

D E P A R T M E N T O F T H E A R M Y T E C H N I C A L M A N U A L

ORGANIZATIONAL MAINTENANCE REPAIR PARTS
AND SPECIAL TOOLS LISTS

CRANE SHOVEL BASIC UNIT, CRAWLER MOUNTED:

40-TON; 2-CU. YD

(HARNISCHFEGGER MODEL 855BG2)

WINTERIZED FSN 3810-542-3048

WINTERIZED FSN 3810-542-3049

(HARNISCHFEGGER MODEL 855BG3)

NONWINTERIZED FSN 3810-786-5200

H E A D Q U A R T E R S , D E P A R T M E N T O F T H E A R M Y

NOVEMBER 1967

TECHNICAL MANUAL }
}

No. 53810-201-20P

HEADQUARTERS
DEPARTMENT OF THE ARMY
WASHINGTON, D. C., 1 November 1967Organizational Maintenance Repair Parts And
Special Tools Lists
CRANE SHOVEL BASIC UNIT, CRAWLER MOUNTED:
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This manual is current as of 3 February 1967.

			Paragraph	Page
SECTION	I.	INTRODUCTION		
		Scope -----	1	v
		General-----	2	v
		Explanation of columns-----	3	v
		Special information -----	4	v
		Instructions for locating repair parts -----	5	v
		Abbreviations -----	6	v
		Index of Federal supply codes-----	7	v
		Reporting of equipment publication improvements -----	8	ix
SECTION	II.	PRESCRIBED LOAD ALLOWANCE -----		x
SECTION	III.	REPAIR PARTS FOR ORGANIZATIONAL MAINTENANCE		
PART	I.			
Group	01.	Engine		
		0100 Engine assembly -----		1
		0101 Crankcase, cylinder head -----		1
		0105 Valves, camshafts and timing system -----		2
		0106 Engine lubrication system -----		2
		0108 Manifolds -----		6
	02.	Clutch		
		0202 Clutch release mechanism -----		6
	03.	Fuel System		
		0301 Fuel injector-----		7
		0302 Fuel pumps -----		7
		0304 Air cleaner-----		7
		0305 Blower-----		8
		0306 Tanks, lines, fittings-----		8
		0309 Fuel filters -----		10
		0311 Engine starting aids -----		10
		0312 Accelerator, throttle or choke controls-----		11
	04.	Exhaust System		
		0401 Muffler and pipes-----		12

*This manual supersedes TM 5-3810-201-20P, 21 January 1964.

		Page
Group	05. Cooling System	
	0501 Radiator -----	13
	0502 Shroud -----	13
	0503 Water manifolds, headers, thermostats and housing gasket -----	13
	0505 Fan assembly -----	15
	06. Electrical System	
	0601 Generator -----	16
	0602 Generator regulator -----	17
	0603 Starting motor -----	17
	0606 Engine safety controls -----	18
	0607 Instrument or engine control panel -----	18
	0608 Miscellaneous items -----	20
	0609 Lights -----	22
	0611 Horn -----	22
	0612 Batteries -----	23
	0615 Radio interference suppression -----	23
	08. Power Transfer	
	0801 Power transfer assembly -----	23
	0804 Lubrication components -----	23
	13. Tracks	
	1302 Track support rollers and brackets -----	24
	1303 Track idlers and brackets -----	24
	1304 Track drive sprockets -----	24
	1305 Track assembly -----	24
	15. Frame	
	1501 Frame assembly -----	25
	1502 Counterweights -----	25
	18. Body, Cab, Hood and Hull	
	1801 Body, Cab, Hood, Hull Assemblies -----	25
	1808 Boxes -----	26
	22. Body Chassis or Hull and Accessory Items	
	22012 Accessory items -----	26
	2210 Data plates -----	26
	43. Hydraulic Systems	
	4301 Strainers, filters, hoses, pipe fittings, tubing -----	27
	4305 Manifold and/or control valves -----	33
	4307 Hydraulic cylinders -----	35
	4308 Liquid tank -----	36
	4309 Manual controls -----	36
	47. Gages, Weighing and Measuring Devices	
	4701 Instruments, speed -----	41
	4702 Gages -----	42
	74. Cranes, Shovels or Earth Working Equipment	
	7410 Shovel front attachment -----	42
	7411 Crane dragline or clamshell attachment -----	46
	7412 Back hoe attachment -----	51
	7413 Pile drive attachment -----	56
	7414 Base deck -----	57
	7416 Shafts -----	59
	7419 Turntable -----	70
	7420 Machinery gear case or frame -----	71
	7421 Independent or precision boom hoist -----	71
	7422 Machinery mechanism controls -----	72
	7423 Gantry -----	81
	7425 Propel and steering mechanism -----	83
	7499 Cables -----	86

