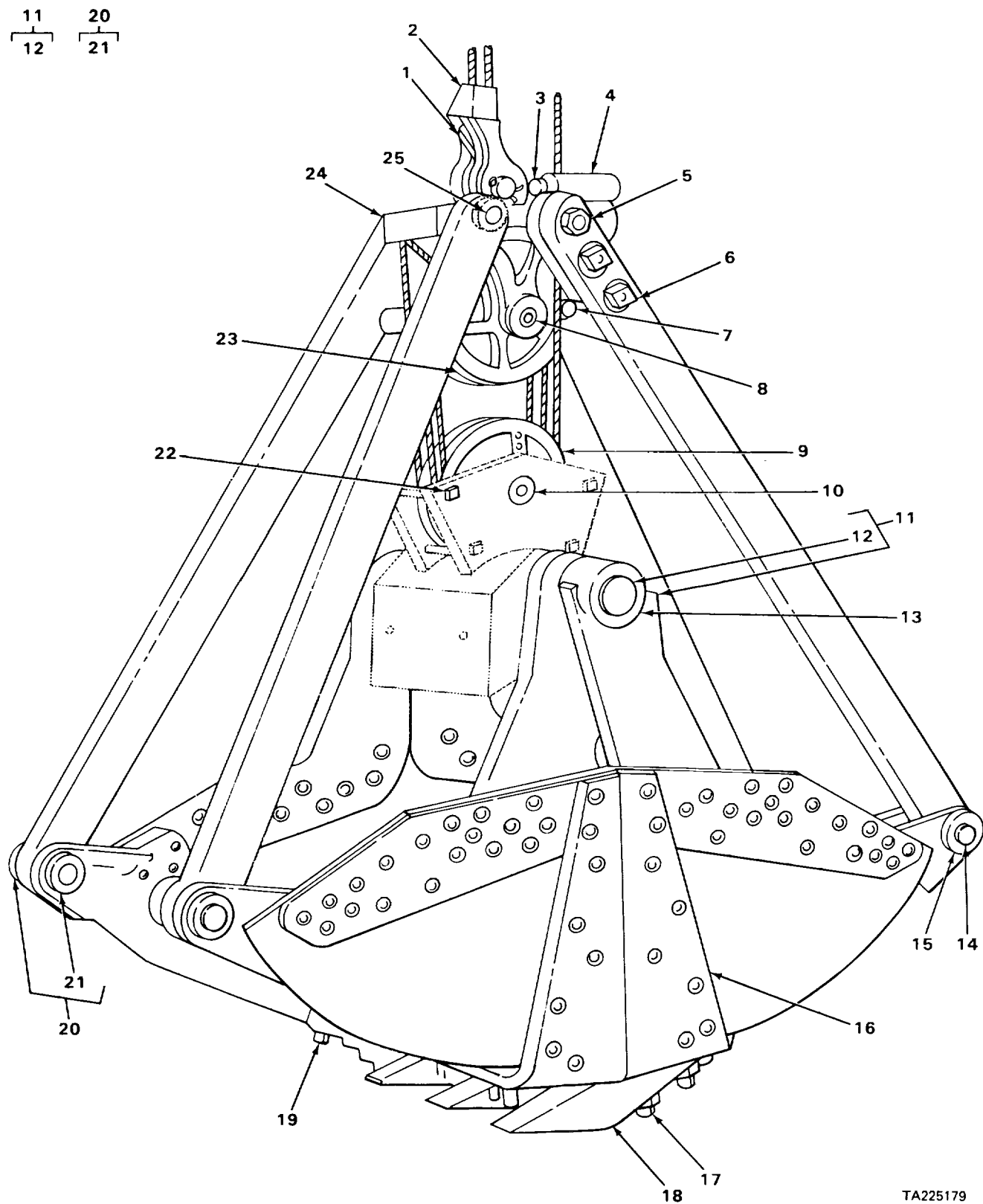


FIGURE 5. CLAMSHELL BUCKET, MODEL AB1HE.