		Page
Group	76. Fire Fighting Equipment	
	7603 Fire extinguishers -----	87
	95. General Use Standardized Parts	
	9501 Bulk material -----	88
	99. Parts Peculiar	
	9901 Multi-listed parts -----	89
PART	II.	
Group	01. Engine	
	0106 Engine lubrication system -----	91
	03. Fuel System	
	0304 Air cleaner -----	91
	0306 Tanks, lines, fittings -----	91
	05. Cooling System	
	0501 Radiator -----	92
	0503 Water manifolds, headers, thermostat and housing gasket -----	92
	06. Electrical System	
	0601 Generator -----	92
	0607 Instrument or engine control panel -----	92
	0608 Miscellaneous items -----	92
	0612 Batteries -----	93
	18. Body, Cab, Hood and Hull	
	1801 Body, cab, hood, hull assemblies -----	93
	1806 Seats -----	96
	22. Body Chassis or Hull, and Accessory Items	
	2210 Data plates -----	96
	47. Gages and Measuring Devices -----	96
	74. Cranes, Shovels or Earth Working Equipment	
	7416 Shafts -----	96
	95. General Use Standardized Parts	
	9501 Bulk Material -----	97
	99. Parts Peculiar	
	9901 Multi-listed parts -----	97
PART	III.	
Group	03. Fuel System	
	0304 Air cleaner -----	98
	0306 Tanks, lines, fittings -----	98
	0311 Engine starting aids -----	99
	05. Cooling System	
	0501 Radiator -----	99
	06. Electrical System	
	0601 Generator -----	100
	0607 Instrument or engine control panel -----	101
	0608 Miscellaneous items -----	101
	0612 Batteries -----	102
	0615 Radio interference suppression -----	102
	18. Body, Cab, Hood and Hull	
	1801 Body, cab, hood, hull assemblies -----	102
	1806 Seats -----	105
	22. Body Chassis or Hull, and Accessory Items	
	2202 Accessory items -----	106
	2207 Winterization equipment -----	113
	2210 Data plates -----	127

			Page
Group	74.	Cranes, Shovels, or Earth Working Equipment	
	7416	Shafts -----	127
	95.	General Use Standardized Parts	
	9501	Bulk material -----	128
	99.	Parts Peculiar	
	9901	Multi-listed parts -----	128
PART	IV.		
Group	03.	Fuel System	
	0304	Air cleaner-----	129
	0306	Tanks, lines, fittings-----	130
	05.	Cooling System	
	0501	Radiator -----	130
	06.	Electrical System	
	0601	Generator -----	131
	0608	Miscellaneous items . -----	131
	18.	Body, Cab, Hood and Hull	
	1801	Body, Cab, Hood, Hull Assemblies -----	131
	1806	Seats -----	134
	22.	Body Chassis or Hull, and Accessory Items	
	2210	Data plates-----	135
	47.	Gages and Measuring Devices	
	4702	Gages -----	135
	99.	Parts Peculiar	
	9901	Multi-listed parts -----	135
SECTION	IV.	SPECIAL TOOLS, TEST AND SUPPORT EQUIPMENT FOR	
		ORGANIZATIONAL MAINTENANCE	
Group	26.	Tools and Test Equipment	
	2604	Special tools-----	135
SECTION V.		FEDERAL STOCK NUMBER AND PART NUMBER INDEX-----	252

Section I

INTRODUCTION

1. Scope

This manual contains a list of repair parts and special tools, required for the performance of organizational maintenance of the crane shovel.

2. General

This repair parts and special tools list is divided into three principal sections and a Federal stock number index.

a. Section II, Prescribed Load Allowance List (PLA), is a consolidated listing of repair parts quantitatively allocated for initial stockage at the organizational level. This is a mandatory minimum stockage allowance.

b. Section III, Repair Parts List, is a list of repair parts authorized for the performance of maintenance at the organizational level.

c. Section IV, Special Tools, Test and Support Equipment List, is a list of special tools, test and support equipment authorized for the performance of maintenance at the organizational level.

d. Section V, Federal Stock Number and Manufacturer's Part Number Index, is an index of Federal Stock Numbers and manufacturer's part numbers to page and manufacturer's codes.

e. Part I applies to repair parts and assemblies common to all models.

f. Part II applies to repair parts and assemblies for model 855BG2 non-winterized only.

g. Part III applies to repair parts and assemblies for model 855BG2 winterized only.

h. Part IV applies to repair parts and assemblies for model 855BG3 non-winterized only.

3. Explanation of Columns

The following provides an explanation of columns in the tabular lists.

a. Source, Maintenance and Recoverability Codes.

(1) Source Code indicates the selection status and source for the listed item. Source codes are:

Code	Explanation
P	Applied to repair parts which are stocked in or supplied from DSA/GSA or Army supply system, and authorized for use at indicated maintenance categories.
M	Applied to repair parts which are not procured or stocked but are to be manufactured at indicated maintenance categories.
A	Applied to assemblies which are not procured or stocked as such but are made up of two or more units, each of which carry individual stock numbers and descriptions and are procured and stocked and can be assembled by units at indicated maintenance categories.
X	Applied to parts and assemblies which are not procured or stocked, the mortality of which is normally below that of the applicable end item, and the failure of which should result in retirement of the end item from the supply system.
X1	Applied to repair parts which are not procured or stocked, the requirement for which will be supplied by use of the next higher assembly or components.
X2	Applied to repair parts which are not stocked. The indicated maintenance category requiring such repair parts will attempt to obtain them through cannibalization; if not obtainable through cannibalization, such repair parts will be requisitioned with supporting justification through normal supply channels.
C	Applied to repair parts authorized for local procurements. If not obtainable from

Code	Explanation
	local procurement, such repair parts will be requisitioned through normal supply channels a supporting statement of nonavailability from local procurement.
G	Applied to major assemblies that are procured with PESIA (Procurement Equipment Missile Army) funds for initial issue only to be used as exchange assemblies at DSU and GSU maintenance level. These assemblies will not be stocked above DSU and GSU or returned to depot supply level. <i>Note.</i> Source code is not shown oil common hardware items known to be readily available in Army supply channels and through local procurement.

(2) Ma Code indicates the lowest category of maintenance authorized to install the listed item. The maintenance level code is:

Code	Explanation
O	Organizational maintenance

(3) Recoverability Code indicates whether unserviceable items should be returned for recovery or salvage. Items not coded are expandable. Recoverability codes are:

Code	Explanation
R	Applied to repair parts and assemblies which are economically repairable at DSU and GSI activities and normally are furnished by supply on an exchange basis.
T	Applied to high dollar value recoverable repair parts which are subject to special handling and are issued on an exchange basis. Such repair parts normally are repaired or overhauled at depot maintenance activities.
U	Applied to repair parts specifically selected for salvage by reclamation unit because of precious metal content, critical materials, high dollar value reusable casings or castings.

b. Federal Stock Number indicates the Federal stock number for the item.

c. Description column indicates the Federal item name and a brief description of the item. A five-digit manufacturer's or other service code is shown followed by the manufacture's part number. Repair parts quantities included in kits, sets, and assemblies that differ from the actual quantity used in the specific item,

are listed in parentheses following the repair part name.

d. Unit of Issue indicates the unit used as a basis of issue, e.g., ea, pr, ft, yd, etc.

e. Quantity Incorporated in Unit Pack indicates the actual quantity contained in the unit pack.

f. Quantity Incorporated in Unit indicates the actual number of parts used in the application. A zero is shown when components of kits or sets are listed that are not applicable to the specific end item.

g. Fifteen-Day Organizational Maintenance Allowance.

(1) The allowance columns are divided into four subcolumns. Indicated in each subcolumn is the quantity of items authorized for the number of equipments supported. Items authorized for use as required but not for initial stockage are identified with an asterisk in the allowance column.