(1) ILLUSTRATION		(2)	(3)	(4)	(5)	(6) DESCRIPTION	(7)	(8)
(a) FIG NO.	(b) ITEM NO.	SMR CODE	NATIONAL STOCK NUMBER	FSCM	PART NUMBER	USABLE ON CODE	U/M	QTY INC IN UNIT
						7411(CONT)		
5	1	XD0ZZ		26802	HB1AX3793-2	WEDGE, WIRE ROPE SOC V51	EA	1
5	1	PF0ZZ	4030-00-603-4829	46717	RC15066	WEDGE, WIRE ROPE SOC V51	EA	1
5	2	XB0ZZ		46717	X4874	SOCKET, WIRE ROPE V51	EA	1
5	3	PFFZZ	5315-00-352-1833	46717	3641	PIN, STRAIGHT, HEADLE UPPER CABLE GUIDE.....		
						ROLLER V51	EA	2
5	4	PFFZZ	3815-00-377-6768	46717	RA3643	ROLLER GUIDE, CABLE, UPPER V51	EA	2
5	5	PFFZZ	3815-00-377-6770	46717	3645	SHAFT HEAD STATIONARY SIDE V51	EA	1
5	6	XD0ZZ		26802	HB40RA15412	BOLT, MACHINE STATIONARY CONNECTING ARM		
						SQUARE HEAD..... V51	EA	4
5	7	PF0ZZ	3815-00-695-0584	46717	6667	GUARD WIRE ROPE, UPPER PULLEY..... V51	EA	2
5	8	PFFZZ	3815-00-377-6787	46717	X5268	SHAFT CLOSING, PULLEY, UPPER V51	EA	1
5	9	PBFZZ	3020-00-174-5515	46717	B4712	PULLEY, GROOVE UPPER V51	EA	2
5	10	PFFZZ	3815-00-377-6774	46717	RA3792A	SHAFT LOWER PULLEY V51	EA	1
5	11	XBFFF		46717	04533	ARM, BLADE OUTER, LH & RH..... V51	EA	1
5	11	XBFFF		46717	RA15154	ARM, BLADE INNER, LH..... V51	EA	1
5	11	XBFFF		46717	RA15153	ARM, BLADE INNER, RH V51	EA	1
5	12	PF0ZZ	3120-00-662-1042	46717	2516	.BEARING BLADE ARM V51	EA	2
5	13	PFFZZ	3815-00-352-1649	46717	A7235	SHAFT CLOSING ARM. V51	EA	1
5	14	PFFZZ	5315-00-377-5308	46717	RA4604	PIN, STRAIGHT, HEADLE CORNER BRACKET..... V51	EA	4
5	15	PFFZZ	3815-00-024-2238	46717	RE15293L	BRACKET CONNECTING ARM, LH..... V51	EA	2
5	15	XBFFF		46717	BH4291	BRACKET, CONNECTING RH V51	EA	2
5	16	XBFFF		46717	RC15334	JAW, BUCKET LH AND RH V51	EA	2
5	17	PF0ZZ	5306-00-426-2163	46717	X5326	BOLT, KEY HEAD TOOTH POINT V51	EA	6
5	17	PF0ZZ	5306-00-572-8910	46717	RA15219	BOLT, MACHINE TOOTH POINT..... V51	EA	6
5	18	PB0ZZ	3815-00-377-6779	46717	BH5325A	TOOTH POINT CLAMSHELL BUCKET V51	EA	6
5	19	XD0ZZ		46717	RA15222	BOLT, MACHINE TOOTH POINT..... V51	EA	6
5	20	XBFFF		46717	RB15145	ARM, CONNECTING PIVOT, LH AND RH V51..... V51	EA	4
5	20	XBFFF		46717	RB15143	ARM, CONNECTING STATIONARY, LH..... V51	EA	2
5	20	XBFFF		46717	RB15144	ARM, CONNECTING STATIONARY, RH. V51	EA	2
5	21	PFFZZ	3120-00-661-6649	46717	5871	.BUSHING CONNECTING ARM USE WITH P/N		
						R15145 V51	EA	1

SECTION II

TM 5-3815-200-23P

(1) ILLUSTRATION		(2)	(3)	(4)	(5)	(6)	(7)	(8)
(a) FIG NO.	(b) ITEM NO.	SMR CODE	NATIONAL STOCK NUMBER	FSCM	PART NUMBER	DESCRIPTION USABLE ON CODE	U/M	QTY INC IN UNIT
						7411(CONT)		
5	21	PFFZZ	3120-00-661-6649	46717	5871	.BUSHING CONNECTING ARM USE WITH P/N RB5143..... V5	EA	2
5	21	PFFZZ	3120-00-661-6649	46717	5871	.BUSHING CONNECTING ARM USE WITH P/N RB5144..... V51	EA	1
5	22	PF0ZZ	5305-00-281-8222	46717	6670	SCREW, MACHINE ROPE GUARD, COUNTERSUNK HEAD..... V51	EA	2
5	22	XD0ZZ		46717	6666	BOLT, MACHINE BLOCK, SQUARE HEAD V51	EA	2
5	22	XD0ZZ		46717	6669	BOLT, MACHINE ROPE GUARD, SQUARE HEAD..... V51	EA	2
5	23	PFFZZ	3020-00-270-3530	46717	C4712	PULLEY, GROOVE LOWER V51	EA	3
5	24	XBFZZ		46717	RE3543C	HEADPIECE CLAMSHELL BUCKET..... V51	EA	1
5	25	PFFZZ	3815-00-377-6771	46717	RA14185A	SHAFT HEAD, PIVOT SIDE V51	EA	1
					20/(21 blank)			