(2) The quantitative allowances for organizational level of maintenance represents one initial prescribed load for a 15-day period for the number of equipments supported. Units and organizations authorized additional prescribed loads will multiply the number of prescribed loads authorized by the quantity of repair parts reflected in the appropriate density column to obtain the total quantity of repair parts authorized.

(3) Items identified by an asterisk may be requisitioned as required. Subsequent changes and/or additions to allowances will be limited to the provisions of AR 735-35. The range of items authorized will be made by this Command based upon engineering experience, demand data, or TAERS information.

(4) Allowances are based on 2000 hours of operation per year.

h. Illustrations.

(1) Figure Number indicates the figure number of the illustration in which the item is shown.

- (2) Item or Symbol Number indicates callout number used to reference the item in the illustration.

4. Special Information

The following publications pertain to Crane Shovel and its components. TM 53810-20110, TM 5-3810-201-20, TM 5-3810-201-35, LO 5-3810-201-20-1, LO 54810-201-20-2, LO 5-3810-201-20-3 and LO 5-3810-201-20-4.

5. Instructions for Locating Repair Parts

a. When Federal stock number or manufacturer's part number is unknown.

- (1) *First.* Using the index of contents, determine the functional group or subgroup, i.e., engine, engine assembly, transmission, transmission assembly, within which the repair part belongs. Locate the appropriate page in the manual and identify the part.
- (2) *Second.* Locate the repair part and the illustration figure and item number as shown in the last two columns of the repair parts listing.
- (3) *Third.* Identify the repair part on the illustration.

b. When Federal stock number or manufacturer's part number is known.

- (1) *First.* Use the index to locate the Federal stock number or manufacturer's part number. This index is arranged in alphanumeric sequence cross-referenced to page number and manufacturer's code.
- (2) *Second.* Refer to the appropriate page in the parts listing. Locate the repair part and the illustration figure and item number as shown in the last two columns of the parts listing.

6. Abbreviations

amp	-----	ampere (s)
AWG	-----	American Wire Gage
cl	-----	coil(s)
cont	-----	continued
dia	-----	diameter(s)
ft	-----	foot(feet)
gal	-----	gallon (s)
id	-----	inside diameter(s)
in.	-----	inch (es)
lb	-----	pound(s)
lg	-----	long(length)

lh	-----	left hand
No.	-----	number(s)
od	-----	outside diameter
qt	-----	quart (s)
rh	-----	right hand
rl	-----	roll (s)
thd	-----	thread (ed) (s)
thk	-----	thick (ness)
v	-----	volt(s)
w/	-----	with
yd	-----	yard (s)

7. Index of Federal Supply Codes

Code	Manufacturer
00624	-----Aeroquip Corp., Aircraft Division, Jackson Plant
00736	-----Air-Maze Division of Rockwell Standard Corp.
00761	-----Burndy Midwest, Inc.
01843	-----American Bosch Division of American Bosch Arma Corp.
01976	-----American Chain and Cable Co., Inc.
02570	-----Crawford Fitting Co.
02948	-----Permalastic Products Co.
03743	-----Appleton Electric Co.
04161	-----Artisan Metal Products, Inc.
06840	-----Bendix Corp.
07125	-----Bethlehem Steel Co.
07847	-----Boggis, Henry P., and Co.
08484	-----Breeze Corporations, Inc.
09367	-----Allis-Chalmers MFG. Co., Harvery Works
11406	-----Chain Belt Co.
13445	-----Cole-Hersee Co.
14370	-----Continental Rubber Works
14959	-----Crane Co.
15605	-----Cutler Hammer, Inc.
16764	-----Delco Remy Division of General Motors Corp.
18265	-----Donaldson Co., Inc.
19220	-----Eberhard Mfg. Co.
24161	-----Gates Rubber Co.
24455	-----General Electric Co., Lamp Division of Consumer Products Group
24981	-----Gits Bros., Mfg. Co.
27182	-----Hansen, A. L., Mfg Co.
27315	-----Pawling and Harnischfeger Co.
29883	-----Hyatt Bearings Division of General Motors Corp.
30327	-----Imperial-Eastman Corp.
30778	-----Inland Mfg. Division of General Motors Corp.
35510	-----Leece Neville Co.
39766	-----Merrill Mfg. Corp.
43766	-----Nice Ball Bearing Co.

Code	Manufacturer	Code	Manufacturer
45681-----	Parker-Hannifin Corp.	77060-----	Packard Electric Division of General Motors Corp.
45722-----	Parker Kalon Division of General American Transportation	77260-----	Pierce Governor Co.
46522-----	Perfection Industries, Inc.	77595-----	Rockford Screw Products Co.
46529-----	Perfex Corp.	77820-----	Bendix Corp., Scintilla Division
48151-----	Porter-Cable Machine Co.	77860-----	Sherman, H.B., Mfg. Co.
48949-----	Pritzlaff, John, Hardware Co.	77873-----	Rockford Clutch Division of Borg-Warner Corp.
49367-----	Pyle-National Co.	77900-----	Shakeproof Lock Washer Co.
51240-----	American Standard Controls Division of American Radiator and Standard Sanitary Corp.	78189-----	Shakeproof Division of Illinois Tool Works
52676-----	SKF Industries Inc.	78252-----	Stolper Steel Products Corp.
56365-----	Square D Co.	78357-----	Snap Tite, Inc.
57068-----	Stanley Works	78388-----	Synchro-Start Products, Inc.
57733-----	Stewart-Warner Corp.	78553-----	Tinnerman Products Inc.
5970-----	Thomas and Betts Co.	78570-----	Uniflex Metal Hose Corp.
60038-----	Timken Roller Bearing Co.	78985-----	Klotz Division of Union Chain and Mfg. Co.
60703-----	Trico Products Corp	79150-----	Victor Mfg. and Gasket Co.
63477-----	Warner Electric Corp.	79260-----	Walker Mfg. Co., of Wisconsin
65705-----	Willard Storage Batter, Co.	79396-----	Wix Corp.
65814-----	Williams, J. H., and Co.	79470-----	Weatherhead Co., The
66295-----	Wittek Mfg. Co.	79807-----	Wrought Washer Mfg
70040-----	AC Spark Plug Division of General Motors Corp.	79960-----	Zenith Carburetor Division of Bendix Corp.
70281-----	Allen Industrial Products, Inc.	81336-----	Corps of Engineers
70411-----	Anderson Bross Co.	81694-----	Erie Bolt and Nut Co.
70417-----	Amplex Division of Chrysler Corp.	81720-----	Pantechnics, Ltd.
70485-----	Atlantic India Rubber Works, Inc.	82642-----	Shatterproof Glass Co.
7062S8-----	Arrowhead Products Division of Mogul-Bower Bearings, Inc.	82647-----	Metals and Controls, Inc., Spencer Products.
71785-----	Cinch Mfg. Co. Division of United Carr Fastener Corp.	83144-----	Flexible Tubing Corp.
72113-----	ESCO Corp.	84092-----	American Manganese Steel Division of American Brake Shoe Co.
72452-----	Brad Foote Gear Works, Inc.	84460-----	Greer Stop Nut Co.
72512-----	Davies, Harry, Molding Co.	84760-----	Hartford Machine Screw Co.
72619-----	Dailight Corp.	86403-----	Chrysler Corp., Parts Division
72850-----	Eclipse Machine Division of Bendix Corp.	86579-----	Plastic and Rubber Products, Inc.
72962-----	Elastic Stop Nut Corp. of America	87084-----	Mayer, George J., Co.
73092-----	Hart and Cooley Mfg. Co.	88044-----	Aeronautical Standards Group, Departments of Navy and Air Force
73331-----	Guide Lamp Division of General Motors Corp.	88382-----	Airequip Mfg. Co.
73370-----	Fram Corp.	89110-----	Amp. Inc.
73631-----	Curtis Development and Mfg. Co.	89462-----	Waldes Kohinoor, Inc.
73948-----	Great Lakes Rubber Co.	89923-----	P and H Diesel Division of Harnischfeger Corp.
74865-----	Chrysler Corp. Marine and Industrial Engine Division	90005-----	Bendix Filter Division of Bendix Corp.
75165-----	Johns-Manville Corp.	91535-----	Blackhawk Machine Co.
75255-----	Kem Mfg. Co. Inc.	92195-----	Universal Metal Hose Co.
75272-----	Kickhaefer Mfg. Co., Inc.	92679-----	International Harvester Co.
75535-----	Crosby-Laughlin Division of American Hoist and Derrick Co.	92798-----	Johns-Manville Products Corp.
75833-----	Lincoln Brass Works, Inc.	95760-----	Protective Closures Co., Inc.
76005-----	Lord Mfg. Co.	95773-----	Allis-Chalmers Mfg. Co., Cedar Rapids Works
76110-----	Maremont Corp.	95879-----	Alemite Division of Stewart-Warner Corp.
76381-----	Minnesota Mining and Mfg. Co.	96114-----	Wisconsin Gasket and Mfg. Co.
76599-----	Murray Corp.	96139-----	Riverside Mfg. and Electrical Supply Co.
76621-----	National Bearing Division of American Brake Shoe Co.	96906-----	Military Standards
76665-----	National Lock Washer Co.	97481-----	Joint-Army Navy Air Force Standards

Code	Manufacturer
98738 -----	Stewart-Warner Electronics Division of Stewart-Warner Corp.
99017 -----	Protective Closures Co., Inc., CA Plugs Division
99252 -----	California Oil Co.

DA Publications) will be used for reporting discrepancies and recommendations for improving this equipment publication. This form will be completed by the individual using the manual and forwarded direct to Commanding General, U.S. Army Mobility Equipment Command, ATTN: AMSME-MPD, 4300 Goodfellow Blvd., St. Louis, Mo. 63120.

8. Reporting of Equipment Publication Improvements

DA Form 2028 (Recommended Changes to

Section II PRESCRIBED LOAD ALLOWANCE

(1) Federal Stock Number	(2) Description	(3) 15-Day Org Maint. Alw			
		(A)	(B)	(C)	(D)
		1-5	6-20	21-50	51-100
	PART I 0101-ENGINE ASSEMBLY				
2815-779-6012	PARTS KIT: engine overhaul (89923) 42516	*	2	2	2
	0106-ENGINE LUBRICATION SYSTEM				
2940-694-0936	GASKET: tube oil filter cover (89923) 40764	2	4	8	17
2940-141-9026	FILTER ELEMENT	8	20	40	84
5330-171-5371	PACKING, PREFORMED: hand hole cover (89923) 24909	*	*	2	2
	0301-FUEL INJECTOR				
2910-628-5169	INJECTOR ASSEMBLY: fuel (09367) 4380009	*	*	2	2
	0305-BLOIWER				
2815--580-2442	GASKET: adapter to blower (89923) 17162	2	2	3	5
	0309-J-FUEL FILTERS				
2910-239-7647	GASKET:	2	4	8	17
2940-334-9568	FILTER ELEMENT (73370) C1125PBT4	2	4	8	17
5330-641-1599	GASKET: cover to body (73370) 101489	2	4	8	17
	0503-WATER MANIFOLD, HEADERS, THERMOSTAT AND HOUSING GASKET:				
2930-715-5333	SEAL (89923) 25617	*	2	2	6
	0505-FAN ASSEMBLY				
3030-569-1463	BELT, V (89923) 16631	*	*	2	2
	0601-GENERATOR				
2920-302-6499	GENERATOR ASSEMBLY, ENGINE (16764) 1117478	*	*	*	2
	0602-GENERATOR REGULATOR				
2920-555-2813	REGULATOR ASSEMBLY, GENERATOR (16764) 1118558	*	*	2	2

Section II PRESCRIBED LOAD ALLOWANCE

(1) Federal Stock Number	(2) Description	(3) 15-Day Org Maint. Alw			
		(A)	(B)	(C)	(D)
		1-5	6-20	21-50	51-100
	0603-STARTING MOTOR				
2920-678-9813	PARTS KIT: starter (16764) 1947331	*	*	2	2
5495-549—9793	RELAY, SOLENOID (16764) 1119756	*	*	*	2
	0607-INSTRUMENT OR ENGINE CONTROL PANEL				
6240-155-8714	LAMP, INCANDESCENT (24455) 313	*	2	3	6
	0608-MISCELLANEOUS ITEMS				
5930--505-0367	SWITCH, TOGGLE: instrument, cab and flood- * light (96139) 29WP51-1ACM	*	2	2	
	0609--LIGHTS				
6220-643-0687	LAMP, INCANDESCENT (73331) 5949701	2	2	4	9
6220-353-0951	PACKING, PREFORMED	*	2	3	6
	1302-TRACK SUPPORTS ROLLERS AND BRACKETS:				
2530-652-9922	ROLLER, TRACK: upper (27315) 13P426F1	*	*	*	2
	1303-TRACK IDLERS AND BRACKETS				
2520-425-7881	SPRING, HELICAL, COMPRESSION: track ad- * justing (27315) 17T185	*	2	2	
	1305-TRACK ASSEMBLY				
3120-355-0112	BUSHING, MASTER (95773) 079602	*	*	*	2
	4301-STRAINERS, FILTERS, HOSE, PIPE, FITTINGS:				
4720-374-2221	HOSE ASSEMBLY: digging and planetary lines * (63477) FC 7342	2	2	4	
2530-496-3309	ADAPTER: hose assembly (63477) FC 6460A	*	*	2	2
	7410-SHOVEL FRONT ATTACHMENTS				
3815-374-0661	TOOTH POINT: dipper (84092) 241922	*	*	2	2
	7412---BACKHOE ATTACHMENTS				
3815-353-5662	TOOTH POINT: bucket (72113) R5S	*	2	2	2
3815-649-8519	KEY: tooth point (72113) 29-1K	*	2	2	2
	7416--SHAFTS				
3020-231-8709	LINK, CONNECTING, ROLLER	*	*	*	2
3810-619-7166	SPRING	*	*	2	2

Section II
PRESCRIBED LOAD ALLOWANCE

(1) Federal Stock Number	(2) Description	(3) 15-Day Org Maint. Alw			
		(A) 1-5	(B) 6-20	(C) 21-50	(D) 51-100
	9901-MULTI-LISTED PARTS				
3810-288-1885	BEARING, SLEEVE	*	*	2	2
3810-425-8136	BEARING, SLEEVE	*	*	2	2
3810-425-8148	BEARING, SLEEVE	*	*	*	2
3810-425-8185	BEARING, SLEEVE	*	*	2	2
3810-425-8203	BEARING, SLEEVE	*	2	2	3
3815-288-1081	BEARING, SLEEVE	*	2	2	3
3815-288-2160	BEARING, SLEEVE	*	*	*	2
3815-293-5815	BEARING, SLEEVE	*	*	*	2
2530-374-2211	HOSE ASSEMBLY, RUBBER	*	2	2	3
6420-0,19-0877	LAMP, INCANDESCENT	*	2	4	8
6240-044-5914	LAMP, INCANDESCENT	*	2	3	6
3810-209-8659	SPRING, HELICAL, COMPRESSION.	*	*	2	2
3810-425-7896	SPRING, HELICAL, COMPRESSION	*	*	*	2
3810-598-7056	SPRING, HELICAL, COMPRESSION	*	*	*	2
	PART II 0304-AIR CLEANER				
5330-200-6280	PACKING, PREFORMED: oil cup (18265) P9588	*	*	*	2
	0601-GENERATOR				
3030-585-5178	BELT, V: generator drive (89923) 25751	*	*	2	2
	PART III 0304-AIR CLEANER				
5330-200-6280	PACKING, PREFORMED: oil cup (18265) P9588	2	4	8	17
	0601-GENERATOR				
3030-585-5178	BELT, V: generator drive (89923) 25751	*	*	2	2
	2207-WINTERIZATION EQUIPMENT				
5910-779-6006	CAPACITOR, BRACKET (46522) A262-50758G1	*	*	*	2
	9901-MULTI-LISTED PARTS				
2990-333-1582	IGNITER SYSTEM COMPLETE	*	2	2	4
6240-155-8714	LAMP, INCANDESCENT	*	2	2	4
9390-319-0455	WICK	*	*	2	2
	PART IV 0304-AIR CLEANER				
5330-200-6280	PACKING, PREFORMED: oil cup (18265) P9588	2	4	8	17
	0601-GENERATOR				
3030-789-3478	BELT, V: generator drive (89923) 29212	*	*	2	2